### Canon

# imagePRESS V1000

# **Speciality Media Handling Guide**

Version 1.0

The guide is a list of media that meets Canon's verification procedures for image quality and performance.

Paper properties may be changed due to differences in manufacturing lot or due to the circumstances of the paper manufacturer, and the same results may not be obtained even with verified media. When purchasing a particular media for the first time, it is recommended to purchase small quantities to insure customer requirements are met.

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|   |     |

#### Canon SAT013 Top Colour Zero FSC 90[ID No. 1545]

| Basis Weight |  | 90 gsm                 |  |                                   |                        |                |  |  |
|--------------|--|------------------------|--|-----------------------------------|------------------------|----------------|--|--|
|              |  | Uncoated               |  | Finish                            | Uncoated               |                |  |  |
| Paper Source | Engine Paper deck  | Yes                    |  | Multi Drawer Deck-E1              | Yes                    |                |  |  |
|              | Secondary Multi Drawer<br>Deck-E1  | Yes                    |  | POD Deck Lite-C1                  | Yes                    |                |  |  |
|              | POD Deck Lite-XL-A2  | Yes                    |  | Bypass Tray -D1                   | Yes                    |                |  |  |
|              | Bypass Tray + Long Sheet<br>Tray   | Yes                    |  | Document Insertion Unit-R1        | Yes                    |                |  |  |
| Automation   | Inspection Unit-B1   | Yes                    |  | Sensing Unit-B1                   | Yes                    |                |  |  |
| How to       | 1-Sided (FU)   | Yes                    |  | 1-Sided (FD)                      | Yes                    |                |  |  |
| Finish       | Automatic 2-Sided  | Yes                    |  |                                   |                        |                |  |  |
| Finisher     | Perfect Binding Perfect Binder-F1  | Yes 10 to 150 sheets   |  | Fold Paper Folding Unit-K1        | Yes                    |                |  |  |
|              | Staple Finisher-AF1/   | Staple                 | Yes  | Stack                             | Sample Tray            | Yes            |  |  |
|              | Booklet Finisher-AF1   | Staple                 | S:60 sheets<br>max.<br>L:30 sheets<br>max. | High Capacity Stacker-J1          | Sample may             | 163            |  |  |
|              |  | Staple<br>(Booklet)    | YES Saddle Stitch: 15 sheets max.          |                                   | Stack Tray             | Yes            |  |  |
|              |  | Hole                   | YES  |                                   | Pass                   | Yes            |  |  |
|              |  | Punch                  |  |                                   | through                |                |  |  |
|              | Trim<br>Booklet Trimmer-G1   | YES Saddle Stitch max. | : 15 sheets                                | Trim Two-Knife Booklet Trimmer-B1 | YES<br>Saddle Stitch : | 15 sheets max. |  |  |
|              | Multi Function Professional Puncher-C1   | Hole<br>Punch          | Yes  |                                   |                        |                |  |  |
|              |  | Crease                 | No   |                                   |                        |                |  |  |
| Caution      | Fan the sheets of paper well before loading them.  When you load the paper into the Stack Bypass-C1, feed them one sheet at a time.  Depending on the surrounding environment, the paper may curl and cause paper jams. Paper which has been rolled or curled must be straightened out prior to use. |                        |  |                                   |                        |                |  |  |

| Basis Weight |  | 100 gsm                      |   |                                   |                                   |            |  |  |
|--------------|--|------------------------------|---|-----------------------------------|-----------------------------------|------------|--|--|
| Туре         |  | Uncoated                     |   | Finish                            | Uncoated                          |            |  |  |
| Paper Source | Engine Paper deck  | Yes                          |   | Multi Drawer Deck-E1              | Yes                               |            |  |  |
|              | Secondary Multi Drawer Deck-E1   | Yes                          |   | POD Deck Lite-C1                  | Yes                               |            |  |  |
|              | POD Deck Lite-XL-A2  | Yes                          |   | Bypass Tray -D1                   | Yes                               |            |  |  |
|              | Bypass Tray + Long Sheet<br>Tray   | Yes                          |   | Document Insertion Unit-R1        | Yes                               |            |  |  |
| Automation   | Inspection Unit-B1   | Yes                          |   | Sensing Unit-B1                   | Yes                               |            |  |  |
| How to       | 1-Sided (FU)   | Yes                          |   | 1-Sided (FD)                      | Yes                               |            |  |  |
| Finish       | Automatic 2-Sided  | Yes                          |   |                                   |                                   |            |  |  |
| Finisher     | Perfect Binding  | Yes                          |   | Fold                              | Yes                               |            |  |  |
|              | Perfect Binder-F1  | 10 to 150 sheets             |   | Paper Folding Unit-K1             | Double Paralle                    | l Fold: NO |  |  |
|              | Staple Finisher-AF1 Booklet Finisher-AF1   | Staple                       | Yes<br>S:60 sheets<br>max.<br>L:30 sheets<br>max. | Stack High Capacity Stacker-J1    | Sample Tray                       | Yes        |  |  |
|              | (Bod   | Staple<br>(Booklet)          | YES Saddle Stitch: 15 sheets max.                 |                                   | Stack Tray                        | Yes        |  |  |
|              |  | Hole<br>Punch                | YES   |                                   | Pass<br>through                   | Yes        |  |  |
|              | Trim Booklet Trimmer-G1  | YES<br>Saddle Stitch<br>max. | : 15 sheets                                       | Trim Two-Knife Booklet Trimmer-B1 | YES Saddle Stitch: 15 sheets max. |            |  |  |
|              | Multi Function Professional Puncher-C1   | Hole<br>Punch                | Yes   |                                   |                                   |            |  |  |
|              |  | Crease                       | No  |                                   |                                   |            |  |  |
| Caution      | Fan the sheets of paper well before loading them.  When you load the paper into the Stack Bypass-C1, feed them one sheet at a time.  When the lead edge and tail end of paper are scratched, load the lead edge and tail end reversely. It might reduce the scratch. In addition, when you output the paper from the finisher, you can get better result by using Tray A than Tray B.  Depending on the surrounding environment, the paper may curl and cause paper jams. Paper which has been rolled or curled mus be straightened out prior to use.  Depending on the data for printing, the slightly uneven densities may appear on the output paper. |                              |   |                                   |                                   |            |  |  |

| Basis Weight |                                   | 120 gsm       |             |                              |                 |               |  |
|--------------|-----------------------------------|---------------|-------------|------------------------------|-----------------|---------------|--|
| Туре         |                                   | Uncoated      |             | Finish                       | Uncoated        |               |  |
| Paper Source | Engine Paper deck                 | Yes           |             | Multi Drawer Deck-E1         | Yes             |               |  |
|              | Secondary Multi Drawer<br>Deck-E1 | Yes           |             | POD Deck Lite-C1             | Yes             |               |  |
|              | POD Deck Lite-XL-A2               | Yes           |             | Bypass Tray -D1              | Yes             |               |  |
|              | Bypass Tray + Long Sheet<br>Tray  | Yes           |             | Document Insertion Unit-R1   | Yes             |               |  |
| Automation   | Inspection Unit-B1                | Yes           |             | Sensing Unit-B1              | Yes             |               |  |
| How to       | 1-Sided (FU)                      | Yes           |             | 1-Sided (FD)                 | Yes             |               |  |
| Finish       | Automatic 2-Sided                 | Yes           |             |                              |                 |               |  |
| Finisher     | Perfect Binding                   | Yes           |             | Fold                         | No              |               |  |
|              | Perfect Binder-F1                 | cover only    |             | Paper Folding Unit-K1        | _               |               |  |
|              | Staple Finisher-AF1/              | Staple        | Yes         | Stack                        | Sample Tray     | Yes           |  |
|              | Booklet Finisher-AF1              |               | S:20 sheets | High Capacity Stacker-J1     |                 |               |  |
|              |                                   |               | max.        |                              |                 |               |  |
|              |                                   |               | L:10 sheets |                              |                 |               |  |
|              |                                   |               | max.        |                              |                 |               |  |
|              |                                   | Staple        | YES         |                              | Stack Tray      | Yes           |  |
|              |                                   | (Booklet)     | Saddle      |                              |                 |               |  |
|              |                                   |               | Stitch : 5  |                              |                 |               |  |
|              |                                   |               | sheets max. |                              |                 |               |  |
|              |                                   | Hole          | YES         |                              | Pass            | Yes           |  |
| _            |                                   | Punch         |             |                              | through         |               |  |
|              | Trim                              | YES           |             | Trim                         | YES             |               |  |
|              | Booklet Trimmer-G1                | Saddle Stitch | : 5 sheets  | Two-Knife Booklet Trimmer-B1 | Saddle Stitch : | 5 sheets max. |  |
|              |                                   | max.          |             |                              |                 |               |  |
|              | Multi Function Professional       | Hole          | Yes         |                              |                 |               |  |
|              | Puncher-C1                        | Punch         |             |                              |                 |               |  |
|              |                                   | Crease        | No          |                              |                 |               |  |
| Caution      |                                   |               |             |                              |                 |               |  |

| Basis Weight |                                    | 160 gsm            |                 |                                   |                 |               |  |
|--------------|------------------------------------|--------------------|-----------------|-----------------------------------|-----------------|---------------|--|
| Туре         |                                    | Uncoated           |                 | Finish                            | Uncoated        |               |  |
| Paper Source | Engine Paper deck                  | Yes                |                 | Multi Drawer Deck-E1              | Yes             |               |  |
|              | Secondary Multi Drawer<br>Deck-E1  | Yes                |                 | POD Deck Lite-C1                  | Yes             |               |  |
|              | POD Deck Lite-XL-A2                | Yes                |                 | Bypass Tray -D1                   | Yes             |               |  |
|              | Bypass Tray + Long Sheet<br>Tray   | Yes                |                 | Document Insertion Unit-R1        | Yes             |               |  |
| Automation   | Inspection Unit-B1                 | Yes                |                 | Sensing Unit-B1                   | Yes             |               |  |
| How to       | 1-Sided (FU)                       | Yes                |                 | 1-Sided (FD)                      | Yes             |               |  |
| Finish       | Automatic 2-Sided                  | Yes                |                 |                                   |                 |               |  |
| Finisher     | Perfect Binding                    | Yes                |                 | Fold                              | No              |               |  |
|              | Perfect Binder-F1                  | cover only         |                 | Paper Folding Unit-K1             |                 |               |  |
|              | Staple Finisher-AF1/               | Staple             | Yes             | Stack                             | Sample Tray     | Yes           |  |
|              | Booklet Finisher-AF1               |                    | S:20 sheets     | High Capacity Stacker-J1          |                 |               |  |
|              |                                    |                    | max.            |                                   |                 |               |  |
|              |                                    |                    | L:10 sheets     |                                   |                 |               |  |
|              |                                    |                    | max.            |                                   |                 |               |  |
|              |                                    | Staple             | YES             |                                   | Stack Tray      | Yes           |  |
|              |                                    | (Booklet)          | Saddle          |                                   |                 |               |  |
|              |                                    |                    | Stitch : 5      |                                   |                 |               |  |
|              |                                    |                    | sheets max.     |                                   |                 |               |  |
|              |                                    | Hole               | YES             |                                   | Pass            | Yes           |  |
|              |                                    | Punch              |                 |                                   | through         |               |  |
|              | Trim                               | YES                |                 | Trim                              | YES             |               |  |
|              | Booklet Trimmer-G1                 | Saddle Stitch      | : 5 sheets      | Two-Knife Booklet Trimmer-B1      | Saddle Stitch : | 5 sheets max. |  |
|              |                                    | max.               |                 |                                   |                 |               |  |
|              | Multi Function Professional        | Hole               | Yes             |                                   |                 |               |  |
|              | Puncher-C1                         | Punch              |                 |                                   |                 |               |  |
|              |                                    | Crease             | Yes             |                                   |                 |               |  |
| Caution      | Depending on the data for printing | ng, the slightly ι | uneven densitie | s may appear on the output paper. |                 |               |  |

| Basis Weight |  | 160 gsm             |         |  |                   |      |  |
|--------------|--|---------------------|---------|--|-------------------|------|--|
| Туре         |  | Uncoated            |         | Finish   | Uncoated          |      |  |
| Paper Source | er Source Engine Paper deck N          |                     |         | Multi Drawer Deck-E1   | No                |      |  |
|              | Secondary Multi Drawer Deck-E1         | No                  |         | POD Deck Lite-C1   | No                |      |  |
|              | POD Deck Lite-XL-A2                    | Yes                 |         | Bypass Tray -D1  | No                |      |  |
|              | Bypass Tray + Long Sheet<br>Tray       | Yes one sheet at    | a time. | Document Insertion Unit-R1   | No                |      |  |
| Automation   | Inspection Unit-B1                     |                     |         | Sensing Unit-B1  |                   |      |  |
| How to       | 1-Sided (FU)                           | Yes<br>Yes          |         | 1-Sided (FD)   | Yes               |      |  |
| Finish       | Automatic 2-Sided                      |                     |         |  |                   |      |  |
| Finisher     | Perfect Binding Perfect Binder-F1      | No                  |         | Fold Paper Folding Unit-K1   | No                |      |  |
|              | Staple Finisher-AF1/                   | Staple              | No      | Stack  | Sample Tray       | No   |  |
|              |  | Staple<br>(Booklet) | No      | High Capacity Stacker-J1   | Stack Tray        | No   |  |
|              |  | Hole<br>Punch       | No      |  | Pass<br>through   | Yes  |  |
|              | Trim Booklet Trimmer-G1                | No                  |         | Trim Two-Knife Booklet Trimmer-B1  |                   |      |  |
|              | Multi Function Professional Puncher-C1 | Hole<br>Punch       | No      |  |                   |      |  |
|              |  | Crease              | NO      |  |                   | _    |  |
| Caution      | , ,                                    | •                   | •       | of this paper can be inserted per one is may appear on the output paper. | e perfect binding | job. |  |

| Basis Weight |                                    | 200 gsm            | 200 gsm         |                                   |                 |               |  |
|--------------|------------------------------------|--------------------|-----------------|-----------------------------------|-----------------|---------------|--|
| Туре         |                                    | Uncoated           |                 | Finish                            | Uncoated        |               |  |
| Paper Source | Engine Paper deck                  | Yes                |                 | Multi Drawer Deck-E1              | Yes             |               |  |
|              | Secondary Multi Drawer<br>Deck-E1  | Yes                |                 | POD Deck Lite-C1                  | Yes             |               |  |
|              | POD Deck Lite-XL-A2                | Yes                |                 | Bypass Tray -D1                   | Yes             |               |  |
|              | Bypass Tray + Long Sheet<br>Tray   | Yes                |                 | Document Insertion Unit-R1        | Yes             |               |  |
| Automation   | Inspection Unit-B1                 | Yes                |                 | Sensing Unit-B1                   | Yes             |               |  |
| How to       | 1-Sided (FU)                       | Yes                |                 | 1-Sided (FD)                      | Yes             |               |  |
| Finish       | Automatic 2-Sided                  | Yes                |                 |                                   |                 |               |  |
| Finisher     | Perfect Binding                    | Yes                |                 | Fold                              | No              |               |  |
|              | Perfect Binder-F1                  | cover only         |                 | Paper Folding Unit-K1             |                 |               |  |
|              | Staple Finisher-AF1/               | Staple             | Yes             | Stack                             | Sample Tray     | Yes           |  |
|              | Booklet Finisher-AF1               |                    | S:20 sheets     | High Capacity Stacker-J1          |                 |               |  |
|              |                                    |                    | max.            |                                   |                 |               |  |
|              |                                    |                    | L:10 sheets     |                                   |                 |               |  |
|              |                                    |                    | max.            |                                   |                 |               |  |
|              |                                    | Staple             | YES             |                                   | Stack Tray      | Yes           |  |
|              |                                    | (Booklet)          | Saddle          |                                   |                 |               |  |
|              |                                    |                    | Stitch : 5      |                                   |                 |               |  |
|              |                                    |                    | sheets max.     |                                   |                 |               |  |
|              |                                    | Hole               | YES             |                                   | Pass            | Yes           |  |
|              |                                    | Punch              |                 |                                   | through         |               |  |
|              | Trim                               | YES                |                 | Trim                              | YES             |               |  |
|              | Booklet Trimmer-G1                 | Saddle Stitch      | : 5 sheets      | Two-Knife Booklet Trimmer-B1      | Saddle Stitch : | 5 sheets max. |  |
|              |                                    | max.               | 1               |                                   |                 |               |  |
|              | Multi Function Professional        | Hole               | Yes             |                                   |                 |               |  |
|              | Puncher-C1                         | Punch              |                 |                                   |                 |               |  |
|              |                                    | Crease             | Yes             |                                   |                 |               |  |
| Caution      | Fan the sheets of paper well bef   | -                  |                 |                                   |                 |               |  |
|              | Depending on the data for printing | ng, the slightly ι | uneven densitie | s may appear on the output paper. |                 |               |  |

| Basis Weight |   | 250 gsm       |            |                                     |                   |       |  |
|--------------|---|---------------|------------|-------------------------------------|-------------------|-------|--|
| Туре         | Uncoated  |               | Finish     | Uncoated                            |                   |       |  |
| Paper Source | Engine Paper deck   | Yes           |            | Multi Drawer Deck-E1                | Yes               |       |  |
|              | Secondary Multi Drawer<br>Deck-E1   | Yes           |            | POD Deck Lite-C1                    | Yes               |       |  |
|              | POD Deck Lite-XL-A2   | Yes           |            | Bypass Tray -D1                     | Yes               |       |  |
|              | Bypass Tray + Long Sheet<br>Tray  | Yes           |            | Document Insertion Unit-R1          | Yes               |       |  |
| Automation   | Inspection Unit-B1  | Yes           |            | Sensing Unit-B1                     | Yes               |       |  |
| How to       | 1-Sided (FU)  | Yes           |            | 1-Sided (FD)                        | Yes               |       |  |
| Finish       | Automatic 2-Sided   | Yes           |            |                                     |                   |       |  |
| Finisher     | Perfect Binding Perfect Binder-F1   |               |            | Fold Paper Folding Unit-K1          | No                |       |  |
|              | Staple Finisher-AF1/  | Staple        | Yes        | Stack                               | Sample Tray       | Yes   |  |
|              | Booklet Finisher-AF1  |               | cover only | High Capacity Stacker-J1            |                   |       |  |
|              |   | Staple        | Yes        |                                     | Stack Tray        | Yes   |  |
|              |   | (Booklet)     | cover only |                                     |                   |       |  |
|              |   | Hole<br>Punch | YES        |                                     | Pass<br>through   | Yes   |  |
|              | Trim  | Yes           | l          | Trim                                | Yes               |       |  |
|              | Booklet Trimmer-G1  | cover only    |            | Two-Knife Booklet Trimmer-B1        | cover only        |       |  |
|              | Multi Function Professional   | Hole          | Yes        |                                     |                   |       |  |
|              | Puncher-C1  | Punch         |            |                                     |                   |       |  |
|              |   | Crease        | Yes        |                                     |                   |       |  |
| Caution      | Fan the sheets of paper well before loading them.  Depending on the surrounding environment, the paper may curl and cause paper jams. Paper which has been rolled or curled must be straightened out prior to use.  Depending on the data for printing, the slightly uneven densities may appear on the output paper. |               |            |                                     |                   |       |  |
|              | , ,   | • • •         |            | ense spots appear, adjust the Secon | dary Transfer Vol | tage. |  |

| Basis Weight |  | 300 gsm                      |                         |  |                                 |       |  |  |
|--------------|--|------------------------------|-------------------------|--|---------------------------------|-------|--|--|
| Туре         |  | Uncoated                     |                         | Finish   | Uncoated                        |       |  |  |
| Paper Source | Engine Paper deck                      | Yes                          |                         | Multi Drawer Deck-E1   | Yes                             |       |  |  |
|              | Secondary Multi Drawer<br>Deck-E1      | Yes                          |                         | POD Deck Lite-C1   | Yes                             |       |  |  |
|              | POD Deck Lite-XL-A2                    | Yes                          |                         | Bypass Tray -D1  | Yes                             |       |  |  |
|              | Bypass Tray + Long Sheet<br>Tray       | Yes                          |                         | Document Insertion Unit-R1   | Yes                             |       |  |  |
| Automation   | Inspection Unit-B1                     | Yes                          |                         | Sensing Unit-B1  | Yes                             |       |  |  |
| How to       | 1-Sided (FU)                           | Yes                          |                         | 1-Sided (FD)   | Yes                             |       |  |  |
| Finish       | Automatic 2-Sided                      | Yes                          |                         |  |                                 |       |  |  |
| Finisher     | Perfect Binding Perfect Binder-F1      | Yes cover only               |                         | Fold Paper Folding Unit-K1   | No                              |       |  |  |
|              | Staple Finisher-AF1/                   | Staple                       | Yes                     | Stack  | Sample Tray                     | Yes   |  |  |
|              | Booklet Finisher-AF1                   | Staple<br>(Booklet)          | YES Saddle Stitch:cover | High Capacity Stacker-J1   | Stack Tray                      | Yes   |  |  |
|              |  | Hole<br>Punch                | YES                     |  | Pass<br>through                 | Yes   |  |  |
|              | Trim<br>Booklet Trimmer-G1             | YES Saddle Stitch:cover only |                         | Trim Two-Knife Booklet Trimmer-B1  | YES<br>Saddle Stitch:cover only |       |  |  |
|              | Multi Function Professional Puncher-C1 | Hole<br>Punch                | Yes                     |  |                                 |       |  |  |
|              |  | Crease                       | Yes                     |  |                                 |       |  |  |
| Caution      |  | ng, the slightly ι           | uneven densitie         | s may appear on the output paper.<br>ense spots appear, adjust the Secon | dary Transfer Vol               | tage. |  |  |

| Basis Weight |   | 200 gsm  |    |   |                 |     |  |  |
|--------------|---|--|----|---|-----------------|-----|--|--|
|              |   | Envelope   |    | Finish  | Uncoated        |     |  |  |
| Paper Source | Engine Paper deck                         | Yes  |    | Multi Drawer Deck-E1  | Yes             |     |  |  |
|              | Secondary Multi Drawer Deck-E1            | Yes  |    | POD Deck Lite-C1  | Yes             |     |  |  |
|              | POD Deck Lite-XL-A2                       | Yes  |    | Bypass Tray -D1   | Yes             |     |  |  |
|              | Bypass Tray + Long Sheet<br>Tray          | Yes  |    | Document Insertion Unit-R1  | No              |     |  |  |
| Automation   | Inspection Unit-B1                        |  |    | Sensing Unit-B1   |                 |     |  |  |
| How to       | 1-Sided (FU)                              | Yes  |    | 1-Sided (FD)  | No              |     |  |  |
| Finish       | Automatic 2-Sided                         | No   |    |   |                 |     |  |  |
| Finisher     | Perfect Binding Perfect Binder-F1         | No   |    | Fold Paper Folding Unit-K1  | No              |     |  |  |
|              | Staple Finisher-AF1/ Booklet Finisher-AF1 | Staple   | No | Stack High Capacity Stacker-J1  | Sample Tray     | Yes |  |  |
|              |   | Staple<br>(Booklet)  | No |   | Stack Tray      | No  |  |  |
|              |   | Hole<br>Punch  | No |   | Pass<br>through | Yes |  |  |
|              | Trim Booklet Trimmer-G1                   | No   |    | Trim Two-Knife Booklet Trimmer-B1   | No              |     |  |  |
|              | Multi Function Professional Puncher-C1    | Hole<br>Punch  | No |   |                 |     |  |  |
|              |   | Crease   | NO |   |                 |     |  |  |
| Caution      | Perfect Binder Compatibility - inst       | Fan the sheets of paper well before loading them.  Perfect Binder Compatibility - inserts only and up to 10 sheets of this paper can be inserted per one perfect binding job.  Depending on the data for printing, the slightly uneven densities may appear on the output paper. |    |   |                 |     |  |  |
|              | , ,                                       |  |    | es may appear on the output paper.<br>value [-] on [Adj. Paper Realignmen | t Speed].       |     |  |  |

| Basis Weight |  | 240 gsm    |            |                              |             |     |
|--------------|--|------------|------------|------------------------------|-------------|-----|
| Туре         |  | Embossed   |            | Finish                       | Embossed    |     |
| Paper Source | Engine Paper deck  | No         |            | Multi Drawer Deck-E1         | Yes         |     |
|              | Secondary Multi Drawer Deck-E1   | Yes        |            | POD Deck Lite-C1             | Yes         |     |
|              | POD Deck Lite-XL-A2  | Yes        |            | Bypass Tray -D1              | Yes         |     |
|              | Bypass Tray + Long Sheet<br>Tray   | Yes        |            | Document Insertion Unit-R1   | Yes         |     |
| Automation   | Inspection Unit-B1   | -          |            | Sensing Unit-B1              | -           |     |
| How to       |  |            |            | 1-Sided (FD)                 | Yes         |     |
| Finish       | Automatic 2-Sided  | Yes        |            |                              |             |     |
| Finisher     | Perfect Binding  | Yes        |            | Fold                         | No          |     |
|              | Perfect Binder-F1  | cover only |            | Paper Folding Unit-K1        |             | 1   |
|              | Staple Finisher-AF1/   | Staple     | Yes        | Stack                        | Sample Tray | Yes |
|              | Booklet Finisher-AF1   |            | cover only | High Capacity Stacker-J1     |             |     |
|              |  | Staple     | Yes        |                              | Stack Tray  | Yes |
|              |  | (Booklet)  | cover only |                              |             |     |
|              |  | Hole       | YES        |                              | Pass        | Yes |
|              |  | Punch      |            |                              | through     |     |
|              | Trim   | Yes        |            | Trim                         | Yes         |     |
|              | Booklet Trimmer-G1   | cover only |            | Two-Knife Booklet Trimmer-B1 | cover only  |     |
|              | Multi Function Professional  | Hole       | Yes        |                              |             |     |
|              | Puncher-C1   | Punch      |            |                              |             |     |
|              |  | Crease     | Yes        |                              |             |     |
| Caution      | Fan the sheets of paper well before You cannot use this paper as a contract of the same of | •          |            | job.                         |             |     |

| Basis Weight |  | 170 gsm                      |   |                                   |                         |               |  |  |  |
|--------------|--|------------------------------|---|-----------------------------------|-------------------------|---------------|--|--|--|
| Туре         |  | Embossed                     |   | Finish                            | Embossed                |               |  |  |  |
| Paper Source | Engine Paper deck  | No                           |   | Multi Drawer Deck-E1              | Yes                     |               |  |  |  |
|              | Secondary Multi Drawer Deck-E1   | Yes                          |   | POD Deck Lite-C1                  | Yes                     |               |  |  |  |
|              | POD Deck Lite-XL-A2  | Yes                          |   | Bypass Tray -D1                   | Yes                     |               |  |  |  |
|              | Bypass Tray + Long Sheet<br>Tray   | Yes                          |   | Document Insertion Unit-R1        | Yes                     |               |  |  |  |
| Automation   | Inspection Unit-B1   | -                            |   | Sensing Unit-B1                   | -                       |               |  |  |  |
| How to       | 1-Sided (FU)   | Yes                          |   | 1-Sided (FD)                      | Yes                     |               |  |  |  |
| Finish       | Automatic 2-Sided  | Yes                          |   |                                   |                         |               |  |  |  |
| Finisher     | Perfect Binding Perfect Binder-F1  | Yes cover only               |   | Fold Paper Folding Unit-K1        | No                      |               |  |  |  |
|              | Staple Finisher-AF1  Booklet Finisher-AF1  | Staple Staple (Booklet)      | Yes S:20 sheets max. L:10 sheets max.  YES Saddle Stitch: 5 sheets max. | Stack High Capacity Stacker-J1    | Sample Tray  Stack Tray | Yes           |  |  |  |
|              |  | Hole<br>Punch                | YES   |                                   | Pass<br>through         | Yes           |  |  |  |
|              | Trim Booklet Trimmer-G1  | YES<br>Saddle Stitch<br>max. | : 5 sheets  | Trim Two-Knife Booklet Trimmer-B1 | YES<br>Saddle Stitch :  | 5 sheets max. |  |  |  |
|              | Multi Function Professional Puncher-C1   | Hole<br>Punch                | Yes   |                                   |                         |               |  |  |  |
|              |  | Crease                       | Yes   |                                   |                         |               |  |  |  |
| Caution      | Fan the sheets of paper well before loading them.  When the paper jam, corner folding, or crease occurred, set to a negative value [-] on [Adjust Gloss/Fine Black] or expand the margin.  You cannot use this paper as a cover sheet for perfect binding job. |                              |   |                                   |                         |               |  |  |  |

| Basis Weight |  | 240 gsm             |                |                                   |                 |     |  |
|--------------|--|---------------------|----------------|-----------------------------------|-----------------|-----|--|
| Туре         |  | Embossed            |                | Finish                            | Embossed        |     |  |
| Paper Source | Engine Paper deck                      | No                  |                | Multi Drawer Deck-E1              | Yes             |     |  |
|              | Secondary Multi Drawer<br>Deck-E1      | Yes                 |                | POD Deck Lite-C1                  | Yes             |     |  |
|              | POD Deck Lite-XL-A2                    | Yes                 |                | Bypass Tray -D1                   | Yes             |     |  |
|              | Bypass Tray + Long Sheet<br>Tray       | Yes                 |                | Document Insertion Unit-R1        | Yes             |     |  |
| Automation   | Inspection Unit-B1                     | -                   |                | Sensing Unit-B1                   | -               |     |  |
| How to       | 1-Sided (FU)                           | Yes 1-Si            |                | 1-Sided (FD)                      | Yes             | Yes |  |
| rinisn       | Automatic 2-Sided                      | Yes                 |                |                                   |                 |     |  |
| Finisher     | Perfect Binding                        | Yes                 |                | Fold                              | No              |     |  |
|              | Perfect Binder-F1                      | cover only          |                | Paper Folding Unit-K1             |                 |     |  |
|              | Staple Finisher-AF1/                   | Staple              | Yes            | Stack                             | Sample Tray     | Yes |  |
|              | Booklet Finisher-AF1                   |                     | cover only     | High Capacity Stacker-J1          |                 |     |  |
|              |  | Staple<br>(Booklet) | Yes cover only |                                   | Stack Tray      | Yes |  |
|              |  | Hole<br>Punch       | YES            |                                   | Pass<br>through | Yes |  |
|              | Trim<br>Booklet Trimmer-G1             | Yes<br>cover only   |                | Trim Two-Knife Booklet Trimmer-B1 | Yes cover only  |     |  |
|              | Multi Function Professional Puncher-C1 | Hole<br>Punch       | Yes            |                                   | ,               |     |  |
|              |  | Crease              | Yes            |                                   |                 |     |  |
| Caution      | Fan the sheets of paper well bef       | ore loading the     | m              |                                   |                 |     |  |

| Basis Weight |  | 175 gsm                          |                                       |                                   |                                  |     |
|--------------|--|----------------------------------|---------------------------------------|-----------------------------------|----------------------------------|-----|
| Туре         |  | Embossed                         |                                       | Finish                            | Embossed                         |     |
| Paper Source | Engine Paper deck                      | No                               |                                       | Multi Drawer Deck-E1              | Yes                              |     |
|              | Secondary Multi Drawer<br>Deck-E1      | Yes                              |                                       | POD Deck Lite-C1                  | Yes                              |     |
|              | POD Deck Lite-XL-A2                    | Yes                              |                                       | Bypass Tray -D1                   | Yes                              |     |
|              | Bypass Tray + Long Sheet<br>Tray       | Yes                              |                                       | Document Insertion Unit-R1        | Yes                              |     |
| Automation   | Inspection Unit-B1                     | -                                |                                       | Sensing Unit-B1                   | -                                |     |
| How to       | 1-Sided (FU)                           | Yes                              |                                       | 1-Sided (FD)                      | Yes                              |     |
| Finish       | Automatic 2-Sided                      | Yes                              |                                       |                                   |                                  |     |
| Finisher     | Perfect Binding Perfect Binder-F1      |                                  |                                       | Fold Paper Folding Unit-K1        | No                               |     |
|              | Staple Finisher-AF1/                   | Staple                           | Yes                                   | Stack                             | Sample Tray                      | Yes |
|              | Booklet Finisher-AF1                   |                                  | S:20 sheets<br>max.<br>L:10 sheets    | High Capacity Stacker-J1          |                                  |     |
|              |  | Staple<br>(Booklet)              | max. YES Saddle Stitch: 5 sheets max. |                                   | Stack Tray                       | Yes |
|              |  | Hole<br>Punch                    | YES                                   |                                   | Pass<br>through                  | Yes |
|              | Trim  Booklet Trimmer-G1               | YES Saddle Stitch: 5 sheets max. |                                       | Trim Two-Knife Booklet Trimmer-B1 | YES Saddle Stitch: 5 sheets max. |     |
|              | Multi Function Professional Puncher-C1 | Hole<br>Punch                    | Yes                                   |                                   |                                  |     |
|              |  | Crease                           | Yes                                   |                                   |                                  |     |
| Caution      | Fan the sheets of paper well bef       | ore loading the                  | m.                                    |                                   |                                  |     |

| Basis Weight |  | 90 gsm        |             |                                       |                   |                |
|--------------|--|---------------|-------------|---------------------------------------|-------------------|----------------|
| Туре         |  | Embossed      |             | Finish                                | Embossed          |                |
| Paper Source | Engine Paper deck  | No            |             | Multi Drawer Deck-E1                  | Yes               |                |
|              | Secondary Multi Drawer<br>Deck-E1                                      | Yes           |             | POD Deck Lite-C1                      | Yes               |                |
|              | POD Deck Lite-XL-A2  | Yes           |             | Bypass Tray -D1                       | Yes               |                |
|              | Bypass Tray + Long Sheet<br>Tray                                       | Yes           |             | Document Insertion Unit-R1            | Yes               |                |
| Automation   | Inspection Unit-B1   | -             |             | Sensing Unit-B1                       | -                 |                |
| How to       | 1-Sided (FU)   | Yes           |             | 1-Sided (FD)                          | Yes               |                |
| Finish       | Automatic 2-Sided  | Yes           |             |                                       |                   |                |
| Finisher     | Perfect Binding  |               |             | Fold                                  | No                |                |
|              | Perfect Binder-F1  |               |             | Paper Folding Unit-K1                 |                   |                |
|              | Staple Finisher-AF1/   | Staple        | Yes         | Stack                                 | Sample Tray       | Yes            |
|              | Booklet Finisher-AF1   |               | S:60 sheets | High Capacity Stacker-J1              |                   |                |
|              |  |               | max.        |                                       |                   |                |
|              |  |               | L:30 sheets |                                       |                   |                |
|              |  |               | max.        |                                       |                   |                |
|              |  | Staple        | YES         |                                       | Stack Tray        | Yes            |
|              |  | (Booklet)     | Saddle      |                                       |                   |                |
|              |  |               | Stitch : 10 |                                       |                   |                |
|              |  |               | sheets max. |                                       |                   |                |
|              |  | Hole          | YES         |                                       | Pass              | Yes            |
|              |  | Punch         |             |                                       | through           |                |
|              | Trim   | YES           |             | Trim                                  | YES               |                |
|              | Booklet Trimmer-G1   | Saddle Stitch | : 10 sheets | Two-Knife Booklet Trimmer-B1          | Saddle Stitch :   | 10 sheets max. |
|              |  | max.          |             |                                       |                   |                |
|              | Multi Function Professional  | Hole          | Yes         |                                       |                   |                |
|              | Puncher-C1   | Punch         |             |                                       |                   |                |
|              |  | Crease        | No          |                                       |                   |                |
| Caution      | Fan the sheets of paper well before Perfect Binder Compatibility - ins | _             |             | of this paper can be inserted per one | e perfect binding | job.           |

| Basis Weight |   | 250 gsm             |                |  |                   |      |
|--------------|---|---------------------|----------------|--|-------------------|------|
| Туре         |   | Embossed            |                | Finish   | Embossed          |      |
| Paper Source | Engine Paper deck                         | No                  |                | Multi Drawer Deck-E1   | Yes               |      |
|              | Secondary Multi Drawer<br>Deck-E1         | Yes                 |                | POD Deck Lite-C1   | Yes               |      |
|              | POD Deck Lite-XL-A2                       | Yes                 |                | Bypass Tray -D1  | Yes               |      |
|              | Bypass Tray + Long Sheet<br>Tray          | Yes                 |                | Document Insertion Unit-R1   | Yes               |      |
| Automation   | Inspection Unit-B1                        | -                   |                | Sensing Unit-B1  | -                 |      |
| How to       |   |                     | 1-Sided (FD)   | Yes  |                   |      |
| Finish       | Automatic 2-Sided                         | Yes                 |                |  |                   |      |
| Finisher     | Perfect Binding Perfect Binder-F1         | Yes cover only      |                | Fold Paper Folding Unit-K1   | No                |      |
|              | Staple Finisher-AF1/ Booklet Finisher-AF1 | Staple              | Yes cover only | Stack<br>High Capacity Stacker-J1                                      | Sample Tray       | Yes  |
|              | 2001001711110110171                       | Staple<br>(Booklet) | Yes cover only | Tingin Capacity Calcillo   | Stack Tray        | Yes  |
|              |   | Hole<br>Punch       | YES            |  | Pass<br>through   | Yes  |
|              | Trim Booklet Trimmer-G1                   | Yes<br>cover only   |                | Trim Two-Knife Booklet Trimmer-B1                                      | Yes<br>cover only |      |
|              | Multi Function Professional Puncher-C1    | Hole<br>Punch       | Yes            |  |                   |      |
|              |   | Crease              | Yes            |  |                   |      |
| Caution      | •   | serts only and u    | p to 10 sheets | of this paper can be inserted per ones may appear on the output paper. | e perfect binding | job. |

| Basis Weight |                                    | 250 gsm             |                  |                                       |                   |                  |
|--------------|------------------------------------|---------------------|------------------|---------------------------------------|-------------------|------------------|
| Туре         |                                    | Embossed            |                  | Finish                                | Embossed          |                  |
| Paper Source | Engine Paper deck                  | No                  |                  | Multi Drawer Deck-E1                  | Yes               |                  |
|              | Secondary Multi Drawer<br>Deck-E1  | Yes                 |                  | POD Deck Lite-C1                      | Yes               |                  |
|              | POD Deck Lite-XL-A2                | Yes                 |                  | Bypass Tray -D1                       | Yes               |                  |
|              | Bypass Tray + Long Sheet<br>Tray   | neet Yes            |                  | Document Insertion Unit-R1            | Yes               |                  |
| Automation   | Inspection Unit-B1                 | -                   |                  | Sensing Unit-B1                       | -                 |                  |
| How to       | 1-Sided (FU)                       | Yes                 |                  | 1-Sided (FD)                          | Yes               |                  |
| Finish       | Automatic 2-Sided                  | Yes                 |                  |                                       |                   |                  |
| Finisher     | Perfect Binding                    | Perfect Binding Yes |                  | Fold                                  | No                |                  |
|              | Perfect Binder-F1                  | cover only          |                  | Paper Folding Unit-K1                 |                   |                  |
|              | Staple Finisher-AF1/               | Staple              | Yes              | Stack                                 | Sample Tray       | Yes              |
|              | Booklet Finisher-AF1               |                     | cover only       | High Capacity Stacker-J1              |                   |                  |
|              |                                    | Staple              | Yes              |                                       | Stack Tray        | Yes              |
|              |                                    | (Booklet)           | cover only       |                                       |                   |                  |
|              |                                    | Hole                | YES              |                                       | Pass              | Yes              |
|              |                                    | Punch               |                  |                                       | through           |                  |
|              | Trim                               | Yes                 |                  | Trim                                  | Yes               |                  |
|              | Booklet Trimmer-G1                 | cover only          |                  | Two-Knife Booklet Trimmer-B1          | cover only        |                  |
|              | Multi Function Professional        | Hole                | Yes              |                                       |                   |                  |
|              | Puncher-C1                         | Punch               |                  |                                       |                   |                  |
|              |                                    | Crease              | Yes              |                                       |                   |                  |
| Caution      | Fan the sheets of paper well bef   | ore loading the     | m.               |                                       |                   |                  |
|              | Perfect Binder Compatibility - ins | serts only and u    | ıp to 10 sheets  | of this paper can be inserted per one | e perfect binding | job.             |
|              | Depending on the surrounding e     | nvironment, the     | e paper may cu   | rl and cause paper jams. Paper whic   | h has been rolle  | d or curled must |
|              | be straightened out prior to use.  |                     |                  |                                       |                   |                  |
|              | If paper is severely curled becau  | se of the surro     | unding environ   | ment, specify [Curl Correction Level] |                   |                  |
|              | Depending on the data for printing | ng, the slightly ι  | uneven densitie  | es may appear on the output paper.    |                   |                  |
|              | If enough toner is not applied in  | high density are    | eas, and tiny de | ense spots appear, adjust the Secon   | dary Transfer Vol | tage.            |

| Basis Weight |  | 110 gsm             |    |                                       |                   |      |
|--------------|--|---------------------|----|---------------------------------------|-------------------|------|
| Туре         |  | Film                |    | Finish                                | Film/Transpare    | ncy  |
| Paper Source | Engine Paper deck  | No                  |    | Multi Drawer Deck-E1                  | No                |      |
|              | Secondary Multi Drawer Deck-E1   | No                  |    | POD Deck Lite-C1                      | No                |      |
|              | POD Deck Lite-XL-A2  | No                  |    | Bypass Tray -D1                       | Yes               |      |
|              | Bypass Tray + Long Sheet<br>Tray                                       | Yes                 |    | Document Insertion Unit-R1            | No                |      |
| Automation   | Inspection Unit-B1   |                     |    | Sensing Unit-B1                       |                   |      |
| How to       | 1-Sided (FU)   | Yes                 |    | 1-Sided (FD)                          | -                 |      |
| Finish       | Automatic 2-Sided  | No                  |    |                                       |                   |      |
| Finisher     | Perfect Binding Perfect Binder-F1                                      | No                  |    | Fold Paper Folding Unit-K1            | No                |      |
|              | Staple Finisher-AF1/   | Staple No           |    | Stack                                 | Sample Tray       | Yes  |
|              | Booklet Finisher-AF1   | Staple<br>(Booklet) | No | High Capacity Stacker-J1              | Stack Tray        | Yes  |
|              |  | Hole<br>Punch       | No |                                       | Pass<br>through   | Yes  |
|              | Trim<br>Booklet Trimmer-G1   | No                  |    | Trim Two-Knife Booklet Trimmer-B1     | No                |      |
|              | Multi Function Professional Puncher-C1                                 | Hole<br>Punch       | No |                                       |                   |      |
|              |  | Crease              | No |                                       |                   |      |
| Caution      | Fan the sheets of paper well bef<br>Perfect Binder Compatibility - ins | _                   |    | of this paper can be inserted per one | e perfect binding | job. |

| Basis Weight |  | 110 gsm             |    |                                     |                   |       |
|--------------|--|---------------------|----|-------------------------------------|-------------------|-------|
| Туре         |  | Film                |    | Finish                              | Film/Transpare    | ncy   |
| Paper Source | Engine Paper deck  | No                  |    | Multi Drawer Deck-E1                | Yes               |       |
|              | Secondary Multi Drawer<br>Deck-E1  | Yes                 |    | POD Deck Lite-C1                    | Yes               |       |
|              | POD Deck Lite-XL-A2  | Yes                 |    | Bypass Tray -D1                     | Yes               |       |
|              | Bypass Tray + Long Sheet<br>Tray   | Yes                 |    | Document Insertion Unit-R1          | No                |       |
| Automation   | Inspection Unit-B1   |                     |    | Sensing Unit-B1                     |                   |       |
| How to       | 1-Sided (FU)   | Yes 1-S             |    | 1-Sided (FD)                        | -                 |       |
| Finish       | Automatic 2-Sided  |                     |    |                                     |                   |       |
| Finisher     | Perfect Binding Perfect Binder-F1  | No                  |    | Fold Paper Folding Unit-K1          | No                |       |
|              | ·  | Staple              | No | Stack High Capacity Stacker-J1      | Sample Tray       | Yes   |
|              | Booklet Finisher-AF1   | Staple<br>(Booklet) | No |                                     | Stack Tray        | Yes   |
|              |  | Hole<br>Punch       | No |                                     | Pass<br>through   | Yes   |
|              | Trim<br>Booklet Trimmer-G1   | No                  |    | Trim Two-Knife Booklet Trimmer-B1   | No                |       |
|              | Multi Function Professional Puncher-C1   | Hole<br>Punch       | No |                                     |                   |       |
|              |  | Crease              | -  |                                     |                   |       |
| Caution      | Fan the sheets of paper well befind the sheets of paper well befind the sheets of paper well before the sheet sheets of paper well before the sheet sheets of the sheet sheet sheets of the sheet sheet sheets of the sheet shee | _                   |    | ense spots appear, adjust the Secon | dary Transfer Vol | tage. |

| Basis Weight |                                    | 100 gsm            |                 |                                   |                 |                |
|--------------|------------------------------------|--------------------|-----------------|-----------------------------------|-----------------|----------------|
| Туре         |                                    | Uncoated           |                 | Finish                            | Uncoated        |                |
| Paper Source | Engine Paper deck                  | Yes                |                 | Multi Drawer Deck-E1              | Yes             |                |
|              | Secondary Multi Drawer<br>Deck-E1  | Yes                |                 | POD Deck Lite-C1                  | Yes             |                |
|              | POD Deck Lite-XL-A2                | Yes                |                 | Bypass Tray -D1                   | Yes             |                |
|              | Bypass Tray + Long Sheet<br>Tray   | Yes                |                 | Document Insertion Unit-R1        | Yes             |                |
| Automation   | Inspection Unit-B1                 | Yes                |                 | Sensing Unit-B1                   | Yes             |                |
| How to       | 1-Sided (FU)                       | Yes                |                 | 1-Sided (FD)                      | Yes             |                |
| Finish       | Automatic 2-Sided                  | Yes                |                 |                                   |                 |                |
| Finisher     | Perfect Binding                    | Yes                |                 | Fold                              | Yes             |                |
|              | Perfect Binder-F1                  | 10 to 150 sheets   |                 | Paper Folding Unit-K1             | Double Paralle  | l Fold: NO     |
|              | Staple Finisher-AF1/               | Staple             | Yes             | Stack                             | Sample Tray     | Yes            |
|              | Booklet Finisher-AF1               |                    | S:60 sheets     | High Capacity Stacker-J1          |                 |                |
|              |                                    |                    | max.            |                                   |                 |                |
|              |                                    |                    | L:30 sheets     |                                   |                 |                |
|              |                                    |                    | max.            |                                   | a               |                |
|              |                                    | Staple (Backlet)   | YES<br>Saddle   |                                   | Stack Tray      | Yes            |
|              |                                    | (Booklet)          |                 |                                   |                 |                |
|              |                                    |                    | Stitch : 15     |                                   |                 |                |
|              |                                    | Hole               | sheets max.     |                                   | Page            | Yes            |
|              |                                    | Punch              | 150             |                                   | Pass<br>through | res            |
|              | Trim                               | YES                |                 | Trim                              | YES             |                |
|              | Booklet Trimmer-G1                 | Saddle Stitch      | : 15 sheets     | Two-Knife Booklet Trimmer-B1      |                 | 15 sheets max. |
|              | Multi Function Professional        | Hole               | Yes             |                                   |                 |                |
|              | Puncher-C1                         | Punch              |                 |                                   |                 |                |
|              |                                    | Crease             | No              |                                   |                 |                |
| Caution      | Fan the sheets of paper well bef   | ore loading the    | m.              |                                   |                 |                |
|              | Depending on the data for printing | ng, the slightly ເ | uneven densitie | s may appear on the output paper. |                 |                |

| Basis Weight |   | 120 gsm                             |  |  |                                       |         |
|--------------|---|-------------------------------------|--|--|---------------------------------------|---------|
| Туре         |   | Uncoated                            |  | Finish   | Uncoated                              |         |
| Paper Source | Engine Paper deck                         | Yes                                 |  | Multi Drawer Deck-E1   | Yes                                   |         |
|              | Secondary Multi Drawer<br>Deck-E1         | Yes                                 |  | POD Deck Lite-C1   | Yes                                   |         |
|              | POD Deck Lite-XL-A2                       | Yes                                 |  | Bypass Tray -D1  | Yes                                   |         |
|              | Bypass Tray + Long Sheet<br>Tray          | Yes                                 |  | Document Insertion Unit-R1   | Yes                                   |         |
| Automation   | Inspection Unit-B1                        | Yes                                 |  | Sensing Unit-B1  | Yes                                   |         |
| How to       | 1-Sided (FU)                              | Yes                                 |  | 1-Sided (FD)   | Yes                                   |         |
| Finish       | Automatic 2-Sided                         | Yes                                 |  |  |                                       |         |
| Finisher     | Perfect Binding Perfect Binder-F1         | Yes cover only                      |  | Fold Paper Folding Unit-K1   | No                                    |         |
|              | Staple Finisher-AF1/ Booklet Finisher-AF1 | Staple Staple (Booklet)  Hole Punch | Yes S:20 sheets max. L:10 sheets max. YES Saddle Stitch: 5 sheets max. YES | Stack High Capacity Stacker-J1   | Sample Tray  Stack Tray  Pass through | Yes Yes |
|              | Trim<br>Booklet Trimmer-G1                | YES Saddle Stitch max.              |  | Trim Two-Knife Booklet Trimmer-B1                                      | YES Saddle Stitch: 5 sheets max.      |         |
|              | Multi Function Professional<br>Puncher-C1 | Hole<br>Punch<br>Crease             | Yes  |  |                                       |         |
| Caution      | , ,                                       | ng, the slightly ι                  | uneven densitie  | es may appear on the output paper. ense spots appear, adjust the Secon | dary Transfer Vol                     | tage.   |

| Basis Weight |                                     | 250 gsm          |                  |                                      |                   |                  |
|--------------|-------------------------------------|------------------|------------------|--------------------------------------|-------------------|------------------|
| Туре         |                                     | Uncoated         |                  | Finish                               | Uncoated          |                  |
| Paper Source | Engine Paper deck                   | Yes              |                  | Multi Drawer Deck-E1                 | Yes               |                  |
|              | Secondary Multi Drawer<br>Deck-E1   | Yes              |                  | POD Deck Lite-C1                     | Yes               |                  |
|              | POD Deck Lite-XL-A2                 | Yes              |                  | Bypass Tray -D1                      | Yes               |                  |
|              | Bypass Tray + Long Sheet<br>Tray    | Yes              |                  | Document Insertion Unit-R1           | Yes               |                  |
| Automation   | Inspection Unit-B1                  | Yes              |                  | Sensing Unit-B1                      | Yes               |                  |
| How to       | 1-Sided (FU)                        | Yes 1-           |                  | 1-Sided (FD)                         | Yes               |                  |
| Finish       | Automatic 2-Sided                   | Yes              |                  |                                      |                   |                  |
| Finisher     | Perfect Binding Perfect Binder-F1   | Yes cover only   |                  | Fold Paper Folding Unit-K1           | No                |                  |
|              | Staple Finisher-AF1/                | Staple           | Yes              | Stack                                | Sample Tray       | Yes              |
|              | Booklet Finisher-AF1                |                  | cover only       | High Capacity Stacker-J1             |                   |                  |
|              |                                     | Staple           | Yes              |                                      | Stack Tray        | Yes              |
|              |                                     | (Booklet)        | cover only       |                                      |                   |                  |
|              |                                     | Hole             | YES              |                                      | Pass              | Yes              |
|              |                                     | Punch            |                  |                                      | through           |                  |
|              | Trim                                | Yes              |                  | Trim                                 | Yes               |                  |
|              | Booklet Trimmer-G1                  | cover only       |                  | Two-Knife Booklet Trimmer-B1         | cover only        |                  |
|              | Multi Function Professional         | Hole             | Yes              |                                      |                   |                  |
|              | Puncher-C1                          | Punch            |                  |                                      |                   |                  |
|              |                                     | Crease           | Yes              |                                      |                   |                  |
| Caution      | Fan the sheets of paper well before | ore loading the  | m.               |                                      |                   |                  |
|              | Depending on the surrounding e      | nvironment, the  | paper may cu     | rl and cause paper jams. Paper whic  | ch has been rolle | d or curled must |
|              | be straightened out prior to use.   |                  |                  |                                      |                   |                  |
|              |                                     |                  |                  | es may appear on the output paper.   |                   |                  |
|              | If enough toner is not applied in   | high density are | eas, and tiny de | ense spots appear, adjust the Second | dary Transfer Vol | tage.            |

| Basis Weight |                                   | 90 gsm             |                |                                     |                 |                  |
|--------------|-----------------------------------|--------------------|----------------|-------------------------------------|-----------------|------------------|
| Туре         |                                   | Uncoated           |                | Finish                              | Uncoated        |                  |
| Paper Source | Engine Paper deck                 | Yes                |                | Multi Drawer Deck-E1                | Yes             |                  |
|              | Secondary Multi Drawer<br>Deck-E1 | Yes                |                | POD Deck Lite-C1                    | Yes             |                  |
|              | POD Deck Lite-XL-A2               | Yes                |                | Bypass Tray -D1                     | Yes             |                  |
|              | Bypass Tray + Long Sheet<br>Tray  | Yes                |                | Document Insertion Unit-R1          | Yes             |                  |
| Automation   | Inspection Unit-B1                | Yes                |                | Sensing Unit-B1                     | Yes             |                  |
| How to       | 1-Sided (FU)                      | Yes                |                | 1-Sided (FD)                        | Yes             |                  |
| Finish       | Automatic 2-Sided                 | Yes                |                |                                     |                 |                  |
| Finisher     | Perfect Binding                   | Yes                |                | Fold                                | Yes             |                  |
|              | Perfect Binder-F1                 | 10 to 150 sheets   |                | Paper Folding Unit-K1               |                 |                  |
|              | Staple Finisher-AF1/              | Staple             | Yes            | Stack                               | Sample Tray     | Yes              |
|              | Booklet Finisher-AF1              |                    | S:60 sheets    | High Capacity Stacker-J1            |                 |                  |
|              |                                   |                    | max.           |                                     |                 |                  |
|              |                                   |                    | L:30 sheets    |                                     |                 |                  |
|              |                                   |                    | max.           |                                     |                 |                  |
|              |                                   | Staple             | YES            |                                     | Stack Tray      | Yes              |
|              |                                   | (Booklet)          | Saddle         |                                     |                 |                  |
|              |                                   |                    | Stitch : 15    |                                     |                 |                  |
|              |                                   |                    | sheets max.    |                                     |                 |                  |
|              |                                   | Hole               | YES            |                                     | Pass            | Yes              |
|              |                                   | Punch              |                |                                     | through         |                  |
|              | Trim                              | YES                |                | Trim                                | YES             |                  |
|              | Booklet Trimmer-G1                | Saddle Stitch max. | : 15 sheets    | Two-Knife Booklet Trimmer-B1        | Saddle Stitch : | 15 sheets max.   |
|              | Multi Function Professional       | Hole               | Yes            |                                     |                 |                  |
|              | Puncher-C1                        | Punch              |                |                                     |                 |                  |
|              |                                   | Crease             | No             |                                     |                 |                  |
| Caution      | be straightened out prior to use. | nvironment, the    | e paper may cu | rl and cause paper jams. Paper whic |                 | d or curled must |

| Basis Weight |  | 130 gsm  |    |                                   |                 |     |  |
|--------------|--|--|----|-----------------------------------|-----------------|-----|--|
| Туре         |  | Label  |    | Finish                            | Label           |     |  |
| Paper Source | Engine Paper deck                      | No   |    | Multi Drawer Deck-E1              | Yes             |     |  |
|              | Secondary Multi Drawer<br>Deck-E1      | Yes  |    | POD Deck Lite-C1                  | Yes             |     |  |
|              | POD Deck Lite-XL-A2                    | Yes  |    | Bypass Tray -D1                   | Yes             |     |  |
|              | Bypass Tray + Long Sheet<br>Tray       | Yes  |    | Document Insertion Unit-R1        | No              |     |  |
| Automation   | Inspection Unit-B1                     |  |    | Sensing Unit-B1                   |                 |     |  |
| How to       | 1-Sided (FU)                           | Yes  |    | 1-Sided (FD)                      | No              |     |  |
| Finish       | Automatic 2-Sided                      | No   |    |                                   |                 |     |  |
| Finisher     | Perfect Binding Perfect Binder-F1      | No   |    | Fold Paper Folding Unit-K1        | No              |     |  |
|              | Booklet Finisher-AF1                   | Staple   | No | Stack High Capacity Stacker-J1    | Sample Tray     | Yes |  |
|              |  | Staple<br>(Booklet)  | No |                                   | Stack Tray      | Yes |  |
|              |  | Hole<br>Punch  | No |                                   | Pass<br>through | Yes |  |
|              | Trim<br>Booklet Trimmer-G1             | No   |    | Trim Two-Knife Booklet Trimmer-B1 | No              |     |  |
|              | Multi Function Professional Puncher-C1 | Hole<br>Punch  | No |                                   |                 |     |  |
|              |  | Crease   | NO |                                   |                 |     |  |
| Caution      |  | ne sheets of paper well before loading them.  Inding on the surrounding environment, the paper may curl and cause paper jams. Paper which has been rolled or curled musaightened out prior to use. |    |                                   |                 |     |  |

| Paper Source   Engine Paper deck   No  | Basis Weight |                                  | 115 gsm         |             |                                       |                   |                |
|--|--------------|----------------------------------|-----------------|-------------|---------------------------------------|-------------------|----------------|
| Secondary Multi Drawer   Dock-E1   POD Deck Lite-XL-A2   Yes   POD Deck Lite-C1   Yes  |              |                                  |                 | ed          | Finish                                | 2-Sided Coated    | d              |
| Deck-E1   POD Deck Lite-XL-A2   Yes   Bypass Tray -D1   Yes   Yes   Document Insertion Unit-R1   Yes   Yes   Tray   Yes   Trim   Poklet Finisher -AF1   Booklet Finisher-AF1   Booklet Finisher-AF1   Booklet Finisher-AF1   Booklet Finisher-AF1   Hole Punch   Yes   Punch   Yes   Trim   Booklet Trimmer-G1   Booklet Trimmer-G1   Punch   Pu  | Paper Source | Engine Paper deck                | No              |             | Multi Drawer Deck-E1                  | Yes               |                |
| Bypass Tray + Long Sheet Tray   Yes   Pocument Insertion Unit-R1   Yes   |              | •                                | Yes             |             | POD Deck Lite-C1                      | Yes               |                |
| Automation         Inspection Unit-B1         Yes         Sensing Unit-B1         Yes           How to Finish         1-Sided (FU)         Yes         1-Sided (FD)         Yes           Finisher         Perfect Binding Perfect Binding Perfect Binder-F1         Yes         Fold Paper Folding Unit-K1         No           Staple Finisher-AF1/Booklet Finisher-AF1         Staple Staple (Booklet)         Yes (Booklet)         Stack High Capacity Stacker-J1 Max. L:10 sheets max. L:10 sheets max.         Stack Tray         Yes (Booklet)         Yes (Booklet)         Stadle Stitch : 10 sheets max. Hole Punch         YES         Pass through         Yes through         Yes (Booklet)         Yes (Booklet) </th <th></th> <th>POD Deck Lite-XL-A2</th> <th>Yes</th> <th></th> <th>Bypass Tray -D1</th> <th>Yes</th> <th></th>   |              | POD Deck Lite-XL-A2              | Yes             |             | Bypass Tray -D1                       | Yes               |                |
| How to Finish  |              |                                  | Yes             |             | Document Insertion Unit-R1            | Yes               |                |
| Finisher   | Automation   | Inspection Unit-B1               | Yes             |             | Sensing Unit-B1                       | Yes               |                |
| Automatic 2-Sided   Yes  |              | 1-Sided (FU)                     | Yes             |             | 1-Sided (FD)                          | Yes               |                |
| Perfect Binder-F1  | rinisn       | Automatic 2-Sided                | Yes             |             |                                       |                   |                |
| Staple Finisher-AF1  | Finisher     | Perfect Binding                  | Yes             |             | Fold                                  | No                |                |
| Booklet Finisher-AF1   |              | Perfect Binder-F1                | cover only      |             | Paper Folding Unit-K1                 |                   |                |
| Multi Function Professional Puncher-C1   Multi Function Professional Puncher-C1   Fan the sheets of paper well before loading them.   Multi Function Professional Punch   Fan the sheets of paper well before loading them.   L:10 sheets max.   L:10 sheets max.   Fan the sheets of paper well before loading them.   L:10 sheets max.   L:10 sheets max.   Stack Tray   Yes   |              | Staple Finisher-AF1/             | Staple          | Yes         | Stack                                 | Sample Tray       | Yes            |
| L:10 sheets max.    Staple   YES   Saddle   Stitch : 10   Sheets max.  |              | Booklet Finisher-AF1             |                 | S:15 sheets | High Capacity Stacker-J1              |                   |                |
| Staple   YES   Stack Tray   Yes  |              |                                  |                 | max.        |                                       |                   |                |
| Staple (Booklet)   Saddle Stitch : 10 sheets max.   Pass through   Pass through |              |                                  |                 | L:10 sheets |                                       |                   |                |
| Caution   Fan the sheets of paper well before loading them.   Caution   Ca |              |                                  |                 | max.        |                                       |                   |                |
| Stitch : 10   Sheets max.   Hole   YES   Punch   Trim   Booklet Trimmer-G1   Saddle Stitch : 10 sheets   max.   Two-Knife Booklet Trimmer-B1   Saddle Stitch : 10 sheets   max.   Two-Knife Booklet Trimmer-B1   Saddle Stitch : 10 sheets   Two-Knife Booklet Trimmer-B1    |              |                                  | Staple          | YES         |                                       | Stack Tray        | Yes            |
| Hole   YES   Punch   Trim   YES   Trim   YES   Saddle Stitch : 10 sheets   Two-Knife Booklet Trimmer-B1   Saddle Stitch : 10 sheets   max.   Multi Function Professional Puncher-C1   Punch   Crease   NO   No   Punch   Crease   NO   Fan the sheets of paper well before loading them.   |              |                                  | (Booklet)       | Saddle      |                                       |                   |                |
| Hole Punch  Trim Booklet Trimmer-G1  Multi Function Professional Punch  Pass through  Trim Saddle Stitch: 10 sheets max.  Hole Punch  Trim Saddle Stitch: 10 sheets max.  Multi Function Professional Puncher-C1  Crease NO  Trim Two-Knife Booklet Trimmer-B1 Saddle Stitch: 10 sheets max.  No  Two-Knife Booklet Trimmer-B1 Saddle Stitch: 10 sheets of paper well before loading them.   |              |                                  |                 | Stitch : 10 |                                       |                   |                |
| Punch   Trim   YES   Trim   YES   Two-Knife Booklet Trimmer-B1   Saddle Stitch : 10 sheets   max.   Two-Knife Booklet Trimmer-B1   Saddle Stitch : 10 sheets   Two-Knife Booklet Trimmer-B1   Saddle Stitch : 10 sheets   Punch   Puncher-C1   Punch   Crease   NO   Punch   Trim   YES   Saddle Stitch : 10 sheets   Saddle Stitch : 10 sheets   Two-Knife Booklet Trimmer-B1   Saddle Stitch : 10 sheets   Punch   |              |                                  |                 | sheets max. |                                       |                   |                |
| Trim Booklet Trimmer-G1 Saddle Stitch: 10 sheets max.  Multi Function Professional Puncher-C1 Punch Crease NO  Trim Two-Knife Booklet Trimmer-B1 Saddle Stitch: 10 sheets Two-Knife Booklet Trimmer-B1 Saddle Stitch: 10 sheets No  Table Booklet Trimmer-B1 Saddle Stitch: 10 sheets No  Saddle Stitch: 10 sheets No  Fan the sheets of paper well before loading them.   |              |                                  | Hole            | YES         |                                       | Pass              | Yes            |
| Booklet Trimmer-G1 Saddle Stitch: 10 sheets max.  Multi Function Professional Puncher-C1 Fan the sheets of paper well before loading them.  Two-Knife Booklet Trimmer-B1 Saddle Stitch: 10 sheets Two-Knife Booklet Trimmer-B1 Saddle Stitch: 10 sheets No   |              |                                  | Punch           |             |                                       | through           |                |
| Multi Function Professional Puncher-C1  Puncher-C1  Fan the sheets of paper well before loading them.  |              | Trim                             | YES             |             | Trim                                  | YES               |                |
| Multi Function Professional Puncher-C1  Hole Punch Crease NO  Caution Fan the sheets of paper well before loading them.  |              | Booklet Trimmer-G1               | Saddle Stitch   | : 10 sheets | Two-Knife Booklet Trimmer-B1          | Saddle Stitch :   | 10 sheets max. |
| Puncher-C1 Punch Crease NO  Caution Fan the sheets of paper well before loading them.  |              |                                  | max.            |             |                                       |                   |                |
| Puncher-C1 Punch Crease NO  Caution Fan the sheets of paper well before loading them.  |              | Multi Function Professional      | Hole            | No          |                                       |                   |                |
| Caution Fan the sheets of paper well before loading them.  |              | Puncher-C1                       | Punch           |             |                                       |                   |                |
|  |              |                                  | Crease          | NO          |                                       |                   |                |
|  | Caution      | Fan the sheets of paper well bef | ore loading the | m.          | <u> </u>                              |                   |                |
| - 1 , , , , , , , , , , , , , , , , , ,  |              |                                  | _               |             | of this paper can be inserted per one | e perfect bindina | iob.           |
| Depending on the surrounding environment, the paper may curl and cause paper jams. Paper which has been rolled or curled   |              |                                  | -               |             |                                       | -                 | -              |
| be straightened out prior to use.  |              | , ,                              | ,               | , ,         | , , , , ,                             |                   |                |

| Basis Weight |                                   | 130 gsm          |                |  |                 |               |
|--------------|-----------------------------------|------------------|----------------|--|-----------------|---------------|
| Туре         |                                   | 2-Sided Coat     | ed             | Finish   | 2-Sided Coated  | d             |
| Paper Source | Engine Paper deck                 | No               |                | Multi Drawer Deck-E1   | Yes             |               |
|              | Secondary Multi Drawer<br>Deck-E1 | Yes              |                | POD Deck Lite-C1   | Yes             |               |
|              | POD Deck Lite-XL-A2               | Yes              |                | Bypass Tray -D1  | Yes             |               |
|              | Bypass Tray + Long Sheet<br>Tray  | Yes              |                | Document Insertion Unit-R1   | Yes             |               |
| Automation   | Inspection Unit-B1                | Yes              |                | Sensing Unit-B1  | Yes             |               |
| How to       | 1-Sided (FU)                      | Yes              |                | 1-Sided (FD)   | Yes             |               |
| Finish       | Automatic 2-Sided                 | Yes              |                |  |                 |               |
| Finisher     | Perfect Binding                   | Yes              |                | Fold   | No              |               |
|              | Perfect Binder-F1                 | cover only       |                | Paper Folding Unit-K1  |                 |               |
|              | Staple Finisher-AF1/              | Staple           | Yes            | Stack  | Sample Tray     | Yes           |
|              | Booklet Finisher-AF1              |                  | S:15 sheets    | High Capacity Stacker-J1   |                 |               |
|              |                                   |                  | max.           |  |                 |               |
|              |                                   |                  | L:10 sheets    |  |                 |               |
|              |                                   |                  | max.           |  |                 |               |
|              |                                   | Staple           | YES            |  | Stack Tray      | Yes           |
|              |                                   | (Booklet)        | Saddle         |  |                 |               |
|              |                                   |                  | Stitch : 5     |  |                 |               |
|              |                                   |                  | sheets max.    |  |                 |               |
|              |                                   | Hole             | YES            |  | Pass            | Yes           |
|              |                                   | Punch            |                |  | through         |               |
|              | Trim                              | YES              |                | Trim   | YES             |               |
|              | Booklet Trimmer-G1                | Saddle Stitch    | : 5 sheets     | Two-Knife Booklet Trimmer-B1   | Saddle Stitch : | 5 sheets max. |
|              |                                   | max.             | Ι              |  |                 |               |
|              | Multi Function Professional       | Hole             | Yes            |  |                 |               |
|              | Puncher-C1                        | Punch            |                |  |                 |               |
|              |                                   | Crease           | No             |  |                 |               |
| Caution      |                                   | serts only and u | p to 10 sheets | of this paper can be inserted per one<br>rl and cause paper jams. Paper whic |                 |               |

| Basis Weight |   | 150 gsm                                     |  |                                     |                          |                  |
|--------------|---|---|--|-------------------------------------|--------------------------|------------------|
| Туре         |   | 2-Sided Coat                                | ed   | Finish                              | 2-Sided Coated           | d                |
| Paper Source | Engine Paper deck   | No  |  | Multi Drawer Deck-E1                | Yes                      |                  |
|              | Secondary Multi Drawer<br>Deck-E1   | Yes   |  | POD Deck Lite-C1                    | Yes                      |                  |
|              | POD Deck Lite-XL-A2   | Yes   |  | Bypass Tray -D1                     | Yes                      |                  |
|              | Bypass Tray + Long Sheet<br>Tray  | Yes   |  | Document Insertion Unit-R1          | Yes                      |                  |
| Automation   | Inspection Unit-B1  | Yes   |  | Sensing Unit-B1                     | Yes                      |                  |
| How to       | 1-Sided (FU)  | Yes   |  | 1-Sided (FD)                        | Yes                      |                  |
| Finish       | Automatic 2-Sided   | Yes   |  |                                     |                          |                  |
| Finisher     | Perfect Binding Perfect Binder-F1   | Yes cover only                              |  | Fold Paper Folding Unit-K1          | No                       |                  |
|              | Staple Finisher-AF1  Booklet Finisher-AF1   | Staple Staple (Booklet) Hole Punch          | Yes S:15 sheets max. L:10 sheets max. YES Saddle Stitch: 5 sheets max. YES | Stack High Capacity Stacker-J1      | Stack Tray  Pass through | Yes              |
|              | Trim  Booklet Trimmer-G1  Multi Function Professional   | YES Saddle Stitch : 5 sheets max.  Hole Yes |  | Trim Two-Knife Booklet Trimmer-B1   | YES<br>Saddle Stitch :   | 5 sheets max.    |
|              | Puncher-C1  | Punch<br>Crease                             | No   |                                     |                          |                  |
| Caution      | Fan the sheets of paper well bef<br>Depending on the surrounding e<br>be straightened out prior to use. | -   |  | rl and cause paper jams. Paper whic | ch has been rolle        | d or curled must |

| Basis Weight |                                   | 170 gsm            |                 |                                     |                   |                  |
|--------------|-----------------------------------|--------------------|-----------------|-------------------------------------|-------------------|------------------|
| Туре         |                                   | 2-Sided Coat       | ed              | Finish                              | 2-Sided Coated    | d                |
| Paper Source | Engine Paper deck                 | No                 |                 | Multi Drawer Deck-E1                | Yes               |                  |
|              | Secondary Multi Drawer Deck-E1    | Yes                |                 | POD Deck Lite-C1                    | Yes               |                  |
|              | POD Deck Lite-XL-A2               | Yes                |                 | Bypass Tray -D1                     | Yes               |                  |
|              | Bypass Tray + Long Sheet<br>Tray  | Yes                |                 | Document Insertion Unit-R1          | Yes               |                  |
| Automation   | Inspection Unit-B1                | Yes                |                 | Sensing Unit-B1                     | Yes               |                  |
| How to       | 1-Sided (FU)                      | Yes                |                 | 1-Sided (FD)                        | Yes               |                  |
| Finish       | Automatic 2-Sided                 | Yes                |                 |                                     |                   |                  |
| Finisher     | Perfect Binding                   | Yes                |                 | Fold                                | No                |                  |
|              | Perfect Binder-F1                 | cover only         |                 | Paper Folding Unit-K1               |                   |                  |
|              | Staple Finisher-AF1/              | Staple             | Yes             | Stack                               | Sample Tray       | Yes              |
|              | Booklet Finisher-AF1              |                    | S:15 sheets     | High Capacity Stacker-J1            |                   |                  |
|              |                                   |                    | max.            |                                     |                   |                  |
|              |                                   |                    | L:10 sheets     |                                     |                   |                  |
|              |                                   |                    | max.            |                                     |                   |                  |
|              |                                   | Staple             | YES             |                                     | Stack Tray        | Yes              |
|              |                                   | (Booklet)          | Saddle          |                                     | -                 |                  |
|              |                                   |                    | Stitch : 5      |                                     |                   |                  |
|              |                                   |                    | sheets max.     |                                     |                   |                  |
|              |                                   | Hole               | YES             |                                     | Pass              | Yes              |
|              |                                   | Punch              |                 |                                     | through           |                  |
|              | Trim                              | YES                | •               | Trim                                | YES               | 1                |
|              | Booklet Trimmer-G1                | Saddle Stitch      | : 5 sheets      | Two-Knife Booklet Trimmer-B1        | Saddle Stitch :   | 5 sheets max.    |
|              |                                   | max.               |                 |                                     |                   |                  |
|              | Multi Function Professional       | Hole               | Yes             |                                     |                   |                  |
|              | Puncher-C1                        | Punch              |                 |                                     |                   |                  |
|              |                                   | Crease             | Yes             |                                     |                   |                  |
| Caution      | Fan the sheets of paper well bef  | ore loading the    | m.              |                                     |                   |                  |
|              |                                   | _                  |                 | rl and cause paper jams. Paper whic | ch has been rolle | d or curled must |
|              | be straightened out prior to use. |                    |                 | · · ·                               |                   |                  |
|              |                                   | ng, the slightly ( | uneven densitie | es may appear on the output paper.  |                   |                  |
|              | , <u> </u>                        | <i>5,gy</i> s      |                 | , 11 Laber.                         |                   |                  |

| Basis Weight |                                   | 200 gsm            |                |   |                   |                  |
|--------------|-----------------------------------|--------------------|----------------|---|-------------------|------------------|
| Туре         |                                   | 2-Sided Coat       | ed             | Finish  | 2-Sided Coated    | d                |
| Paper Source | Engine Paper deck                 | No                 |                | Multi Drawer Deck-E1  | Yes               |                  |
|              | Secondary Multi Drawer<br>Deck-E1 | Yes                |                | POD Deck Lite-C1  | Yes               |                  |
|              | POD Deck Lite-XL-A2               | Yes                |                | Bypass Tray -D1   | Yes               |                  |
|              | Bypass Tray + Long Sheet<br>Tray  | Yes                |                | Document Insertion Unit-R1  | Yes               |                  |
| Automation   | Inspection Unit-B1                | Yes                |                | Sensing Unit-B1   | Yes               |                  |
| How to       | 1-Sided (FU)                      | Yes                |                | 1-Sided (FD)  | Yes               |                  |
| Finish       | Automatic 2-Sided                 | Yes                |                |   |                   |                  |
| Finisher     | Perfect Binding                   | Yes                |                | Fold  | No                |                  |
|              | Perfect Binder-F1                 | cover only         |                | Paper Folding Unit-K1   |                   |                  |
|              | Staple Finisher-AF1/              | Staple             | Yes            | Stack   | Sample Tray       | Yes              |
|              | Booklet Finisher-AF1              |                    | S:20 sheets    | High Capacity Stacker-J1  |                   |                  |
|              |                                   |                    | max.           |   |                   |                  |
|              |                                   |                    | L:10 sheets    |   |                   |                  |
|              |                                   |                    | max.           |   |                   |                  |
|              |                                   | Staple             | YES            |   | Stack Tray        | Yes              |
|              |                                   | (Booklet)          | Saddle         |   |                   |                  |
|              |                                   |                    | Stitch : 5     |   |                   |                  |
|              |                                   |                    | sheets max.    |   |                   |                  |
|              |                                   | Hole               | YES            |   | Pass              | Yes              |
|              |                                   | Punch              |                |   | through           |                  |
|              | Trim                              | YES                |                | Trim  | YES               |                  |
|              | Booklet Trimmer-G1                | Saddle Stitch max. | : 5 sheets     | Two-Knife Booklet Trimmer-B1  | Saddle Stitch :   | 5 sheets max.    |
|              | Multi Function Professional       | Hole               | Yes            |   |                   |                  |
|              | Puncher-C1                        | Punch              |                |   |                   |                  |
|              |                                   | Crease             | Yes            |   |                   |                  |
| Caution      | be straightened out prior to use. | nvironment, the    | e paper may cu | rl and cause paper jams. Paper which some paper which some paper on the output paper. | ch has been rolle | d or curled must |

| Basis Weight |   | 250 gsm             |                  |                                     |                   |       |
|--------------|---|---------------------|------------------|-------------------------------------|-------------------|-------|
| Туре         |   | 2-Sided Coat        | ted              | Finish                              | 2-Sided Coated    | d     |
| Paper Source | Engine Paper deck                         | No                  |                  | Multi Drawer Deck-E1                | Yes               |       |
|              | Secondary Multi Drawer<br>Deck-E1         | Yes                 |                  | POD Deck Lite-C1                    | Yes               |       |
|              | POD Deck Lite-XL-A2                       | Yes                 |                  | Bypass Tray -D1                     | Yes               |       |
|              | Bypass Tray + Long Sheet<br>Tray          | Yes                 |                  | Document Insertion Unit-R1          | Yes               |       |
| Automation   | Inspection Unit-B1                        | Yes                 |                  | Sensing Unit-B1                     | Yes               |       |
| How to       | 1-Sided (FU)                              | Yes                 |                  | 1-Sided (FD)                        | Yes               |       |
| Finish       | Automatic 2-Sided                         | Yes                 |                  |                                     |                   |       |
| Finisher     | Perfect Binding Perfect Binder-F1         | Yes cover only      |                  | Fold Paper Folding Unit-K1          | No                |       |
|              | Staple Finisher-AF1/ Booklet Finisher-AF1 | Staple              | Yes cover only   | Stack High Capacity Stacker-J1      | Sample Tray       | Yes   |
|              |   | Staple<br>(Booklet) | Yes cover only   |                                     | Stack Tray        | Yes   |
|              |   | Hole<br>Punch       | No               |                                     | Pass<br>through   | Yes   |
|              | Trim Booklet Trimmer-G1                   | Yes<br>cover only   |                  | Trim Two-Knife Booklet Trimmer-B1   | Yes cover only    |       |
|              | Multi Function Professional Puncher-C1    | Hole<br>Punch       | Yes              |                                     |                   |       |
|              |   | Crease              | Yes              |                                     |                   |       |
| Caution      | be straightened out prior to use.         | nvironment, the     | e paper may cu   | rl and cause paper jams. Paper whic |                   |       |
|              | If enough toner is not applied in         | high density are    | eas, and tiny de | ense spots appear, adjust the Secon | dary Transfer Vol | tage. |

| Basis Weight |  | 130 gsm  |             |                              |                 |               |  |  |
|--------------|--|--|-------------|------------------------------|-----------------|---------------|--|--|
| Туре         |  | 2-Sided Coat   | ed          | Finish                       | 2-Sided Matte   | Coated        |  |  |
| Paper Source | Engine Paper deck  | No   |             | Multi Drawer Deck-E1         | Yes             |               |  |  |
|              | Secondary Multi Drawer<br>Deck-E1  | Yes  |             | POD Deck Lite-C1             | Yes             |               |  |  |
|              | POD Deck Lite-XL-A2  | Yes  |             | Bypass Tray -D1              | Yes             |               |  |  |
|              | Bypass Tray + Long Sheet<br>Tray   | Yes  |             | Document Insertion Unit-R1   | Yes             |               |  |  |
| Automation   | Inspection Unit-B1   | Yes  |             | Sensing Unit-B1              | Yes             |               |  |  |
| How to       | 1-Sided (FU)   | Yes  |             | 1-Sided (FD)                 | Yes             |               |  |  |
| Finish       | Automatic 2-Sided  | Yes  |             |                              |                 |               |  |  |
| Finisher     | Perfect Binding  | Yes  |             | Fold                         | No              |               |  |  |
|              | Perfect Binder-F1  | cover only   |             | Paper Folding Unit-K1        |                 |               |  |  |
|              | Staple Finisher-AF1/   | Staple   | Yes         | Stack                        | Sample Tray     | Yes           |  |  |
|              | Booklet Finisher-AF1   |  | S:15 sheets | High Capacity Stacker-J1     |                 |               |  |  |
|              |  |  | max.        |                              |                 |               |  |  |
|              |  |  | L:10 sheets |                              |                 |               |  |  |
|              |  |  | max.        |                              |                 |               |  |  |
|              |  | Staple   | YES         |                              | Stack Tray      | Yes           |  |  |
|              |  | (Booklet)  | Saddle      |                              |                 |               |  |  |
|              |  |  | Stitch : 5  |                              |                 |               |  |  |
|              |  |  | sheets max. |                              |                 |               |  |  |
|              |  | Hole   | YES         |                              | Pass            | Yes           |  |  |
|              |  | Punch  |             |                              | through         |               |  |  |
|              | Trim   | YES  |             | Trim                         | YES             |               |  |  |
|              | Booklet Trimmer-G1   | Saddle Stitch  | : 5 sheets  | Two-Knife Booklet Trimmer-B1 | Saddle Stitch : | 5 sheets max. |  |  |
|              |  | max.   | <u> </u>    |                              |                 |               |  |  |
|              | Multi Function Professional  | Hole   | Yes         |                              |                 |               |  |  |
|              | Puncher-C1   | Punch  |             |                              |                 |               |  |  |
|              |  | Crease   | No          |                              |                 |               |  |  |
| Caution      | You cannot use this paper as a concept of the data for printing on the data for printing | ets of paper well before loading them.  se this paper as a cover sheet for perfect binding job.  In the data for printing, the slightly uneven densities may appear on the output paper.  In the data for printing, the slightly uneven densities may appear on the output paper.  In the data for printing, the slightly uneven densities may appear on the output paper. |             |                              |                 |               |  |  |

| Basis Weight |  | 150 gsm                      |   |                                    |                        |               |
|--------------|--|------------------------------|---|------------------------------------|------------------------|---------------|
| Туре         |  | 2-Sided Coat                 | ed  | Finish                             | 2-Sided Matte          | Coated        |
| Paper Source | Engine Paper deck  | No                           |   | Multi Drawer Deck-E1               | Yes                    |               |
|              | Secondary Multi Drawer Deck-E1                                       | Yes                          |   | POD Deck Lite-C1                   | Yes                    |               |
|              | POD Deck Lite-XL-A2  | Yes                          |   | Bypass Tray -D1                    | Yes                    |               |
|              | Bypass Tray + Long Sheet<br>Tray                                     | Yes                          |   | Document Insertion Unit-R1         | Yes                    |               |
| Automation   | Inspection Unit-B1   | Yes                          |   | Sensing Unit-B1                    | Yes                    |               |
| How to       | 1-Sided (FU)   | Yes                          |   | 1-Sided (FD)                       | Yes                    |               |
| Finish       | Automatic 2-Sided  | Yes                          |   |                                    |                        |               |
| Finisher     | Perfect Binding  | Yes                          |   | Fold                               | No                     |               |
|              | Perfect Binder-F1  | cover only                   |   | Paper Folding Unit-K1              |                        |               |
|              | Staple Finisher-AF1/ Booklet Finisher-AF1                            | Staple                       | Yes<br>S:15 sheets<br>max.<br>L:10 sheets<br>max. | Stack High Capacity Stacker-J1     | Sample Tray            | Yes           |
|              |  | Staple<br>(Booklet)          | YES Saddle Stitch: 5 sheets max.                  |                                    | Stack Tray             | Yes           |
|              |  | Hole<br>Punch                | YES   |                                    | Pass<br>through        | Yes           |
|              | Trim Booklet Trimmer-G1  | YES<br>Saddle Stitch<br>max. | : 5 sheets  | Trim Two-Knife Booklet Trimmer-B1  | YES<br>Saddle Stitch : | 5 sheets max. |
|              | Multi Function Professional Puncher-C1                               | Hole<br>Punch                | Yes   |                                    |                        |               |
|              |  | Crease                       | No  |                                    |                        |               |
| Caution      | Fan the sheets of paper well bet<br>Depending on the data for printi | •                            |   | es may appear on the output paper. |                        |               |

| Basis Weight |                                   | 170 gsm            |                |  |                   |                  |
|--------------|-----------------------------------|--------------------|----------------|--|-------------------|------------------|
| Туре         |                                   | 2-Sided Coat       | ed             | Finish   | 2-Sided Matte     | Coated           |
| Paper Source | Engine Paper deck                 | No                 |                | Multi Drawer Deck-E1   | Yes               |                  |
|              | Secondary Multi Drawer<br>Deck-E1 | Yes                |                | POD Deck Lite-C1   | Yes               |                  |
|              | POD Deck Lite-XL-A2               | Yes                |                | Bypass Tray -D1  | Yes               |                  |
|              | Bypass Tray + Long Sheet<br>Tray  | Yes                |                | Document Insertion Unit-R1   | Yes               |                  |
| Automation   | Inspection Unit-B1                | Yes                |                | Sensing Unit-B1  | Yes               |                  |
| How to       | 1-Sided (FU)                      | Yes                |                | 1-Sided (FD)   | Yes               |                  |
| Finish       | Automatic 2-Sided                 | Yes                |                |  |                   |                  |
| Finisher     | Perfect Binding                   | Yes                |                | Fold   | No                |                  |
|              | Perfect Binder-F1                 | cover only         |                | Paper Folding Unit-K1  |                   |                  |
|              | Staple Finisher-AF1/              | Staple             | Yes            | Stack  | Sample Tray       | Yes              |
|              | Booklet Finisher-AF1              |                    | S:15 sheets    | High Capacity Stacker-J1   |                   |                  |
|              |                                   |                    | max.           |  |                   |                  |
|              |                                   |                    | L:10 sheets    |  |                   |                  |
|              |                                   |                    | max.           |  |                   |                  |
|              |                                   | Staple             | YES            |  | Stack Tray        | Yes              |
|              |                                   | (Booklet)          | Saddle         |  |                   |                  |
|              |                                   |                    | Stitch : 5     |  |                   |                  |
|              |                                   |                    | sheets max.    |  |                   |                  |
|              |                                   | Hole               | YES            |  | Pass              | Yes              |
|              |                                   | Punch              |                |  | through           |                  |
|              | Trim                              | YES                |                | Trim   | YES               |                  |
|              | Booklet Trimmer-G1                | Saddle Stitch max. | : 5 sheets     | Two-Knife Booklet Trimmer-B1   | Saddle Stitch :   | 5 sheets max.    |
|              | Multi Function Professional       | Hole               | Yes            |  | ı                 |                  |
|              | Puncher-C1                        | Punch              | , 55           |  |                   |                  |
|              |                                   | Crease             | Yes            |  |                   |                  |
| Caution      | be straightened out prior to use. | nvironment, the    | e paper may cu | rl and cause paper jams. Paper whic<br>s may appear on the output paper. | ch has been rolle | d or curled must |

| Basis Weight |   | 200 gsm                                 |  |  |                          |               |
|--------------|---|---|--|--|--------------------------|---------------|
| Туре         |   | 2-Sided Coat                            | ed   | Finish   | 2-Sided Matte            | Coated        |
| Paper Source | Engine Paper deck                         | No                                      |  | Multi Drawer Deck-E1   | Yes                      |               |
|              | Secondary Multi Drawer<br>Deck-E1         | Yes                                     |  | POD Deck Lite-C1   | Yes                      |               |
|              | POD Deck Lite-XL-A2                       | Yes                                     |  | Bypass Tray -D1  | Yes                      |               |
|              | Bypass Tray + Long Sheet<br>Tray          | Yes                                     |  | Document Insertion Unit-R1   | Yes                      |               |
| Automation   | Inspection Unit-B1                        | Yes                                     |  | Sensing Unit-B1  | Yes                      |               |
| How to       | 1-Sided (FU)                              | Yes                                     |  | 1-Sided (FD)   | Yes                      |               |
| Finish       | Automatic 2-Sided                         | Yes                                     |  |  |                          |               |
| Finisher     | Perfect Binding Perfect Binder-F1         | Yes cover only                          |  | Fold Paper Folding Unit-K1   | No                       |               |
|              | Staple Finisher-AF1/ Booklet Finisher-AF1 | Staple Staple (Booklet)  Hole Punch YES | Yes S:20 sheets max. L:10 sheets max. YES Saddle Stitch: 5 sheets max. YES | Stack High Capacity Stacker-J1   | Stack Tray  Pass through | Yes Yes       |
|              | Trim  Booklet Trimmer-G1                  | YES Saddle Stitch max.                  | : 5 sheets   | Trim Two-Knife Booklet Trimmer-B1                                      | YES<br>Saddle Stitch :   | 5 sheets max. |
|              | Multi Function Professional<br>Puncher-C1 | Hole<br>Punch<br>Crease                 | Yes<br>Yes   |  |                          |               |
| Caution      |   | ore loading the<br>serts only and u     | m.<br>ip to 10 sheets  | of this paper can be inserted per one smay appear on the output paper. | e perfect binding        | job.          |

| Engine Paper deck  | Uncoated  |  |  |  |         |  |  |
|--|---|--|--|--|---------|--|--|
| Engine Paper deck  | Uncoated  |  | Finish   | Uncoated   |         |  |  |
|  | No  |  | Multi Drawer Deck-E1   | Yes  |         |  |  |
| Secondary Multi Drawer<br>Deck-E1  | Yes   |  | POD Deck Lite-C1   | Yes  |         |  |  |
| POD Deck Lite-XL-A2  | Yes   |  | Bypass Tray -D1  | Yes  |         |  |  |
| Bypass Tray + Long Sheet<br>Tray   | Yes   |  | Document Insertion Unit-R1   | No   |         |  |  |
| Inspection Unit-B1   | -   |  | Sensing Unit-B1  | -  |         |  |  |
| 1-Sided (FU)   | Yes   |  | 1-Sided (FD)   | Yes  |         |  |  |
| Automatic 2-Sided  | Yes   |  |  |  |         |  |  |
| Perfect Binding Perfect Binder-F1  | No  |  | Fold Paper Folding Unit-K1   | No   |         |  |  |
| Staple Finisher-AF1/   | Staple  | No   | Stack  | Sample Tray  | Yes     |  |  |
| Booklet Finisher-AF1   | Staple<br>(Booklet)   | No   | High Capacity Stacker-J1   | Stack Tray   | Yes     |  |  |
|  | Hole<br>Punch   | No   |  | Pass<br>through  | Yes     |  |  |
| Trim<br>Booklet Trimmer-G1   | No  |  | Trim Two-Knife Booklet Trimmer-B1  | No   |         |  |  |
| Multi Function Professional Puncher-C1   | Hole<br>Punch   | Yes  |  |  |         |  |  |
|  | Crease  | -  |  |  |         |  |  |
| Depending on the surrounding ended be straightened out prior to use.  Depending on the data for printing of the large transfer is not applied in I | d the paper into the Stack Bypass-C1, feed them one sheet at a time.  the surrounding environment, the paper may curl and cause paper jams. Paper which has been rolled or curled must d out prior to use.  the data for printing, the slightly uneven densities may appear on the output paper.  or is not applied in high density areas, and tiny dense spots appear, adjust the Secondary Transfer Voltage.  |  |  |  |         |  |  |
|  | POD Deck Lite-XL-A2  Bypass Tray + Long Sheet Tray  Inspection Unit-B1  1-Sided (FU)  Automatic 2-Sided  Perfect Binding Perfect Binder-F1  Staple Finisher-AF1/ Booklet Finisher-AF1  Trim Booklet Trimmer-G1  Multi Function Professional Puncher-C1  When you load the paper into the Depending on the surrounding e be straightened out prior to use. Depending on the data for printir If enough toner is not applied in If the printed image is misaligned. | POD Deck Lite-XL-A2  Bypass Tray + Long Sheet Tray  Inspection Unit-B1  1-Sided (FU)  Automatic 2-Sided  Perfect Binding Perfect Binder-F1  Staple Finisher-AF1/ Booklet Finisher-AF1  Trim Booklet Trimmer-G1  Multi Function Professional Puncher-C1  When you load the paper into the Stack Bypass Depending on the surrounding environment, the be straightened out prior to use. Depending on the data for printing, the slightly of the printed image is misaligned vertically as straightened overtically as straightened in high density are lift the printed image is misaligned vertically as straightened overtically as straightened overtically as straightened in high density are lift the printed image is misaligned vertically as straightened overtically as straightened over the straightened | POD Deck Lite-XL-A2  Bypass Tray + Long Sheet Tray  Inspection Unit-B1  1-Sided (FU)  Automatic 2-Sided  Perfect Binding Perfect Binder-F1  Staple Finisher-AF1/ Booklet Finisher-AF1  Booklet Finisher-AF1  Trim Booklet Trimmer-G1  Multi Function Professional Punch  Trim  Booklet Trimmer-G1  Multi Function Professional Punch  Crease  -  When you load the paper into the Stack Bypass-C1, feed them Depending on the surrounding environment, the paper may cube straightened out prior to use.  Depending on the data for printing, the slightly uneven densitie If enough toner is not applied in high density areas, and tiny derif the printed image is misaligned vertically as seen from the paper. | Deck-E1  POD Deck Lite-XL-A2  Yes  Bypass Tray + Long Sheet Tray  Inspection Unit-B1  1-Sided (FU)  Automatic 2-Sided  Perfect Binding Perfect Binder-F1  Staple Finisher-AF1/ Booklet Finisher-AF1  Booklet Finisher-AF1  Trim  Booklet Trimmer-G1  No  Trim  Booklet Trimmer-G1  Multi Function Professional Puncher-C1  When you load the paper into the Stack Bypass-C1, feed them one sheet at a time.  Depending on the data for printing, the slightly uneven densities may appear on the output paper.  If enough toner is not applied in high density areas, and tiny dense spots appear, adjust the Second | Deck-E1 |  |  |

| Basis Weight |  | 280 gsm            |                              |  |   |                  |
|--------------|--|--------------------|------------------------------|--|---|------------------|
| Туре         |  | Uncoated           |                              | Finish                                   | Uncoated  |                  |
| Paper Source | Engine Paper deck                      | Yes                |                              | Multi Drawer Deck-E1                     | Yes   |                  |
|              | Secondary Multi Drawer Deck-E1         | Yes                |                              | POD Deck Lite-C1                         | Yes   |                  |
|              | POD Deck Lite-XL-A2                    | Yes                |                              | Bypass Tray -D1                          | Yes   |                  |
|              | Bypass Tray + Long Sheet<br>Tray       | Yes                |                              | Document Insertion Unit-R1               | Yes   |                  |
| Automation   | Inspection Unit-B1                     | Yes                |                              | Sensing Unit-B1                          | Yes   |                  |
| How to       | 1-Sided (FU)                           | Yes                |                              | 1-Sided (FD)                             | Yes   |                  |
| Finish       | Automatic 2-Sided                      | Yes                |                              |  |   |                  |
| Finisher     | Perfect Binding Perfect Binder-F1      | Yes cover only     |                              | Fold Paper Folding Unit-K1               | No  |                  |
|              | Staple Finisher-AF1/                   | Staple             | Yes                          | Stack                                    | Sample Tray   | Yes              |
|              | Booklet Finisher-AF1                   |                    | cover only                   | High Capacity Stacker-J1                 |   |                  |
|              |  |                    | YES Saddle Stitch:cover only |  | Stack Tray  | Yes              |
|              |  | Hole               | YES                          |  | Pass  | Yes              |
|              |  | Punch              |                              |  | through   |                  |
|              | Trim                                   | YES                |                              | Trim                                     | YES   |                  |
|              | Booklet Trimmer-G1                     | Saddle Stitch      | :cover only                  | Two-Knife Booklet Trimmer-B1             | Saddle Stitch:  | over only        |
|              | Multi Function Professional Puncher-C1 | Hole<br>Punch      | Yes                          |  |   |                  |
|              |  | Crease             | Yes                          |  |   |                  |
| Caution      | When you load the paper into th        |                    |                              | n one sheet at a time.                   |   |                  |
|              | Depending on the surrounding e         | nvironment, the    | e paper may cu               | rl and cause paper jams. Paper whic      | ch has been rolle   | d or curled must |
|              | be straightened out prior to use.      |                    |                              |  |   |                  |
|              | Depending on the data for printing     | ng, the slightly u | uneven densitie              | es may appear on the output paper.       |   |                  |
|              | If enough toner is not applied in      | high density are   | eas, and tiny de             | ense spots appear, adjust the Secon      | dary Transfer Vo  | Itage.           |
|              | If the printed image is misaligned     | d vertically as s  | een from the pa              | aper feeding direction, set to 'Off' for | <auto adjust="" let<="" td=""><td>ft/Right Edge</td></auto> | ft/Right Edge    |
|              | Alignment> in [Paper Settings] in      | n [Preferences]    | (Settings/Regis              | stration).                               |   |                  |

| Basis Weight |                                    | 300 gsm  |                 |  |                   |                  |  |  |  |
|--------------|------------------------------------|--|-----------------|--|-------------------|------------------|--|--|--|
| Туре         |                                    | Uncoated   |                 | Finish                                   | Uncoated          |                  |  |  |  |
| Paper Source | Engine Paper deck                  | Yes  |                 | Multi Drawer Deck-E1                     | Yes               |                  |  |  |  |
|              | Secondary Multi Drawer Deck-E1     | Yes  |                 | POD Deck Lite-C1                         | Yes               |                  |  |  |  |
|              | POD Deck Lite-XL-A2                | Yes  |                 | Bypass Tray -D1                          | Yes               |                  |  |  |  |
|              | Bypass Tray + Long Sheet<br>Tray   | Yes  |                 | Document Insertion Unit-R1               | Yes               |                  |  |  |  |
| Automation   | Inspection Unit-B1                 | Yes  |                 | Sensing Unit-B1                          | Yes               |                  |  |  |  |
| How to       | 1-Sided (FU)                       | Yes  |                 | 1-Sided (FD)                             | Yes               |                  |  |  |  |
| Finish       | Automatic 2-Sided                  | Yes  |                 |  |                   |                  |  |  |  |
| Finisher     | Perfect Binding Perfect Binder-F1  | Yes cover only   |                 | Fold Paper Folding Unit-K1               | No                |                  |  |  |  |
|              | Staple Finisher-AF1/               | Staple   | Yes             | Stack                                    | Sample Tray       | Yes              |  |  |  |
|              | Booklet Finisher-AF1               | Otapie   | cover only      | High Capacity Stacker-J1                 | Cample Tray       | 103              |  |  |  |
|              | Dookiet i illighter-All T          | Staple   | YES             | Trigit Supucity Stacker-51               | Stack Tray        | Yes              |  |  |  |
|              |                                    | (Booklet)  | Saddle          |  |                   |                  |  |  |  |
|              |                                    |  | Stitch:cover    |  |                   |                  |  |  |  |
|              |                                    |  | only            |  |                   |                  |  |  |  |
|              |                                    | Hole   | YES             |  | Pass              | Yes              |  |  |  |
|              |                                    | Punch  |                 |  | through           |                  |  |  |  |
|              | Trim                               | YES  |                 | Trim                                     | YES               |                  |  |  |  |
|              | Booklet Trimmer-G1                 | Saddle Stitch  | cover only      | Two-Knife Booklet Trimmer-B1             | Saddle Stitch:    | cover only       |  |  |  |
|              | Multi Function Professional        | Hole   | Yes             |  | •                 |                  |  |  |  |
|              | Puncher-C1                         | Punch  |                 |  |                   |                  |  |  |  |
|              |                                    | Crease   | Yes             |  |                   |                  |  |  |  |
| Caution      | Fan the sheets of paper well bef   | ore loading the  | m.              |  |                   |                  |  |  |  |
|              | You cannot use this paper as a     | cover sheet for  | perfect binding | job.                                     |                   |                  |  |  |  |
|              | Depending on the data for printing | epending on the data for printing, the slightly uneven densities may appear on the output paper.   |                 |  |                   |                  |  |  |  |
|              | Depending on the surrounding e     | environment, the paper may curl and cause paper jams. Paper which has been rolled or curled must   |                 |  |                   |                  |  |  |  |
|              | be straightened out prior to use.  |  |                 |  |                   |                  |  |  |  |
|              | When the paper jam, corner fold    | olding, or crease occurred, set to a negative value [-] on [Adjust Gloss/Fine Black] or expand the |                 |  |                   |                  |  |  |  |
|              | margin.                            |  |                 |  |                   |                  |  |  |  |
|              | Depending of the ambient enviro    | onments (tempe   | erature or humi | dity) of the installed location, paper r | nay not be delive | ered or multiple |  |  |  |
|              | sheets of paper may be delivere    | d.   |                 |  |                   |                  |  |  |  |

| Basis Weight |  | 300 gsm   |    |                                   |                 |     |  |  |  |  |
|--------------|--|---|----|-----------------------------------|-----------------|-----|--|--|--|--|
| Туре         |  | Uncoated  |    | Finish                            | Uncoated        |     |  |  |  |  |
| Paper Source | Engine Paper deck                      | No  |    | Multi Drawer Deck-E1              | No              |     |  |  |  |  |
|              | Secondary Multi Drawer<br>Deck-E1      | No  |    | POD Deck Lite-C1                  | No              |     |  |  |  |  |
|              | POD Deck Lite-XL-A2                    | Yes Yes one sheet at a time.  |    | Bypass Tray -D1                   | No              |     |  |  |  |  |
|              | Bypass Tray + Long Sheet<br>Tray       |   |    | Document Insertion Unit-R1        | No              |     |  |  |  |  |
| Automation   | Inspection Unit-B1                     | -   |    | Sensing Unit-B1                   | -               |     |  |  |  |  |
| How to       | 1-Sided (FU)                           | Yes   |    | 1-Sided (FD)                      | Yes             |     |  |  |  |  |
| Finish       | Automatic 2-Sided                      | Yes   |    |                                   |                 |     |  |  |  |  |
| Finisher     | Perfect Binding Perfect Binder-F1      | No  |    | Fold Paper Folding Unit-K1        | No              |     |  |  |  |  |
|              | Staple Finisher-AF1/                   | Staple  | No | Stack                             | Sample Tray     | Yes |  |  |  |  |
|              |  | Staple<br>(Booklet)   | No | High Capacity Stacker-J1          | Stack Tray      | No  |  |  |  |  |
|              |  | Hole<br>Punch   | No |                                   | Pass<br>through | Yes |  |  |  |  |
|              | Trim Booklet Trimmer-G1                | No  |    | Trim Two-Knife Booklet Trimmer-B1 | No              |     |  |  |  |  |
|              | Multi Function Professional Puncher-C1 | Hole<br>Punch   | NO |                                   |                 |     |  |  |  |  |
|              |  | Crease  | NO |                                   |                 |     |  |  |  |  |
| Caution      | be straightened out prior to use.      | pefore loading them. g environment, the paper may curl and cause paper jams. Paper which has been rolled or curled must |    |                                   |                 |     |  |  |  |  |
|              | sheets of paper may be delivere        | d.  |    |                                   |                 |     |  |  |  |  |

| Basis Weight |  | 350 gsm             |                |                                     |                 |     |
|--------------|--|---------------------|----------------|-------------------------------------|-----------------|-----|
| Туре         |  | Uncoated            |                | Finish                              | Uncoated        |     |
| Paper Source | Engine Paper deck                      | No                  |                | Multi Drawer Deck-E1                | Yes             |     |
|              | Secondary Multi Drawer<br>Deck-E1      | Yes Yes Yes         |                | POD Deck Lite-C1                    | Yes             |     |
|              | POD Deck Lite-XL-A2                    |                     |                | Bypass Tray -D1                     | Yes             |     |
|              | Bypass Tray + Long Sheet<br>Tray       |                     |                | Document Insertion Unit-R1          | No              |     |
| Automation   | Inspection Unit-B1                     | -                   |                | Sensing Unit-B1                     | -               |     |
| How to       | 1-Sided (FU)                           | Yes                 |                | 1-Sided (FD)                        | Yes             |     |
| Finish       | Automatic 2-Sided                      | Yes                 |                |                                     |                 |     |
| Finisher     | Perfect Binding Perfect Binder-F1      | No                  |                | Fold Paper Folding Unit-K1          | No              |     |
|              | Staple Finisher-AF1/                   | Staple              | No             | Stack  High Capacity Stacker-J1     | Sample Tray     | Yes |
|              | Booklet Finisher-AF1                   | Staple<br>(Booklet) | No             |                                     | Stack Tray      | Yes |
|              |  | Hole<br>Punch       | No             |                                     | Pass<br>through | Yes |
|              | Trim Booklet Trimmer-G1                | No                  |                | Trim Two-Knife Booklet Trimmer-B1   | No              |     |
|              | Multi Function Professional Puncher-C1 | Hole<br>Punch       | Yes            |                                     |                 |     |
|              |  | Crease              | NO             |                                     |                 |     |
| Caution      | be straightened out prior to use.      | nvironment, the     | e paper may cu | rl and cause paper jams. Paper whic |                 |     |

| Basis Weight         |   | 106 gsm   |  |   |                   |                  |
|----------------------|---|---|--|---|-------------------|------------------|
| Туре                 |   | Envelope  |  | Finish  | Uncoated          |                  |
| Paper Source         | Engine Paper deck   | Yes   |  | Multi Drawer Deck-E1  | Yes               |                  |
|                      | Secondary Multi Drawer<br>Deck-E1   | Yes   |  | POD Deck Lite-C1  | Yes               |                  |
|                      | POD Deck Lite-XL-A2   | Yes   |  | Bypass Tray -D1   | Yes               |                  |
|                      | Bypass Tray + Long Sheet<br>Tray  | Yes   |  | Document Insertion Unit-R1  | No                |                  |
| Automation           | Inspection Unit-B1  |   |  | Sensing Unit-B1   |                   |                  |
| How to               | 1-Sided (FU)  | Yes   |  | 1-Sided (FD)  | No                |                  |
| Finish               | Automatic 2-Sided   | No  |  |   |                   |                  |
| Finisher             | Perfect Binding Perfect Binder-F1   | No  |  | Fold Paper Folding Unit-K1  | No                |                  |
|                      | Staple Finisher-AF1/  | Staple  | No   | Stack  High Capacity Stacker-J1   | Sample Tray       | Yes              |
| Booklet Finisher-AF1 | Booklet Finisher-AF1  | Staple<br>(Booklet)                               | No   |   | Stack Tray        | No               |
|                      |   | Hole<br>Punch                                     | No   |   | Pass<br>through   | Yes              |
|                      | Trim Booklet Trimmer-G1   | No  |  | Trim Two-Knife Booklet Trimmer-B1   | No                |                  |
|                      | Multi Function Professional Puncher-C1  | Hole<br>Punch                                     | No   |   |                   |                  |
|                      |   | Crease  | NO   |   |                   |                  |
| Caution              | Depending on the data for printing Depending on the surrounding end be straightened out prior to use. | serts only and ung, the slightly unvironment, the | ip to 10 sheets<br>uneven densitie<br>e paper may cu | of this paper can be inserted per one is may appear on the output paper. If and cause paper jams. Paper which | ch has been rolle | d or curled must |

| Basis Weight   |   | 106 gsm   |  |  |                   |                  |
|----------------|---|---|--|--|-------------------|------------------|
| Туре           |   | Envelope  |  | Finish   | Uncoated          |                  |
| Paper Source   | Engine Paper deck   | Yes   |  | Multi Drawer Deck-E1   | Yes               |                  |
|                | Secondary Multi Drawer<br>Deck-E1   | Yes   |  | POD Deck Lite-C1   | Yes               |                  |
|                | POD Deck Lite-XL-A2   | Yes   |  | Bypass Tray -D1  | Yes               |                  |
|                | Bypass Tray + Long Sheet<br>Tray  | Yes   |  | Document Insertion Unit-R1   | No                |                  |
| Automation     | Inspection Unit-B1  |   |  | Sensing Unit-B1  |                   |                  |
| How to         | 1-Sided (FU)  | Yes   |  | 1-Sided (FD)   | No                |                  |
| Finish         | Automatic 2-Sided   | No  |  |  |                   |                  |
| Finisher       | Perfect Binding Perfect Binder-F1   | No  |  | Fold Paper Folding Unit-K1   | No                |                  |
|                | Staple Finisher-AF1/  | Staple  | No   | Stack  High Capacity Stacker-J1  | Sample Tray       | Yes              |
| Booklet Finish | Booklet Finisher-AF1  | Staple<br>(Booklet)   | No   |  | Stack Tray        | No               |
|                |   | Hole<br>Punch   | No   |  | Pass<br>through   | Yes              |
|                | Trim<br>Booklet Trimmer-G1  | No  |  | Trim Two-Knife Booklet Trimmer-B1  | No                |                  |
|                | Multi Function Professional Puncher-C1  | Hole<br>Punch   | No   |  |                   |                  |
|                |   | Crease  | NO   |  |                   |                  |
| Caution        | Depending on the surrounding e be straightened out prior to use.  Depending on the data for printing the straightened out prior to use. | serts only and unvironment, the one of the slightly unments (temper | ip to 10 sheets<br>e paper may cu<br>uneven densitie | of this paper can be inserted per one of this paper can be inserted per one of and cause paper jams. Paper which is may appear on the output paper. dity) of the installed location, paper n | ch has been rolle | d or curled must |

| Basis Weight |  | 400 gsm  |                 |                                   |                 |     |  |
|--------------|--|--|-----------------|-----------------------------------|-----------------|-----|--|
| Туре         |  | 2-Sided Coat   | ed              | Finish                            | 2-Sided Coated  | b   |  |
| Paper Source | Engine Paper deck  | No   |                 | Multi Drawer Deck-E1              | Yes             |     |  |
|              | Secondary Multi Drawer Deck-E1   | Yes  |                 | POD Deck Lite-C1                  | No              |     |  |
|              | POD Deck Lite-XL-A2  | No   |                 | Bypass Tray -D1                   | Yes             |     |  |
|              | Bypass Tray + Long Sheet<br>Tray   | Yes  |                 | Document Insertion Unit-R1        | No              |     |  |
| Automation   | Inspection Unit-B1   | -  |                 | Sensing Unit-B1                   | -               |     |  |
| How to       | 1-Sided (FU)   | Yes  |                 | 1-Sided (FD)                      | Yes             |     |  |
| Finish       | Automatic 2-Sided  | Yes  |                 |                                   |                 |     |  |
| Finisher     | Perfect Binding Perfect Binder-F1  | No   |                 | Fold Paper Folding Unit-K1        | No              |     |  |
|              | Staple Finisher-AF1/ Booklet Finisher-AF1  | Staple   | No              | Stack                             | Sample Tray     | Yes |  |
|              | Booklet Finisher-AF1   |  | No              | High Capacity Stacker-J1          | Stack Tray      | Yes |  |
|              |  | Hole<br>Punch  | No              |                                   | Pass<br>through | Yes |  |
|              | Trim Booklet Trimmer-G1  | No   |                 | Trim Two-Knife Booklet Trimmer-B1 | No              |     |  |
|              | Multi Function Professional  | Hole   | No              |                                   |                 |     |  |
|              | Puncher-C1   | Punch  |                 |                                   |                 |     |  |
|              |  | Crease   | -               |                                   |                 |     |  |
| Caution      | If enough toner is not applied in Depending on the data for printing If the printed image is misaligned. | the Stack Bypass-C1, feed them one sheet at a time.  In high density areas, and tiny dense spots appear, adjust the Secondary Transfer Voltage.  In high the slightly uneven densities may appear on the output paper.  In the ded vertically as seen from the paper feeding direction, set to 'Off' for <auto adjust="" edge<="" left="" right="" th=""></auto> |                 |                                   |                 |     |  |
|              | Alignment> in [Paper Settings] in  | [Preferences]  | (Settings/Regis | stration).                        |                 |     |  |

| Basis Weight |                                    | 160 gsm   |   |  |                 |  |
|--------------|------------------------------------|---|---|--|-----------------|--|
| Туре         |                                    | Uncoated  |   | Finish   | Uncoated        |  |
| Paper Source | Engine Paper deck                  | No  |   | Multi Drawer Deck-E1   | No              |  |
|              | Secondary Multi Drawer<br>Deck-E1  | No  |   | POD Deck Lite-C1   | No              |  |
|              | POD Deck Lite-XL-A2                | Yes   |   | Bypass Tray -D1  | No              |  |
|              | Bypass Tray + Long Sheet<br>Tray   | Yes<br>one sheet at a   | a time  | Document Insertion Unit-R1   | -               |  |
| Automation   | Inspection Unit-B1                 |   |   | Sensing Unit-B1  |                 |  |
| How to       | 1-Sided (FU)                       | Yes   |   | 1-Sided (FD)   | Yes             |  |
| Finish       | Automatic 2-Sided                  | Yes   |   |  |                 |  |
| Finisher     | Perfect Binding Perfect Binder-F1  |   |   | Fold Paper Folding Unit-K1   |                 |  |
|              | Staple Finisher-AF1/               | Staple  |   | Stack  | Sample Tray     |  |
|              | Booklet Finisher-AF1               |   |   | High Capacity Stacker-J1   | Stack Tray      |  |
|              |                                    | Hole<br>Punch   |   | -  | Pass<br>through |  |
|              | Trim Booklet Trimmer-G1            |   |   | Trim Two-Knife Booklet Trimmer-B1  |                 |  |
|              | Multi Function Professional        | Hole  |   |  |                 |  |
|              | Puncher-C1                         | Punch<br>Crease   | NO  |  |                 |  |
| Caution      | Depending on the data for printing | e Stack Bypass<br>high density are<br>ng, the slightly u<br>d vertically as s | e-C1, feed them<br>eas, and tiny de<br>uneven densitie<br>een from the pa | ense spots appear, adjust the Seconors<br>as may appear on the output paper.<br>aper feeding direction, set to 'Off' for | ·               |  |

| Basis Weight |                                   | 60 gsm         |             |                              |                 |            |  |  |
|--------------|-----------------------------------|----------------|-------------|------------------------------|-----------------|------------|--|--|
| Туре         |                                   | Uncoated       |             | Finish                       | Uncoated        |            |  |  |
| Paper Source | Engine Paper deck                 | Yes            |             | Multi Drawer Deck-E1         | Yes             |            |  |  |
|              | Secondary Multi Drawer<br>Deck-E1 | Yes            |             | POD Deck Lite-C1             | Yes             |            |  |  |
|              | POD Deck Lite-XL-A2               | Yes            |             | Bypass Tray -D1              | Yes             |            |  |  |
|              | Bypass Tray + Long Sheet<br>Tray  | Yes            |             | Document Insertion Unit-R1   | Yes             |            |  |  |
| Automation   | Inspection Unit-B1                | Yes            |             | Sensing Unit-B1              | Yes             |            |  |  |
| How to       | 1-Sided (FU)                      | Yes            |             | 1-Sided (FD)                 | Yes             |            |  |  |
| Finish       | Automatic 2-Sided                 | Yes            |             |                              |                 |            |  |  |
| Finisher     | Perfect Binding                   | Yes            |             | Fold                         | Yes             |            |  |  |
|              | Perfect Binder-F1                 | 30 to 200 she  | eets        | Paper Folding Unit-K1        |                 |            |  |  |
|              | Staple Finisher-AF1/              | Staple         | Yes         | Stack                        | Sample Tray     | Yes        |  |  |
|              | Booklet Finisher-AF1              |                | S:100       | High Capacity Stacker-J1     |                 |            |  |  |
|              |                                   |                | sheets max. |                              |                 |            |  |  |
|              |                                   |                | L:50 sheets |                              |                 |            |  |  |
|              |                                   |                | max.        |                              |                 |            |  |  |
|              |                                   | Staple         | YES         |                              | Stack Tray      | Yes        |  |  |
|              |                                   | (Booklet)      | Saddle      |                              |                 |            |  |  |
|              |                                   |                | Stitch:25   |                              |                 |            |  |  |
|              |                                   |                | sheets max. |                              |                 |            |  |  |
|              |                                   |                | (Cover: 64  |                              |                 |            |  |  |
|              |                                   |                | g/m2 or     |                              |                 |            |  |  |
|              |                                   |                | more)       |                              |                 |            |  |  |
|              |                                   | Hole           | YES         |                              | Pass            | Yes        |  |  |
|              |                                   | Punch          |             |                              | through         |            |  |  |
|              | Trim                              | YES            |             | Trim                         | YES             |            |  |  |
|              | Booklet Trimmer-G1                | Saddle Stitch  | :25 sheets  | Two-Knife Booklet Trimmer-B1 | Saddle Stitch:2 |            |  |  |
|              |                                   | max.           |             |                              | (Cover: 64 g/m  | 2 or more) |  |  |
|              |                                   | (Cover: 64 g/l | m2 or more) |                              |                 |            |  |  |
|              | Multi Function Professional       | Hole           | No          |                              |                 |            |  |  |
|              | Puncher-C1                        | Punch          |             |                              |                 |            |  |  |
|              |                                   | Crease         | No          |                              |                 |            |  |  |

## Caution

Fan the sheets of paper well before loading them.

If you load transparency into the Multi-drawer Paper Deck-C1, the traces of roller may appear on the surface. In this case, load transparency into the paper drawers or the Stack Bypass-C1.

Depending on the data for printing, the slightly uneven densities may appear on the output paper.

A large amount of paper can not be loaded at a time because this may cause glue to stick to the inside of the machine or incorrect print results. If you use a large amount of paper, contact your local authorized Canon dealer and use a maximum of 1000 labels a week.

To use this paper, set the paper type to [Labels (151 g/m2 to 180 g/m2)]. If a paper jam occurs, select [Labels (151 g/m2 to 180 g/m2)] in [Paper Type Management Settings] and duplicate it. Also, change the basis weight to [110 g/m2] in [Details/Edit] in [Basis Weight].

| Basis Weight |  | 160 gsm             |   |                                       |                     |            |
|--------------|--|---------------------|---|---------------------------------------|---------------------|------------|
| Туре         |  | Tab                 |   | Finish                                | Uncoated            |            |
| Paper Source | Engine Paper deck  | Yes                 |   | Multi Drawer Deck-E1                  | Yes                 |            |
|              | Secondary Multi Drawer<br>Deck-E1  | Yes                 |   | POD Deck Lite-C1                      | Yes                 |            |
|              | POD Deck Lite-XL-A2  | Yes                 |   | Bypass Tray -D1                       | Yes                 |            |
|              | Bypass Tray + Long Sheet<br>Tray   | Yes                 |   | Document Insertion Unit-R1            | Yes                 |            |
| Automation   | Inspection Unit-B1   | -                   |   | Sensing Unit-B1                       | -                   |            |
| How to       | 1-Sided (FU)   | No                  |   | 1-Sided (FD)                          | Yes                 |            |
| Finish       | Automatic 2-Sided  | No                  |   |                                       |                     |            |
| Finisher     | Perfect Binding Perfect Binder-F1  | No                  |   | Fold Paper Folding Unit-K1            | No                  |            |
|              | Staple Finisher-AF1/ Booklet Finisher-AF1  | Staple              | Yes<br>S:20 sheets<br>max.<br>L:10 sheets<br>max. | Stack High Capacity Stacker-J1        | Sample Tray         | Yes        |
|              |  | Staple<br>(Booklet) | No  |                                       | Stack Tray          | Yes        |
|              |  | Hole<br>Punch       | YES   |                                       | Pass<br>through     | Yes        |
|              | Trim<br>Booklet Trimmer-G1   | No                  |   | Trim Two-Knife Booklet Trimmer-B1     | No                  |            |
|              | Multi Function Professional Puncher-C1   | Hole<br>Punch       | Yes   |                                       |                     |            |
|              |  | Crease              | No  |                                       |                     |            |
| Caution      | Fan the sheets of paper well before If you load transparency into the transparency into the paper draw | Multi-drawer P      | aper Deck-C1,                                     | the traces of roller may appear on th | ne surface. In this | case, load |

| Se De Po By Tr Automation In | ingine Paper deck secondary Multi Drawer seck-E1 SOD Deck Lite-XL-A2 sypass Tray + Long Sheet stray spection Unit-B1Sided (FU) sutomatic 2-Sided | Yes Yes Yes Yes Yes Yes | per         | Finish  Multi Drawer Deck-E1  POD Deck Lite-C1  Bypass Tray -D1  Document Insertion Unit-R1  Sensing Unit-B1 | Recycled Yes Yes Yes Yes       |     |
|------------------------------|--|-------------------------|-------------|--|--------------------------------|-----|
| Se De Po By Tr Automation In | decondary Multi Drawer Deck-E1 DOD Deck Lite-XL-A2 Dypass Tray + Long Sheet Dray Dection Unit-B1 Dection Unit-B1                                 | Yes Yes Yes             |             | POD Deck Lite-C1  Bypass Tray -D1  Document Insertion Unit-R1  | Yes                            |     |
| By Tr Automation In          | Peck-E1 POD Deck Lite-XL-A2 Rypass Tray + Long Sheet Rray Repection Unit-B1 -Sided (FU)  | Yes Yes                 |             | Bypass Tray -D1  Document Insertion Unit-R1  | Yes                            |     |
| By<br>Tr<br>Automation In    | sypass Tray + Long Sheet<br>ray<br>nspection Unit-B1<br>-Sided (FU)  | Yes -                   |             | Document Insertion Unit-R1   |                                |     |
| Automation In                | ray<br>nspection Unit-B1<br>-Sided (FU)  | -                       |             |  | Yes                            |     |
|                              | -Sided (FU)  |                         |             | Sensing Unit-B1  |                                |     |
| How to 1-                    |  | Yes                     |             |  | -                              |     |
| Finish                       | utomatic 2-Sided   | Yes                     |             | 1-Sided (FD)   | Yes                            |     |
| Finish                       |  | Yes                     |             |  |                                |     |
| Finisher Pe                  | erfect Binding   | Yes                     |             | Fold   | Yes                            |     |
| Pe                           | erfect Binder-F1   | 10 to 200 she           | ets         | Paper Folding Unit-K1  |                                |     |
| St                           | taple Finisher-AF1/  | Staple                  | Yes         | Stack  | Sample Tray                    | Yes |
| Во                           | sooklet Finisher-AF1   |                         | S:80 sheets | High Capacity Stacker-J1   |                                |     |
|                              |  |                         | max.        |  |                                |     |
|                              |  |                         | L:50 sheets |  |                                |     |
|                              | ŗ  |                         | max.        |  |                                |     |
|                              |  | Staple                  | YES         |  | Stack Tray                     | Yes |
|                              |  | (Booklet)               | Saddle      |  |                                |     |
|                              |  |                         | Stitch : 25 |  |                                |     |
|                              | •  |                         | sheets max. |  |                                |     |
|                              |  | Hole                    | YES         |  | Pass                           | Yes |
|                              |  | Punch                   |             |  | through                        |     |
| Tr                           | rim  | YES                     |             | Trim   | YES                            |     |
| Во                           | Sooklet Trimmer-G1   | Saddle Stitch           | : 25 sheets | Two-Knife Booklet Trimmer-B1   | Saddle Stitch : 25 sheets max. |     |
|                              |  | max.                    | 1           |  |                                |     |
| M                            | Iulti Function Professional  | Hole                    | Yes         |  |                                |     |
| Pt                           | uncher-C1  | Punch                   |             |  |                                |     |
|                              |  | Crease                  | No          |  |                                |     |
| Caution                      |  |                         |             |  |                                |     |

| Basis Weight |  | 100 gsm   |             |                              |                          |     |  |  |
|--------------|--|---|-------------|------------------------------|--------------------------|-----|--|--|
| Туре         |  | Uncoated  |             | Finish                       | Uncoated                 |     |  |  |
| Paper Source | Engine Paper deck  | Yes   |             | Multi Drawer Deck-E1         | Yes                      |     |  |  |
|              | Secondary Multi Drawer<br>Deck-E1                                      | Yes   |             | POD Deck Lite-C1             | Yes                      |     |  |  |
|              | POD Deck Lite-XL-A2  | Yes   |             | Bypass Tray -D1              | Yes                      |     |  |  |
|              | Bypass Tray + Long Sheet<br>Tray                                       | Yes   |             | Document Insertion Unit-R1   | Yes                      |     |  |  |
| Automation   | Inspection Unit-B1   | Yes   |             | Sensing Unit-B1              | Yes                      |     |  |  |
| How to       | 1-Sided (FU)   | Yes   |             | 1-Sided (FD)                 | Yes                      |     |  |  |
| Finish       | Automatic 2-Sided  | Yes   |             |                              |                          |     |  |  |
| Finisher     | Perfect Binding  | Yes   |             | Fold                         | Yes                      |     |  |  |
|              | Perfect Binder-F1  | 10 to 150 sheets  |             | Paper Folding Unit-K1        | Double Parallel Fold: NO |     |  |  |
|              | Staple Finisher-AF1/   | Staple  | Yes         | Stack                        | Sample Tray              | Yes |  |  |
|              | Booklet Finisher-AF1   |   | S:60 sheets | High Capacity Stacker-J1     |                          |     |  |  |
|              |  |   | max.        |                              |                          |     |  |  |
|              |  |   | L:30 sheets |                              |                          |     |  |  |
|              |  |   | max.        |                              |                          |     |  |  |
|              |  | Staple  | YES         |                              | Stack Tray               | Yes |  |  |
|              |  | (Booklet)   | Saddle      |                              |                          |     |  |  |
|              |  |   | Stitch : 15 |                              |                          |     |  |  |
|              |  |   | sheets max. |                              |                          |     |  |  |
|              |  | Hole  | YES         |                              | Pass                     | Yes |  |  |
|              |  | Punch   |             |                              | through                  |     |  |  |
|              | Trim   | YES   |             | Trim                         | Yes                      |     |  |  |
|              | Booklet Trimmer-G1   | Saddle Stitch   | : 15 sheets | Two-Knife Booklet Trimmer-B1 | cover only               |     |  |  |
|              |  | max.  |             |                              |                          |     |  |  |
|              | Multi Function Professional  | Hole  | Yes         |                              |                          |     |  |  |
|              | Puncher-C1   | Punch   |             |                              |                          |     |  |  |
|              |  | Crease  | No          |                              |                          |     |  |  |
| Caution      | Fan the sheets of paper well before Depending on the data for printing | crease No se paper with paper grain parallel to the feeding direction. The corners of the paper may be folded. In the sheets of paper well before loading them. Sepending on the data for printing, the slightly uneven densities may appear on the output paper. You cannot use this paper as a cover sheet for perfect binding job. |             |                              |                          |     |  |  |

| Basis Weight |  | 160 gsm   |  |   |   |                        |  |  |
|--------------|--|---|--|---|---|------------------------|--|--|
| Туре         |  | Uncoated  |  | Finish  | Uncoated                                    |                        |  |  |
| Paper Source | Engine Paper deck  | Yes   |  | Multi Drawer Deck-E1  | Yes   |                        |  |  |
|              | Secondary Multi Drawer Deck-E1   | Yes   |  | POD Deck Lite-C1  | Yes   |                        |  |  |
|              | POD Deck Lite-XL-A2  | Yes   |  | Bypass Tray -D1   | Yes   |                        |  |  |
|              | Bypass Tray + Long Sheet<br>Tray   | Sheet Yes   |  | Document Insertion Unit-R1  | Yes   |                        |  |  |
| Automation   | Inspection Unit-B1   | Yes   |  | Sensing Unit-B1   | Yes   |                        |  |  |
| How to       | 1-Sided (FU)   | Yes   |  | 1-Sided (FD)  | Yes   |                        |  |  |
| Finish       | Automatic 2-Sided  | Yes   |  |   |   |                        |  |  |
| Finisher     | Perfect Binding Perfect Binder-F1  | Yes cover only  |  | Fold Paper Folding Unit-K1  | No  |                        |  |  |
|              | Staple Finisher-AF1/ Booklet Finisher-AF1  Trim Booklet Trimmer-G1  Multi Function Professional Puncher-C1 | Staple Staple (Booklet)  Hole Punch YES Saddle Stitch max. Hole Punch | Yes S:20 sheets max. L:10 sheets max. YES Saddle Stitch: 5 sheets max. YES : 5 sheets  | Stack High Capacity Stacker-J1  Trim Two-Knife Booklet Trimmer-B1 | Stack Tray  Pass through YES Saddle Stitch: | Yes Yes  S sheets max. |  |  |
| Caution      | cause paper jam and corner fold  | using environme<br>ling.  | Crease Yes  e loading them.  ing environment, and make sure that the flap is not lifted before printing. If the flap is lifted, it m |   |   |                        |  |  |

| Basis Weight |                                   | 90 gsm                  |                 |  |                       |                   |
|--------------|-----------------------------------|-------------------------|-----------------|--|-----------------------|-------------------|
| Туре         |                                   | Uncoated                |                 | Finish                                     | Uncoated              |                   |
| Paper Source | Engine Paper deck                 | Yes                     |                 | Multi Drawer Deck-E1                       | Yes                   |                   |
|              | Secondary Multi Drawer<br>Deck-E1 | Yes                     |                 | POD Deck Lite-C1                           | Yes                   |                   |
|              | POD Deck Lite-XL-A2               | Yes                     |                 | Bypass Tray -D1                            | Yes                   |                   |
|              | Bypass Tray + Long Sheet<br>Tray  | Yes                     |                 | Document Insertion Unit-R1                 | Yes                   |                   |
| Automation   | Inspection Unit-B1                | Yes                     |                 | Sensing Unit-B1                            | Yes                   |                   |
| How to       | 1-Sided (FU)                      | Yes                     |                 | 1-Sided (FD)                               | Yes                   |                   |
| Finish       | Automatic 2-Sided                 | Yes                     |                 |  |                       |                   |
| Finisher     | Perfect Binding                   | Yes                     |                 | Fold                                       | Yes                   |                   |
|              | Perfect Binder-F1                 | 10 to 150 sheets        |                 | Paper Folding Unit-K1                      |                       |                   |
|              | Staple Finisher-AF1/              | Staple                  | Yes             | Stack                                      | Sample Tray           | Yes               |
|              | Booklet Finisher-AF1              |                         | S:60 sheets     | High Capacity Stacker-J1                   |                       |                   |
|              |                                   |                         | max.            |  |                       |                   |
|              |                                   |                         | L:30 sheets     |  |                       |                   |
|              |                                   |                         | max.            |  |                       |                   |
|              |                                   | Staple                  | YES             |  | Stack Tray            | Yes               |
|              |                                   | (Booklet)               | Saddle          |  |                       |                   |
|              |                                   |                         | Stitch: 15      |  |                       |                   |
|              |                                   |                         | sheets max.     |  |                       |                   |
|              |                                   | Hole                    | YES             |  | Pass                  | Yes               |
|              |                                   | Punch                   |                 |  | through               |                   |
|              | Trim                              | YES                     |                 | Trim                                       | Yes                   |                   |
|              | Booklet Trimmer-G1                | Saddle Stitch max.      | : 15 sheets     | Two-Knife Booklet Trimmer-B1               | cover only            |                   |
|              | Multi Function Professional       | Hole                    | Yes             |  |                       |                   |
|              | Puncher-C1                        | Punch                   |                 |  |                       |                   |
|              |                                   | Crease                  | No              |  |                       |                   |
| Caution      | cause paper jam and corner fold   | ising environme<br>ing. | ent, and make s | sure that the flap is not lifted before ps | orinting. If the flap | is lifted, it may |

| Basis Weight |                                  | 100 gsm          |                 |   |                          |                   |  |
|--------------|----------------------------------|------------------|-----------------|---|--------------------------|-------------------|--|
| Туре         |                                  | Uncoated         |                 | Finish                                    | Uncoated                 |                   |  |
| Paper Source | Engine Paper deck                | Yes              |                 | Multi Drawer Deck-E1                      | Yes                      |                   |  |
|              | Secondary Multi Drawer Deck-E1   | Yes              |                 | POD Deck Lite-C1                          | Yes                      |                   |  |
|              | POD Deck Lite-XL-A2              |                  |                 | Bypass Tray -D1                           | Yes                      |                   |  |
|              | Bypass Tray + Long Sheet<br>Tray | Yes              |                 | Document Insertion Unit-R1                | Yes                      |                   |  |
| Automation   | Inspection Unit-B1               | Yes              |                 | Sensing Unit-B1                           | Yes                      |                   |  |
| How to       | 1-Sided (FU)                     | Yes 1            |                 | 1-Sided (FD)                              | Yes                      |                   |  |
| Finish       | Automatic 2-Sided                | Yes              |                 |   |                          |                   |  |
| Finisher     | Perfect Binding                  | Yes              |                 | Fold                                      | Yes                      |                   |  |
|              | Perfect Binder-F1                | 10 to 150 sheets |                 | Paper Folding Unit-K1                     | Double Parallel Fold: NO |                   |  |
|              | Staple Finisher-AF1/             | Staple           | Yes             | Stack                                     | Sample Tray              | Yes               |  |
|              | Booklet Finisher-AF1             |                  | S:60 sheets     | High Capacity Stacker-J1                  |                          |                   |  |
|              |                                  |                  | max.            |   |                          |                   |  |
|              |                                  |                  | L:30 sheets     |   |                          |                   |  |
|              |                                  |                  | max.            |   |                          |                   |  |
|              |                                  | Staple           | YES             |   | Stack Tray               | Yes               |  |
|              |                                  | (Booklet)        | Saddle          |   |                          |                   |  |
|              |                                  |                  | Stitch : 15     |   |                          |                   |  |
|              |                                  |                  | sheets max.     |   |                          |                   |  |
|              |                                  | Hole             | YES             |   | Pass                     | Yes               |  |
|              |                                  | Punch            |                 |   | through                  |                   |  |
|              | Trim                             | YES              |                 | Trim                                      | YES                      |                   |  |
|              | Booklet Trimmer-G1               | Saddle Stitch    | : 15 sheets     | Two-Knife Booklet Trimmer-B1              | Saddle Stitch :          | 15 sheets max.    |  |
|              |                                  | max.             |                 |   |                          |                   |  |
|              | Multi Function Professional      | Hole             | Yes             |   |                          |                   |  |
|              | Puncher-C1                       | Punch            |                 |   |                          |                   |  |
|              |                                  | Crease           | No              |   |                          |                   |  |
| Caution      | Fan the sheets of paper well bef | ore loading the  | m.              | <u> </u>                                  |                          |                   |  |
|              |                                  |                  |                 | sure that the flap is not lifted before p | orinting. If the flag    | is lifted, it may |  |
|              | cause paper jam and corner fold  | •                |                 |   | 5 1                      | , ,               |  |
|              | , , ,                            | •                | uneven densitie | s may appear on the output paper.         |                          |                   |  |

| Basis Weight |   | 120 gsm                                 | 120 gsm  |                                   |   |               |  |  |  |
|--------------|---|---|--|-----------------------------------|---|---------------|--|--|--|
| Туре         |   | Uncoated                                |  | Finish                            | Uncoated                                  |               |  |  |  |
| Paper Source | Engine Paper deck   | Yes                                     |  | Multi Drawer Deck-E1              | Yes                                       |               |  |  |  |
|              | Secondary Multi Drawer Deck-E1  | Yes                                     |  | POD Deck Lite-C1                  | Yes                                       |               |  |  |  |
|              | POD Deck Lite-XL-A2   | Yes                                     |  | Bypass Tray -D1                   | Yes                                       |               |  |  |  |
|              | Bypass Tray + Long Sheet<br>Tray  | Yes                                     |  | Document Insertion Unit-R1        | Yes                                       |               |  |  |  |
| Automation   | Inspection Unit-B1  | Yes                                     |  | Sensing Unit-B1                   | Yes                                       |               |  |  |  |
| How to       | 1-Sided (FU)  | Yes                                     |  | 1-Sided (FD)                      | Yes                                       |               |  |  |  |
| Finish       | Automatic 2-Sided   | Yes                                     |  |                                   |   |               |  |  |  |
| Finisher     | Perfect Binding Perfect Binder-F1   | Yes cover only                          |  | Fold Paper Folding Unit-K1        | No  |               |  |  |  |
|              | Staple Finisher-AF1/ Booklet Finisher-AF1   | Staple Staple (Booklet)  Hole Punch YES | Yes S:20 sheets max. L:10 sheets max.  YES Saddle Stitch: 5 sheets max.  YES | Stack High Capacity Stacker-J1    | Sample Tray  Stack Tray  Pass through YES | Yes Yes       |  |  |  |
|              | Booklet Trimmer-G1  | Saddle Stitch max.                      | : 5 sheets   | Two-Knife Booklet Trimmer-B1      | Saddle Stitch :                           | 5 sheets max. |  |  |  |
|              | Multi Function Professional Puncher-C1  | Hole<br>Punch<br>Crease                 | Yes  |                                   |   |               |  |  |  |
| Caution      | Fan the sheets of paper well bef<br>Depending on the data for printing<br>You cannot use this paper as a contract of the paper well before the paper well | ng, the slightly ι                      | ıneven densitie  | s may appear on the output paper. |   |               |  |  |  |

| Basis Weight |                                  | 160 gsm         |              |                                   |                 |               |
|--------------|----------------------------------|-----------------|--------------|-----------------------------------|-----------------|---------------|
| Туре         |                                  | Uncoated        |              | Finish                            | Uncoated        |               |
| Paper Source | Engine Paper deck                | Yes             |              | Multi Drawer Deck-E1              | Yes             |               |
|              | Secondary Multi Drawer Deck-E1   | Yes             |              | POD Deck Lite-C1                  | Yes             |               |
|              | POD Deck Lite-XL-A2              | Yes             |              | Bypass Tray -D1                   | Yes             |               |
|              | Bypass Tray + Long Sheet<br>Tray | Yes             |              | Document Insertion Unit-R1        | Yes             |               |
| Automation   | Inspection Unit-B1               | Yes             |              | Sensing Unit-B1                   | Yes             |               |
| How to       | 1-Sided (FU) Yes                 |                 | 1-Sided (FD) | Yes                               |                 |               |
| Finish       | Automatic 2-Sided                | Yes             |              |                                   |                 |               |
| Finisher     | Perfect Binding Yes              |                 | Fold         | No                                |                 |               |
|              | Perfect Binder-F1                | cover only      |              | Paper Folding Unit-K1             |                 | _             |
|              | Staple Finisher-AF1/             | Staple          | Yes          | Stack                             | Sample Tray     | Yes           |
|              | Booklet Finisher-AF1             |                 | S:20 sheets  | High Capacity Stacker-J1          |                 |               |
|              |                                  |                 | max.         |                                   |                 |               |
|              |                                  |                 | L:10 sheets  |                                   |                 |               |
|              |                                  |                 | max.         |                                   |                 |               |
|              |                                  | Staple          | YES          |                                   | Stack Tray      | Yes           |
|              |                                  | (Booklet)       | Saddle       |                                   |                 |               |
|              |                                  |                 | Stitch : 5   |                                   |                 |               |
|              |                                  |                 | sheets max.  |                                   |                 |               |
|              |                                  | Hole            | YES          |                                   | Pass            | Yes           |
|              |                                  | Punch           |              |                                   | through         |               |
|              | Trim                             | YES             |              | Trim                              | YES             |               |
|              | Booklet Trimmer-G1               | Saddle Stitch   | : 5 sheets   | Two-Knife Booklet Trimmer-B1      | Saddle Stitch : | 5 sheets max. |
|              |                                  | max.            |              |                                   |                 |               |
|              | Multi Function Professional      | Hole            | Yes          |                                   |                 |               |
|              | Puncher-C1                       | Punch           |              |                                   |                 |               |
|              |                                  | Crease          | YES          |                                   |                 |               |
| Caution      | Fan the sheets of paper well bef | ore loading the | m.           |                                   |                 |               |
|              |                                  | _               |              | s may appear on the output paper. |                 |               |

| Basis Weight |                                     | 80 gsm             |                 |                                   |                 |                |
|--------------|-------------------------------------|--------------------|-----------------|-----------------------------------|-----------------|----------------|
| Туре         |                                     | Uncoated           |                 | Finish                            | Uncoated        |                |
| Paper Source | Engine Paper deck                   | Yes                |                 | Multi Drawer Deck-E1              | Yes             |                |
|              | Secondary Multi Drawer<br>Deck-E1   | Yes                |                 | POD Deck Lite-C1                  | Yes             |                |
|              | POD Deck Lite-XL-A2                 | Yes                |                 | Bypass Tray -D1                   | Yes             |                |
|              | Bypass Tray + Long Sheet<br>Tray    | Yes                |                 | Document Insertion Unit-R1        | Yes             |                |
| Automation   | Inspection Unit-B1                  | Yes                |                 | Sensing Unit-B1                   | Yes             |                |
| How to       | 1-Sided (FU)                        | Yes 1              |                 | 1-Sided (FD)                      | Yes             |                |
| Finish       | Automatic 2-Sided                   | Yes                |                 |                                   |                 |                |
| Finisher     | Perfect Binding                     | Yes                |                 | Fold                              | Yes             |                |
|              | Perfect Binder-F1                   | 10 to 200 she      | ets             | Paper Folding Unit-K1             |                 |                |
|              | Staple Finisher-AF1/                | Staple             | Yes             | Stack                             | Sample Tray     | Yes            |
|              | Booklet Finisher-AF1                |                    | S:80 sheets     | High Capacity Stacker-J1          |                 |                |
|              |                                     |                    | max.            |                                   |                 |                |
|              |                                     |                    | L:50 sheets     |                                   |                 |                |
|              |                                     |                    | max.            |                                   |                 |                |
|              |                                     | Staple             | YES             |                                   | Stack Tray      | Yes            |
|              |                                     | (Booklet)          | Saddle          |                                   |                 |                |
|              |                                     |                    | Stitch : 25     |                                   |                 |                |
|              |                                     |                    | sheets max.     |                                   |                 |                |
|              |                                     | Hole               | YES             |                                   | Pass            | Yes            |
|              |                                     | Punch              |                 |                                   | through         |                |
|              | Trim                                | YES                |                 | Trim                              | YES             |                |
|              | Booklet Trimmer-G1                  | Saddle Stitch      | : 25 sheets     | Two-Knife Booklet Trimmer-B1      | Saddle Stitch : | 25 sheets max. |
|              |                                     | max.               |                 |                                   |                 |                |
|              | Multi Function Professional         | Hole               | Yes             |                                   |                 |                |
|              | Puncher-C1                          | Punch              |                 |                                   |                 |                |
|              |                                     | Crease             | No              |                                   |                 |                |
| Caution      | Fan the sheets of paper well before | ore loading the    | m.              |                                   |                 |                |
|              | Depending on the data for printing  | ıg, the slightly ι | ıneven densitie | s may appear on the output paper. |                 |                |

| Basis Weight |                                     | 90 gsm        |             |                              |                 |                |
|--------------|-------------------------------------|---------------|-------------|------------------------------|-----------------|----------------|
| Туре         |                                     | Uncoated      |             | Finish                       | Uncoated        |                |
| Paper Source | Engine Paper deck                   | Yes           |             | Multi Drawer Deck-E1         | Yes             |                |
|              | Secondary Multi Drawer<br>Deck-E1   | Yes           |             | POD Deck Lite-C1             | Yes             |                |
|              | POD Deck Lite-XL-A2                 | Yes           |             | Bypass Tray -D1              | Yes             |                |
|              | Bypass Tray + Long Sheet<br>Tray    | Yes           |             | Document Insertion Unit-R1   | Yes             |                |
| Automation   | Inspection Unit-B1                  | Yes           |             | Sensing Unit-B1              | Yes             |                |
| How to       | 1-Sided (FU)                        | Yes 1         |             | 1-Sided (FD)                 | Yes             |                |
| Finish       | Automatic 2-Sided                   |               |             |                              |                 |                |
| Finisher     | Perfect Binding                     | Yes Fo        |             | Fold                         | Yes             |                |
|              | Perfect Binder-F1                   | 10 to 150 she | ets         | Paper Folding Unit-K1        |                 |                |
|              | Staple Finisher-AF1/                | Staple        | Yes         | Stack                        | Sample Tray     | Yes            |
|              | Booklet Finisher-AF1                |               | S:60 sheets | High Capacity Stacker-J1     |                 |                |
|              |                                     |               | max.        |                              |                 |                |
|              |                                     |               | L:30 sheets |                              |                 |                |
|              |                                     |               | max.        |                              |                 |                |
|              |                                     | Staple        | YES         |                              | Stack Tray      | Yes            |
|              |                                     | (Booklet)     | Saddle      |                              |                 |                |
|              |                                     |               | Stitch: 15  |                              |                 |                |
|              |                                     |               | sheets max. |                              |                 |                |
|              |                                     | Hole          | YES         |                              | Pass            | Yes            |
| -            |                                     | Punch         |             |                              | through         |                |
|              | Trim                                | YES           |             | Trim                         | YES             |                |
|              | Booklet Trimmer-G1                  | Saddle Stitch | : 15 sheets | Two-Knife Booklet Trimmer-B1 | Saddle Stitch : | 15 sheets max. |
|              |                                     | max.          | T           |                              |                 |                |
|              | Multi Function Professional         | Hole          | Yes         |                              |                 |                |
|              | Puncher-C1                          | Punch         |             |                              |                 |                |
|              |                                     | Crease        | No          |                              |                 |                |
| Caution      | Fan the sheets of paper well before | ore loading   |             |                              |                 |                |

| Basis Weight |                                  | 100 gsm              |                 |                                     |                          |                |  |  |  |
|--------------|----------------------------------|----------------------|-----------------|-------------------------------------|--------------------------|----------------|--|--|--|
| Туре         |                                  | Uncoated             |                 | Finish                              | Uncoated                 |                |  |  |  |
| Paper Source | Engine Paper deck                | Yes                  |                 | Multi Drawer Deck-E1                | Yes                      |                |  |  |  |
|              | Secondary Multi Drawer Deck-E1   | Yes                  |                 | POD Deck Lite-C1                    | Yes                      |                |  |  |  |
|              | POD Deck Lite-XL-A2              | Yes                  |                 | Bypass Tray -D1                     | Yes                      |                |  |  |  |
|              | Bypass Tray + Long Sheet<br>Tray | ray + Long Sheet Yes |                 | Document Insertion Unit-R1          | Yes                      |                |  |  |  |
| Automation   | Inspection Unit-B1               | Yes                  |                 | Sensing Unit-B1                     | Yes                      |                |  |  |  |
| How to       | 1-Sided (FU)                     | Yes                  |                 | 1-Sided (FD)                        | Yes                      |                |  |  |  |
| FINISN       | Automatic 2-Sided                |                      |                 |                                     |                          |                |  |  |  |
| Finisher     | Perfect Binding                  | Yes                  |                 | Fold                                | Yes                      |                |  |  |  |
|              | Perfect Binder-F1                | 10 to 150 sheets     |                 | Paper Folding Unit-K1               | Double Parallel Fold: NO |                |  |  |  |
|              | Staple Finisher-AF1/             | Staple               | Yes             | Stack                               | Sample Tray              | Yes            |  |  |  |
|              | Booklet Finisher-AF1             |                      | S:60 sheets     | High Capacity Stacker-J1            |                          |                |  |  |  |
|              |                                  |                      | max.            |                                     |                          |                |  |  |  |
|              |                                  |                      | L:30 sheets     |                                     |                          |                |  |  |  |
|              |                                  |                      | max.            |                                     |                          |                |  |  |  |
|              |                                  | Staple               | YES             |                                     | Stack Tray               | Yes            |  |  |  |
|              |                                  | (Booklet)            | Saddle          |                                     |                          |                |  |  |  |
|              |                                  |                      | Stitch : 15     |                                     |                          |                |  |  |  |
|              |                                  |                      | sheets max.     |                                     |                          |                |  |  |  |
|              |                                  | Hole                 | YES             |                                     | Pass                     | Yes            |  |  |  |
|              |                                  | Punch                |                 |                                     | through                  |                |  |  |  |
|              | Trim                             | YES                  |                 | Trim                                | YES                      |                |  |  |  |
|              | Booklet Trimmer-G1               | Saddle Stitch        | : 15 sheets     | Two-Knife Booklet Trimmer-B1        | Saddle Stitch :          | 15 sheets max. |  |  |  |
|              |                                  | max.                 |                 |                                     |                          |                |  |  |  |
|              | Multi Function Professional      | Hole                 | Yes             |                                     |                          |                |  |  |  |
|              | Puncher-C1                       | Punch                |                 |                                     |                          |                |  |  |  |
|              |                                  | Crease               | No              |                                     |                          |                |  |  |  |
| Caution      | Fan the sheets of paper well bet | ore loading          | 1               | <u> </u>                            |                          |                |  |  |  |
|              | You cannot use this paper as a   | _                    | perfect binding | job.                                |                          |                |  |  |  |
|              |                                  |                      |                 | ense spots appear, adjust the Secon | dary Transfer Vol        | tage.          |  |  |  |
|              | -                                | -                    | -               | es may appear on the output paper.  | -                        | -              |  |  |  |

| Basis Weight |   | 100 gsm                  | 100 gsm |                                   |                 |  |  |  |  |
|--------------|---|--------------------------|---------|-----------------------------------|-----------------|--|--|--|--|
| Туре         |   | Uncoated                 |         | Finish                            | Uncoated        |  |  |  |  |
| Paper Source | Engine Paper deck   | No                       |         | Multi Drawer Deck-E1              | No              |  |  |  |  |
|              | Secondary Multi Drawer Deck-E1  | No                       |         | POD Deck Lite-C1                  | No              |  |  |  |  |
|              | POD Deck Lite-XL-A2   | No                       |         | Bypass Tray -D1                   | No              |  |  |  |  |
|              | Bypass Tray + Long Sheet<br>Tray  | Yes one sheet at a time. |         | Document Insertion Unit-R1        | -               |  |  |  |  |
| Automation   | Inspection Unit-B1  |                          |         | Sensing Unit-B1                   |                 |  |  |  |  |
| How to       | 1-Sided (FU)  | Yes Yes                  |         | 1-Sided (FD)                      | Yes             |  |  |  |  |
| Finish       | Automatic 2-Sided   |                          |         |                                   |                 |  |  |  |  |
| Finisher     | Perfect Binding Perfect Binder-F1   |                          |         | Fold Paper Folding Unit-K1        |                 |  |  |  |  |
|              | Staple Finisher-AF1/  | Staple                   |         | Stack                             | Sample Tray     |  |  |  |  |
|              | Booklet Finisher-AF1  | Staple<br>(Booklet)      |         | High Capacity Stacker-J1          | Stack Tray      |  |  |  |  |
|              |   | Hole<br>Punch            |         |                                   | Pass<br>through |  |  |  |  |
|              | Trim Booklet Trimmer-G1   |                          |         | Trim Two-Knife Booklet Trimmer-B1 |                 |  |  |  |  |
|              | Multi Function Professional Puncher-C1  | Hole<br>Punch            |         |                                   |                 |  |  |  |  |
|              |   | Crease                   |         |                                   |                 |  |  |  |  |
| Caution      | Fan the sheets of paper well before loading them.  Depending on the data for printing, the slightly uneven densities may appear on the output paper.  You cannot use this paper as a cover sheet for perfect binding job. |                          |         |                                   |                 |  |  |  |  |

| Basis Weight |   | 110 gsm            |                  |                                       |                    |               |  |  |  |
|--------------|---|--------------------|------------------|---------------------------------------|--------------------|---------------|--|--|--|
| Туре         |   | Uncoated           |                  | Finish                                | Uncoated           |               |  |  |  |
| Paper Source | Engine Paper deck                                     | Yes                |                  | Multi Drawer Deck-E1                  | Yes                |               |  |  |  |
|              | Secondary Multi Drawer<br>Deck-E1                     | Yes                |                  | POD Deck Lite-C1                      | Yes                |               |  |  |  |
|              | POD Deck Lite-XL-A2                                   | Yes                |                  | Bypass Tray -D1                       | Yes                |               |  |  |  |
|              | Bypass Tray + Long Sheet<br>Tray                      | Yes                |                  | Document Insertion Unit-R1            | Yes                |               |  |  |  |
| Automation   | Inspection Unit-B1                                    | Yes                |                  | Sensing Unit-B1                       | Yes                |               |  |  |  |
| How to       | 1-Sided (FU)  | Yes 1              |                  | 1-Sided (FD)                          | Yes                |               |  |  |  |
| Finish       | Automatic 2-Sided                                     | Yes                |                  |                                       |                    |               |  |  |  |
| Finisher     | sher Perfect Binding Yes Perfect Binder-F1 cover only |                    |                  | Fold Paper Folding Unit-K1            | No                 |               |  |  |  |
| -            |   |                    |                  |                                       |                    |               |  |  |  |
|              | Staple Finisher-AF1/                                  | Staple             | Yes              | Stack                                 | Sample Tray        | Yes           |  |  |  |
|              | Booklet Finisher-AF1                                  |                    | S:20 sheets      | High Capacity Stacker-J1              |                    |               |  |  |  |
|              |   |                    | max.             |                                       |                    |               |  |  |  |
|              |   |                    | L:10 sheets      |                                       |                    |               |  |  |  |
|              |   |                    | max.             |                                       |                    |               |  |  |  |
|              |   | Staple             | YES              |                                       | Stack Tray         | Yes           |  |  |  |
|              |   | (Booklet)          | Saddle           |                                       |                    |               |  |  |  |
|              |   |                    | Stitch : 5       |                                       |                    |               |  |  |  |
|              |   |                    | sheets max.      |                                       |                    |               |  |  |  |
|              |   | Hole               | YES              |                                       | Pass               | Yes           |  |  |  |
|              |   | Punch              |                  |                                       | through            |               |  |  |  |
|              | Trim  | YES                |                  | Trim                                  | YES                |               |  |  |  |
|              | Booklet Trimmer-G1                                    | Saddle Stitch      | : 5 sheets       | Two-Knife Booklet Trimmer-B1          | Saddle Stitch :    | 5 sheets max. |  |  |  |
|              |   | max.               |                  |                                       |                    |               |  |  |  |
|              | Multi Function Professional                           | Hole               | Yes              |                                       |                    |               |  |  |  |
|              | Puncher-C1  | Punch              |                  |                                       |                    |               |  |  |  |
|              |   | Crease             | No               |                                       |                    |               |  |  |  |
| Caution      | Fan the sheets of paper well bet                      |                    | <u> </u>         | <u> </u>                              |                    |               |  |  |  |
| Caution      |   | _                  | occurred, set to | a negative value [-] on [Adjust Gloss | s/Fine Black] or e | expand the    |  |  |  |
|              |   | ng, the sliahtlv ι | uneven densitie  | es may appear on the output paper.    |                    |               |  |  |  |
|              | You cannot use this paper as a                        |                    |                  |                                       |                    |               |  |  |  |
|              |   |                    | _                | ment, specify [Curl Correction Level] |                    |               |  |  |  |

| Basis Weight |   | 120 gsm            |                 |                                   |                 |               |  |  |  |
|--------------|---|--------------------|-----------------|-----------------------------------|-----------------|---------------|--|--|--|
| Туре         |   | Uncoated           |                 | Finish                            | Uncoated        |               |  |  |  |
| Paper Source | Engine Paper deck   | Yes                |                 | Multi Drawer Deck-E1              | Yes             |               |  |  |  |
|              | Secondary Multi Drawer<br>Deck-E1   | Yes                |                 | POD Deck Lite-C1                  | Yes             |               |  |  |  |
|              | POD Deck Lite-XL-A2   | Yes                |                 | Bypass Tray -D1                   | Yes             |               |  |  |  |
|              | Bypass Tray + Long Sheet<br>Tray  | Yes                |                 | Document Insertion Unit-R1        | Yes             |               |  |  |  |
| Automation   | Inspection Unit-B1  | Yes                |                 | Sensing Unit-B1                   | Yes             |               |  |  |  |
| How to       | 1-Sided (FU)  | Yes                |                 | 1-Sided (FD)                      | Yes             |               |  |  |  |
| Finish       | Automatic 2-Sided   | Yes                |                 |                                   |                 |               |  |  |  |
| Finisher     | Perfect Binding   |                    |                 | Fold                              | No              |               |  |  |  |
|              | Perfect Binder-F1   |                    |                 | Paper Folding Unit-K1             |                 |               |  |  |  |
|              | Staple Finisher-AF1/  | Staple             | Yes             | Stack                             | Sample Tray     | Yes           |  |  |  |
|              | Booklet Finisher-AF1  |                    | S:20 sheets     | High Capacity Stacker-J1          |                 |               |  |  |  |
|              |   |                    | max.            |                                   |                 |               |  |  |  |
|              |   |                    | L:10 sheets     |                                   |                 |               |  |  |  |
|              |   |                    | max.            |                                   |                 |               |  |  |  |
|              |   | Staple             | YES             |                                   | Stack Tray      | Yes           |  |  |  |
|              |   | (Booklet)          | Saddle          |                                   |                 |               |  |  |  |
|              |   |                    | Stitch : 5      |                                   |                 |               |  |  |  |
|              |   |                    | sheets max.     |                                   |                 |               |  |  |  |
|              |   | Hole               | YES             |                                   | Pass            | Yes           |  |  |  |
|              |   | Punch              |                 |                                   | through         |               |  |  |  |
|              | Trim  | YES                |                 | Trim                              | YES             |               |  |  |  |
|              | Booklet Trimmer-G1  | Saddle Stitch max. | : 5 sheets      | Two-Knife Booklet Trimmer-B1      | Saddle Stitch : | 5 sheets max. |  |  |  |
|              | Multi Function Professional   | Hole               | Yes             |                                   |                 |               |  |  |  |
|              | Puncher-C1  | Punch              | No              |                                   |                 |               |  |  |  |
| 0 "          |   | Crease             |                 |                                   |                 |               |  |  |  |
| Caution      | Fan the sheets of paper well before loading them.  When the paper jam, corner folding, or crease occurred, set to a negative value [-] on [Adjust Gloss/Fine Black] or expand the margin.  If paper is severely curled because of the surrounding environment, specify [Curl Correction Level]. |                    |                 |                                   |                 |               |  |  |  |
|              | Depending on the data for printing  | ng, the slightly ι | ıneven densitie | s may appear on the output paper. |                 |               |  |  |  |

| Basis Weight |                                    | 140 gsm            |                  |                                       |                 |               |
|--------------|------------------------------------|--------------------|------------------|---------------------------------------|-----------------|---------------|
| Туре         |                                    | Uncoated           |                  | Finish                                | Uncoated        |               |
| Paper Source | Engine Paper deck                  | Yes                |                  | Multi Drawer Deck-E1                  | Yes             |               |
|              | Secondary Multi Drawer<br>Deck-E1  | Yes                |                  | POD Deck Lite-C1 Yes                  |                 |               |
|              | POD Deck Lite-XL-A2                |                    |                  | Bypass Tray -D1                       | Yes             |               |
|              | Bypass Tray + Long Sheet<br>Tray   | Yes                |                  | Document Insertion Unit-R1            | Yes             |               |
| Automation   | Inspection Unit-B1                 | Yes                |                  | Sensing Unit-B1                       | Yes             |               |
| How to       | 1-Sided (FU)                       | Yes                |                  | 1-Sided (FD)                          | Yes             |               |
| Finish       | Automatic 2-Sided                  | Yes                |                  |                                       |                 |               |
| Finisher     | Perfect Binding                    | Yes                |                  | Fold                                  | No              |               |
|              | Perfect Binder-F1                  | cover only         |                  | Paper Folding Unit-K1                 |                 |               |
|              | Staple Finisher-AF1/               | Staple             | Yes              | Stack                                 | Sample Tray     | Yes           |
|              | Booklet Finisher-AF1               |                    | S:20 sheets      | High Capacity Stacker-J1              |                 |               |
|              |                                    |                    | max.             |                                       |                 |               |
|              |                                    |                    | L:10 sheets      |                                       |                 |               |
|              |                                    |                    | max.             |                                       |                 |               |
|              |                                    | Staple             | YES              |                                       | Stack Tray      | Yes           |
|              |                                    | (Booklet)          | Saddle           |                                       |                 |               |
|              |                                    |                    | Stitch : 5       |                                       |                 |               |
|              |                                    |                    | sheets max.      |                                       |                 |               |
|              |                                    | Hole               | YES              |                                       | Pass            | Yes           |
|              |                                    | Punch              |                  |                                       | through         |               |
|              | Trim                               | YES                |                  | Trim                                  | YES             |               |
|              | Booklet Trimmer-G1                 | Saddle Stitch max. | : 5 sheets       | Two-Knife Booklet Trimmer-B1          | Saddle Stitch : | 5 sheets max. |
|              | Multi Function Professional        | Hole               | Yes              |                                       |                 |               |
|              | Puncher-C1                         | Punch              | No               |                                       |                 |               |
| 0 ()         |                                    | Crease             |                  |                                       |                 |               |
| Caution      | margin.                            | ing, or crease c   | occurred, set to | a negative value [-] on [Adjust Gloss |                 | xpand the     |
|              | Depending on the data for printing | ıg, the slightly ι | ıneven densitie  | s may appear on the output paper.     |                 |               |

| Basis Weight |                                   | 150 gsm         |                 |                              |                 |               |
|--------------|-----------------------------------|-----------------|-----------------|------------------------------|-----------------|---------------|
| Туре         |                                   | Uncoated        |                 | Finish                       | Uncoated        |               |
| Paper Source | Engine Paper deck                 | Yes             |                 | Multi Drawer Deck-E1         | Yes             |               |
|              | Secondary Multi Drawer<br>Deck-E1 | Yes             |                 | POD Deck Lite-C1             | Yes             |               |
|              | POD Deck Lite-XL-A2               | Yes             |                 | Bypass Tray -D1              | Yes             |               |
|              | Bypass Tray + Long Sheet<br>Tray  | Yes             |                 | Document Insertion Unit-R1   | Yes             |               |
| Automation   | Inspection Unit-B1                | Yes \$          |                 | Sensing Unit-B1              | Yes             |               |
| How to       | 1-Sided (FU)                      | Yes             |                 | 1-Sided (FD)                 | Yes             |               |
| Finish       | Automatic 2-Sided                 | Yes             |                 |                              |                 |               |
| Finisher     | Perfect Binding                   | Yes             |                 | Fold                         | No              |               |
|              | Perfect Binder-F1                 | cover only      |                 | Paper Folding Unit-K1        |                 |               |
|              | Staple Finisher-AF1/              | Staple          | Yes             | Stack                        | Sample Tray     | Yes           |
|              | Booklet Finisher-AF1              |                 | S:20 sheets     | High Capacity Stacker-J1     |                 |               |
|              |                                   |                 | max.            |                              |                 |               |
|              |                                   |                 | L:10 sheets     |                              |                 |               |
|              |                                   |                 | max.            |                              |                 |               |
|              |                                   | Staple          | YES             |                              | Stack Tray      | Yes           |
|              |                                   | (Booklet)       | Saddle          |                              |                 |               |
|              |                                   |                 | Stitch : 5      |                              |                 |               |
|              |                                   |                 | sheets max.     |                              |                 |               |
|              |                                   | Hole            | YES             |                              | Pass            | Yes           |
|              |                                   | Punch           |                 |                              | through         |               |
|              | Trim                              | YES             |                 | Trim                         | YES             |               |
|              | Booklet Trimmer-G1                | Saddle Stitch   | : 5 sheets      | Two-Knife Booklet Trimmer-B1 | Saddle Stitch : | 5 sheets max. |
|              |                                   | max.            | Г               |                              |                 |               |
|              | Multi Function Professional       | Hole            | Yes             |                              |                 |               |
|              | Puncher-C1                        | Punch           |                 |                              |                 |               |
|              |                                   | Crease          | No              |                              |                 |               |
| Caution      | You cannot use this paper as a c  | cover sheet for | perfect binding | job.                         | -               |               |

| Basis Weight |                                   | 170 gsm            |             |                              |                 |               |
|--------------|-----------------------------------|--------------------|-------------|------------------------------|-----------------|---------------|
| Туре         |                                   | Uncoated           |             | Finish                       | Uncoated        |               |
| Paper Source | Engine Paper deck                 | Yes                |             | Multi Drawer Deck-E1         | Yes             |               |
|              | Secondary Multi Drawer<br>Deck-E1 | Yes                |             | POD Deck Lite-C1             | Yes             |               |
|              | POD Deck Lite-XL-A2               | Yes                |             | Bypass Tray -D1              | Yes             |               |
|              | Bypass Tray + Long Sheet<br>Tray  | Yes                |             | Document Insertion Unit-R1   | Yes             |               |
| Automation   | Inspection Unit-B1                | Yes                |             | Sensing Unit-B1              | Yes             |               |
| How to       | 1-Sided (FU)                      | Yes                |             | 1-Sided (FD)                 | Yes             |               |
| Finish       | Automatic 2-Sided                 | Yes                |             |                              |                 |               |
| Finisher     | Perfect Binding                   | Yes                |             | Fold                         | No              |               |
|              | Perfect Binder-F1                 | cover only         |             | Paper Folding Unit-K1        |                 |               |
|              | Staple Finisher-AF1/              | Staple             | Yes         | Stack                        | Sample Tray     | Yes           |
|              | Booklet Finisher-AF1              |                    | S:20 sheets | High Capacity Stacker-J1     |                 |               |
|              |                                   |                    | max.        |                              |                 |               |
|              |                                   |                    | L:10 sheets |                              |                 |               |
|              |                                   |                    | max.        |                              |                 |               |
|              |                                   | Staple             | YES         |                              | Stack Tray      | Yes           |
|              |                                   | (Booklet)          | Saddle      |                              |                 |               |
|              |                                   |                    | Stitch : 5  |                              |                 |               |
|              |                                   |                    | sheets max. |                              |                 |               |
|              |                                   | Hole               | YES         |                              | Pass            | Yes           |
|              |                                   | Punch              |             |                              | through         |               |
|              | Trim                              | YES                |             | Trim                         | YES             |               |
|              | Booklet Trimmer-G1                | Saddle Stitch max. | : 5 sheets  | Two-Knife Booklet Trimmer-B1 | Saddle Stitch : | 5 sheets max. |
|              | Multi Function Professional       | Hole               | Yes         |                              |                 |               |
|              | Puncher-C1                        | Punch              |             |                              |                 |               |
|              |                                   | Crease             | Yes         |                              |                 |               |
| Caution      |                                   |                    |             |                              |                 | xpand the     |

| Basis Weight |  | 190 gsm            |             |                              |                 |               |
|--------------|--|--------------------|-------------|------------------------------|-----------------|---------------|
| Туре         |  | Uncoated           |             | Finish                       | Uncoated        |               |
| Paper Source | Engine Paper deck  | Yes                |             | Multi Drawer Deck-E1         | Yes             |               |
|              | Secondary Multi Drawer<br>Deck-E1  | Yes                |             | POD Deck Lite-C1             | Yes             |               |
|              | POD Deck Lite-XL-A2  | Yes                |             | Bypass Tray -D1              | Yes             |               |
|              | Bypass Tray + Long Sheet<br>Tray   | Yes                |             | Document Insertion Unit-R1   | Yes             |               |
| Automation   | Inspection Unit-B1   | Yes                |             | Sensing Unit-B1              | Yes             |               |
| How to       | 1-Sided (FU)   | Yes                |             | 1-Sided (FD)                 | Yes             |               |
| Finish       | Automatic 2-Sided  | Yes                |             |                              |                 |               |
| Finisher     | Perfect Binding  | Yes                |             | Fold                         | No              |               |
|              | Perfect Binder-F1  | cover only         |             | Paper Folding Unit-K1        |                 |               |
|              | Staple Finisher-AF1/   | Staple             | Yes         | Stack                        | Sample Tray     | Yes           |
|              | Booklet Finisher-AF1   |                    | S:20 sheets | High Capacity Stacker-J1     |                 |               |
|              |  |                    | max.        |                              |                 |               |
|              |  |                    | L:10 sheets |                              |                 |               |
|              |  |                    | max.        |                              |                 |               |
|              |  | Staple             | YES         |                              | Stack Tray      | Yes           |
|              |  | (Booklet)          | Saddle      |                              |                 |               |
|              |  |                    | Stitch : 5  |                              |                 |               |
|              |  |                    | sheets max. |                              |                 |               |
|              |  | Hole               | YES         |                              | Pass            | Yes           |
|              |  | Punch              |             |                              | through         |               |
|              | Trim   | YES                |             | Trim                         | YES             |               |
|              | Booklet Trimmer-G1   | Saddle Stitch max. | : 5 sheets  | Two-Knife Booklet Trimmer-B1 | Saddle Stitch : | 5 sheets max. |
|              | Multi Function Professional  | Hole               | Yes         |                              |                 |               |
|              | Puncher-C1   | Punch              |             |                              |                 |               |
|              |  | Crease             | Yes         |                              |                 |               |
| Caution      | When the paper jam, corner folding, or crease occurred, set to a negative value [-] on [Adjust Gloss/Fine Black] or ex margin.  Depending on the data for printing, the slightly uneven densities may appear on the output paper.  You cannot use this paper as a cover sheet for perfect binding job. |                    |             |                              |                 | xpand the     |

| Basis Weight |  | 250 gsm         |            |                              |                 |     |
|--------------|--|-----------------|------------|------------------------------|-----------------|-----|
| Туре         |  | Uncoated        |            | Finish                       | Uncoated        |     |
| Paper Source | Engine Paper deck                                | Yes             |            | Multi Drawer Deck-E1         | Yes             |     |
|              | Secondary Multi Drawer Yes Deck-E1               |                 |            | POD Deck Lite-C1             | Yes             |     |
|              | POD Deck Lite-XL-A2                              | Yes             |            | Bypass Tray -D1              | Yes             |     |
|              | Bypass Tray + Long Sheet<br>Tray                 | Yes             |            | Document Insertion Unit-R1   | Yes             |     |
| Automation   | Inspection Unit-B1                               | Yes             |            | Sensing Unit-B1              | Yes             |     |
| How to       | 1-Sided (FU)                                     | Yes             |            | 1-Sided (FD)                 | Yes             |     |
| Finish       | Automatic 2-Sided                                | Yes             |            |                              |                 |     |
| Finisher     | Perfect Binding Yes Perfect Binder-F1 cover only |                 |            | Fold Paper Folding Unit-K1   | No              |     |
|              | Staple Finisher-AF1/                             | Staple          | Yes        | Stack                        | Sample Tray     | Yes |
|              | Booklet Finisher-AF1                             |                 | cover only | High Capacity Stacker-J1     |                 |     |
|              |  | Staple          | Yes        |                              | Stack Tray      | Yes |
|              |  | (Booklet)       | cover only |                              |                 |     |
|              |  | Hole<br>Punch   | YES        |                              | Pass<br>through | Yes |
|              | Trim   | Yes             |            | Trim                         | Yes             |     |
|              | Booklet Trimmer-G1                               | cover only      |            | Two-Knife Booklet Trimmer-B1 | cover only      |     |
|              | Multi Function Professional                      | Hole            | Yes        |                              |                 |     |
|              | Puncher-C1                                       | Punch<br>Crease | Yes        |                              |                 |     |
| Caution      | margin.  |                 |            |                              |                 |     |

| Basis Weight |  | 300 gsm             |                         |                                |                    |           |
|--------------|--|---------------------|-------------------------|--------------------------------|--------------------|-----------|
| Туре         |  |                     |                         | Finish                         | Uncoated           |           |
| Paper Source | Engine Paper deck  | Yes                 |                         | Multi Drawer Deck-E1           | Yes                |           |
|              | Secondary Multi Drawer Deck-E1   | Yes                 |                         | POD Deck Lite-C1               | Yes                |           |
|              | POD Deck Lite-XL-A2  | Yes                 |                         | Bypass Tray -D1                | Yes                |           |
|              | Bypass Tray + Long Sheet<br>Tray   | Yes                 |                         | Document Insertion Unit-R1     | Yes                |           |
| Automation   | Inspection Unit-B1   | Yes                 |                         | Sensing Unit-B1                | Yes                |           |
| How to       | 1-Sided (FU)   | Yes                 |                         | 1-Sided (FD)                   | Yes                |           |
| Finish       | Automatic 2-Sided  | Yes                 |                         |                                |                    |           |
| Finisher     | Perfect Binding Perfect Binder-F1  | Yes cover only      |                         | Fold Paper Folding Unit-K1     | No                 |           |
|              | Staple Finisher-AF1/ Booklet Finisher-AF1  | Staple              | Yes cover only          | Stack High Capacity Stacker-J1 | Sample Tray        | Yes       |
|              |  | Staple<br>(Booklet) | YES Saddle Stitch:cover | , <b>g</b> ,                   | Stack Tray         | Yes       |
|              |  | Hole<br>Punch       | YES                     |                                | Pass<br>through    | Yes       |
|              | Trim Booklet Trimmer-G1  |                     |                         | YES<br>Saddle Stitch:c         | over only          |           |
|              | Multi Function Professional Puncher-C1   | Hole<br>Punch       | Yes                     |                                |                    |           |
|              |  | Crease              | No                      |                                |                    |           |
| Caution      | Depending on the data for printing, the slight You cannot use this paper as a cover sheet to When the paper jam, corner folding, or crease margin. |                     |                         | job.                           | s/Fine Black] or e | xpand the |

| Basis Weight |                                   | 70 gsm           |                 |                                   |                 |                |
|--------------|-----------------------------------|------------------|-----------------|-----------------------------------|-----------------|----------------|
| Туре         |                                   | Uncoated         |                 | Finish                            | Uncoated        |                |
| Paper Source | Engine Paper deck                 | Yes              |                 | Multi Drawer Deck-E1              | Yes             |                |
|              | Secondary Multi Drawer<br>Deck-E1 | Yes              |                 | POD Deck Lite-C1                  | Yes             |                |
|              | POD Deck Lite-XL-A2               | Yes              |                 | Bypass Tray -D1                   | Yes             |                |
|              | Bypass Tray + Long Sheet<br>Tray  | Yes              |                 | Document Insertion Unit-R1        | Yes             |                |
| Automation   | Inspection Unit-B1                | Yes              |                 | Sensing Unit-B1                   | Yes             |                |
| How to       | 1-Sided (FU)                      | Yes              |                 | 1-Sided (FD)                      | Yes             |                |
| Finish       | Automatic 2-Sided                 | Yes              |                 |                                   |                 |                |
| Finisher     | Perfect Binding                   | Yes              |                 | Fold                              | Yes             |                |
|              | Perfect Binder-F1                 | 10 to 200 sheets |                 | Paper Folding Unit-K1             |                 | _              |
|              | Staple Finisher-AF1/              | Staple           | Yes             | Stack                             | Sample Tray     | Yes            |
|              | Booklet Finisher-AF1              |                  | S:100           | High Capacity Stacker-J1          |                 |                |
|              |                                   |                  | sheets max.     |                                   |                 |                |
|              |                                   |                  | L:50 sheets     |                                   |                 |                |
|              |                                   |                  | max.            |                                   |                 |                |
|              |                                   | Staple           | YES             |                                   | Stack Tray      | Yes            |
|              |                                   | (Booklet)        | Saddle          |                                   |                 |                |
|              |                                   |                  | Stitch : 25     |                                   |                 |                |
|              |                                   |                  | sheets max.     |                                   |                 |                |
|              |                                   | Hole             | YES             |                                   | Pass            | Yes            |
|              |                                   | Punch            |                 |                                   | through         |                |
|              | Trim                              | YES              | •               | Trim                              | YES             |                |
|              | Booklet Trimmer-G1                | Saddle Stitch    | : 25 sheets     | Two-Knife Booklet Trimmer-B1      | Saddle Stitch : | 25 sheets max. |
|              |                                   | max.             |                 |                                   |                 |                |
|              | Multi Function Professional       | Hole             | No              |                                   | 1               |                |
|              | Puncher-C1                        | Punch            |                 |                                   |                 |                |
|              |                                   | Crease           | No              |                                   |                 |                |
| Caution      | You cannot use this paper as a    | cover sheet for  | perfect binding | job.                              |                 |                |
|              |                                   |                  | _               | s may appear on the output paper. |                 |                |

| Basis Weight |                                    | 80 gsm             |                 |                                   |             |                |  |
|--------------|------------------------------------|--------------------|-----------------|-----------------------------------|-------------|----------------|--|
| Туре         |                                    | Uncoated           |                 | Finish                            | Uncoated    |                |  |
| Paper Source | Engine Paper deck                  | Yes                |                 | Multi Drawer Deck-E1              | Yes         |                |  |
|              | Secondary Multi Drawer Deck-E1     | Yes                |                 | POD Deck Lite-C1                  | Yes         |                |  |
|              | POD Deck Lite-XL-A2                | Yes                |                 | Bypass Tray -D1                   | Yes         |                |  |
|              | Bypass Tray + Long Sheet<br>Tray   | Yes                |                 | Document Insertion Unit-R1        | Yes         |                |  |
| Automation   | Inspection Unit-B1                 | Yes Sensin         |                 | Sensing Unit-B1                   | Yes         |                |  |
| How to       | 1-Sided (FU)                       | Yes 1              |                 | 1-Sided (FD)                      | Yes         |                |  |
| Finish       | Automatic 2-Sided                  | Yes                |                 |                                   |             |                |  |
| Finisher     | Perfect Binding                    | Yes                |                 | Fold                              | Yes         | Yes            |  |
|              | Perfect Binder-F1                  | 10 to 150 sheets   |                 | Paper Folding Unit-K1             |             |                |  |
|              | Staple Finisher-AF1/               | Staple             | Yes             | Stack                             | Sample Tray | Yes            |  |
|              | Booklet Finisher-AF1               |                    | S:80 sheets     | High Capacity Stacker-J1          |             |                |  |
|              |                                    |                    | max.            |                                   |             |                |  |
|              |                                    |                    | L:50 sheets     |                                   |             |                |  |
|              |                                    |                    | max.            |                                   |             |                |  |
|              |                                    | Staple             | YES             |                                   | Stack Tray  | Yes            |  |
|              |                                    | (Booklet)          | Saddle          |                                   |             |                |  |
|              |                                    |                    | Stitch : 25     |                                   |             |                |  |
|              |                                    |                    | sheets max.     |                                   |             |                |  |
|              |                                    | Hole               | YES             |                                   | Pass        | Yes            |  |
|              |                                    | Punch              |                 |                                   | through     |                |  |
|              | Trim                               | YES                | l               | Trim                              | YES         |                |  |
|              | Booklet Trimmer-G1                 | Saddle Stitch      | : 25 sheets     | Two-Knife Booklet Trimmer-B1      |             | 25 sheets max. |  |
|              |                                    | max.               |                 |                                   |             |                |  |
|              | Multi Function Professional        | Hole               | Yes             |                                   | •           |                |  |
|              | Puncher-C1                         | Punch              |                 |                                   |             |                |  |
|              |                                    | Crease             | No              |                                   |             |                |  |
| Caution      | Depending on the data for printing | ng, the slightly ι | uneven densitie | s may appear on the output paper. |             |                |  |
|              | You cannot use this paper as a     |                    |                 |                                   |             |                |  |

| Basis Weight |   | 90 gsm             |                  |                                       |                    |                |  |  |  |
|--------------|---|--------------------|------------------|---------------------------------------|--------------------|----------------|--|--|--|
| Туре         |   | Uncoated           |                  | Finish                                | Uncoated           |                |  |  |  |
| Paper Source | Engine Paper deck   | Yes                |                  | Multi Drawer Deck-E1                  | Yes                |                |  |  |  |
|              | Secondary Multi Drawer Deck-E1  | Yes                |                  | POD Deck Lite-C1                      | Yes                |                |  |  |  |
|              | POD Deck Lite-XL-A2   | Yes                |                  | Bypass Tray -D1                       | Yes                |                |  |  |  |
|              | Bypass Tray + Long Sheet<br>Tray  | Yes                |                  | Document Insertion Unit-R1            | Yes                |                |  |  |  |
| Automation   | Inspection Unit-B1  | Yes                |                  | Sensing Unit-B1                       | Yes                |                |  |  |  |
| How to       | 1-Sided (FU)  | Yes                |                  | 1-Sided (FD)                          | Yes                |                |  |  |  |
| Finish       | Automatic 2-Sided   | Yes                |                  |                                       |                    |                |  |  |  |
| Finisher     | Perfect Binding   | Yes                |                  | Fold                                  | Yes                |                |  |  |  |
|              | Perfect Binder-F1   | 10 to 150 she      | ets              | Paper Folding Unit-K1                 |                    |                |  |  |  |
|              | Staple Finisher-AF1/  | Staple             | Yes              | Stack                                 | Sample Tray        | Yes            |  |  |  |
|              | Booklet Finisher-AF1  |                    | S:60 sheets      | High Capacity Stacker-J1              |                    |                |  |  |  |
|              |   |                    | max.             |                                       |                    |                |  |  |  |
|              |   |                    | L:30 sheets      |                                       |                    |                |  |  |  |
|              |   |                    | max.             |                                       |                    |                |  |  |  |
|              |   | Staple YES         |                  |                                       | Stack Tray         | Yes            |  |  |  |
|              |   | (Booklet)          | Saddle           |                                       |                    |                |  |  |  |
|              |   |                    | Stitch : 15      |                                       |                    |                |  |  |  |
|              |   |                    | sheets max.      |                                       |                    |                |  |  |  |
|              |   | Hole               | YES              |                                       | Pass               | Yes            |  |  |  |
|              |   | Punch              |                  |                                       | through            |                |  |  |  |
|              | Trim  | YES                |                  | Trim                                  | YES                |                |  |  |  |
|              | Booklet Trimmer-G1  | Saddle Stitch max. | : 15 sheets      | Two-Knife Booklet Trimmer-B1          | Saddle Stitch :    | 15 sheets max. |  |  |  |
|              | Multi Function Professional Puncher-C1  | Hole<br>Punch      | Yes              |                                       |                    |                |  |  |  |
|              |   | Crease             | No               |                                       |                    |                |  |  |  |
| Caution      | Fan the sheets of paper well be   | fore loading       | <u> </u>         | 1                                     |                    |                |  |  |  |
|              | Depending on the data for printi  | ng, the slightly ι | uneven densitie  | es may appear on the output paper.    |                    |                |  |  |  |
|              | Depending on the surrounding environment, the paper may curl and cause paper jams. Paper which has been rolled or curled must |                    |                  |                                       |                    |                |  |  |  |
|              | be straightened out prior to use.   |                    |                  |                                       |                    |                |  |  |  |
|              | If paper is severely curled becau   | use of the surro   | unding environ   | ment, specify [Curl Correction Level] | •                  |                |  |  |  |
|              | You cannot use this paper as a  | cover sheet for    | perfect binding  | job.                                  |                    |                |  |  |  |
|              | When the paper jam, corner fold   | ling, or crease o  | occurred, set to | a negative value [-] on [Adjust Gloss | s/Fine Black] or e | expand the     |  |  |  |
|              | margin.   |                    |                  |                                       |                    |                |  |  |  |

| Basis Weight |   | 80 gsm                            |                  |                                       |                    |            |  |  |  |  |
|--------------|---|-----------------------------------|------------------|---------------------------------------|--------------------|------------|--|--|--|--|
| Туре         |   | Punched                           |                  | Finish                                | Uncoated           |            |  |  |  |  |
| Paper Source | Engine Paper deck   | Yes                               |                  | Multi Drawer Deck-E1                  | Yes                |            |  |  |  |  |
|              | Secondary Multi Drawer<br>Deck-E1   | Yes                               |                  | POD Deck Lite-C1                      | Yes                |            |  |  |  |  |
|              | POD Deck Lite-XL-A2   | Yes                               |                  | Bypass Tray -D1                       | Yes                |            |  |  |  |  |
|              | Bypass Tray + Long Sheet<br>Tray  | Yes                               |                  | Document Insertion Unit-R1            | Yes                |            |  |  |  |  |
| Automation   | Inspection Unit-B1  | -                                 |                  | Sensing Unit-B1                       | -                  |            |  |  |  |  |
| How to       | 1-Sided (FU)  | Yes                               |                  | 1-Sided (FD)                          | Yes                |            |  |  |  |  |
| Finish       | Automatic 2-Sided   | Yes                               |                  |                                       |                    |            |  |  |  |  |
| Finisher     | Perfect Binding Perfect Binder-F1   | No                                |                  | Fold Paper Folding Unit-K1            | No                 |            |  |  |  |  |
|              | Staple Finisher-AF1/  | Staple                            | Yes              | Stack                                 | Sample Tray        | Yes        |  |  |  |  |
|              | Booklet Finisher-AF1  |                                   | S:80 sheets      | High Capacity Stacker-J1              |                    |            |  |  |  |  |
|              |   |                                   | max.             |                                       |                    |            |  |  |  |  |
|              |   | L:50 sheets                       |                  |                                       |                    |            |  |  |  |  |
|              |   |                                   | max.             |                                       |                    |            |  |  |  |  |
|              |   | Staple                            | No               |                                       | Stack Tray         | Yes        |  |  |  |  |
|              |   | (Booklet)                         |                  |                                       |                    |            |  |  |  |  |
|              |   | Hole                              | No               |                                       | Pass               | Yes        |  |  |  |  |
|              |   | Punch                             |                  |                                       | through            |            |  |  |  |  |
|              | Trim  | No                                |                  | Trim                                  | No                 |            |  |  |  |  |
|              | Booklet Trimmer-G1  |                                   |                  | Two-Knife Booklet Trimmer-B1          |                    |            |  |  |  |  |
|              | Multi Function Professional   | Hole                              | No               |                                       | •                  |            |  |  |  |  |
|              | Puncher-C1  | Punch                             |                  |                                       |                    |            |  |  |  |  |
|              |   | Crease                            | NO               |                                       |                    |            |  |  |  |  |
| Caution      | Fan the sheets of paper well bef  | ore loading the                   | m.               |                                       |                    |            |  |  |  |  |
|              | Depending on the surrounding environment, the paper may curl and cause paper jams. Paper which has been rolled or curled must |                                   |                  |                                       |                    |            |  |  |  |  |
|              | be straightened out prior to use.   | be straightened out prior to use. |                  |                                       |                    |            |  |  |  |  |
|              | Depending on the data for printing  | ng, the slightly                  | uneven densitie  | es may appear on the output paper.    |                    |            |  |  |  |  |
|              | When the paper jam, corner fold   | ling, or crease                   | occurred, set to | a negative value [-] on [Adjust Glose | s/Fine Black] or e | expand the |  |  |  |  |
|              | margin.   |                                   |                  |                                       |                    |            |  |  |  |  |

| Basis Weight |  | 80 gsm  |  |   |                          |                  |
|--------------|--|---|--|---|--------------------------|------------------|
| Туре         |  | Punched   |  | Finish  | Uncoated                 |                  |
| Paper Source | Engine Paper deck  | Yes   |  | Multi Drawer Deck-E1  | Yes                      |                  |
|              | Secondary Multi Drawer Deck-E1   | Yes   |  | POD Deck Lite-C1  | Yes                      |                  |
|              | POD Deck Lite-XL-A2  | Yes   |  | Bypass Tray -D1   | Yes                      |                  |
|              | Bypass Tray + Long Sheet<br>Tray   | Yes   |  | Document Insertion Unit-R1  | Yes                      |                  |
| Automation   | Inspection Unit-B1   | -   |  | Sensing Unit-B1   | -                        |                  |
| How to       | 1-Sided (FU)   | Yes   |  | 1-Sided (FD)  | Yes                      |                  |
| Finish       | Automatic 2-Sided  | Yes   |  |   |                          |                  |
| Finisher     | Perfect Binding Perfect Binder-F1  | No  |  | Fold Paper Folding Unit-K1  | No                       |                  |
|              | Staple Finisher-AF1/ Booklet Finisher-AF1  Trim Booklet Trimmer-G1  Multi Function Professional Puncher-C1 | Staple Staple (Booklet) Hole Punch No Hole Punch Crease | Yes S:80 sheets max. L:50 sheets max. No No No | Stack High Capacity Stacker-J1  Trim Two-Knife Booklet Trimmer-B1   | Stack Tray  Pass through | Yes Yes Yes      |
| Caution      | be straightened out prior to use.  If paper is severely curled becau                                       | fore loading the<br>environment, the                    | em.<br>e paper may cu<br>unding environi       | rl and cause paper jams. Paper which ment, specify [Curl Correction Level] es may appear on the output paper. |                          | d or curled must |

| Basis Weight |  | 80 gsm  |   |   |  |                            |  |  |
|--------------|--|---|---|---|--|----------------------------|--|--|
| Туре         |  | Uncoated  |   | Finish  | Uncoated   |                            |  |  |
| Paper Source | Engine Paper deck  | Yes   |   | Multi Drawer Deck-E1  | Yes  |                            |  |  |
|              | Secondary Multi Drawer Deck-E1   | Yes   |   | POD Deck Lite-C1  | Yes  |                            |  |  |
|              | POD Deck Lite-XL-A2  | Yes   |   | Bypass Tray -D1   | Yes  |                            |  |  |
|              | Bypass Tray + Long Sheet<br>Tray   | Yes D   |   | Document Insertion Unit-R1  | Yes  |                            |  |  |
| Automation   | Inspection Unit-B1   | Yes   |   | Sensing Unit-B1   | Yes  |                            |  |  |
| How to       | 1-Sided (FU)   | Yes   |   | 1-Sided (FD)  | Yes  |                            |  |  |
| Finish       | Automatic 2-Sided  | Yes   |   |   |  |                            |  |  |
| Finisher     | Perfect Binding Perfect Binder-F1  |   |   | Fold Paper Folding Unit-K1  | Yes  |                            |  |  |
|              | Staple Finisher-AF1/ Booklet Finisher-AF1  Trim Booklet Trimmer-G1   | Staple Staple (Booklet)  Hole Punch YES Saddle Stitch | Yes S:80 sheets max. L:50 sheets max. YES Saddle Stitch: 25 sheets max. YES | Stack High Capacity Stacker-J1  Trim Two-Knife Booklet Trimmer-B1 | Sample Tray  Stack Tray  Pass through YES Saddle Stitch: | Yes Yes Yes 25 sheets max. |  |  |
|              | Multi Function Professional<br>Puncher-C1  | max.  Hole Punch Crease                               | Yes   |   |  |                            |  |  |
| Caution      | Fan the sheets of paper well before loading them.  Depending on the surrounding environment, the paper may curl and cause paper jams. Paper which has been rolled or curled mus be straightened out prior to use.  Depending on the data for printing, the slightly uneven densities may appear on the output paper.  Perfect Binder Compatibility - inserts only and up to 10 sheets of this paper can be inserted per one perfect binding job. |   |   |   |  |                            |  |  |

| Basis Weight |                                     | 90 gsm             |                  |                                       |                   |                  |
|--------------|-------------------------------------|--------------------|------------------|---------------------------------------|-------------------|------------------|
| Туре         |                                     | Uncoated           |                  | Finish                                | Uncoated          |                  |
| Paper Source | Engine Paper deck                   | Yes                |                  | Multi Drawer Deck-E1                  | Yes               |                  |
|              | Secondary Multi Drawer<br>Deck-E1   | Yes                |                  | POD Deck Lite-C1                      | Yes               |                  |
|              | POD Deck Lite-XL-A2                 | Yes                |                  | Bypass Tray -D1                       | Yes               |                  |
|              | Bypass Tray + Long Sheet<br>Tray    | Yes                |                  | Document Insertion Unit-R1            | Yes               |                  |
| Automation   | Inspection Unit-B1                  | Yes                |                  | Sensing Unit-B1                       | Yes               |                  |
| How to       | 1-Sided (FU)                        | Yes                |                  | 1-Sided (FD)                          | Yes               |                  |
| Finish       | Automatic 2-Sided                   | Yes                |                  |                                       |                   |                  |
| Finisher     | Perfect Binding                     | Sinding Yes        |                  | Fold                                  | Yes               |                  |
|              | Perfect Binder-F1                   | 10 to 150 sheets   |                  | Paper Folding Unit-K1                 |                   |                  |
|              | Staple Finisher-AF1/                | Staple             | Yes              | Stack                                 | Sample Tray       | Yes              |
|              | Booklet Finisher-AF1                |                    | S:60 sheets      | High Capacity Stacker-J1              |                   |                  |
|              |                                     |                    | max.             |                                       |                   |                  |
|              |                                     |                    | L:30 sheets      |                                       |                   |                  |
|              |                                     | 7                  | max.             |                                       |                   |                  |
|              |                                     | Staple             | YES              |                                       | Stack Tray        | Yes              |
|              |                                     | (Booklet)          | Saddle           |                                       |                   |                  |
|              |                                     |                    | Stitch: 15       |                                       |                   |                  |
|              |                                     |                    | sheets max.      |                                       |                   |                  |
|              |                                     | Hole               | YES              |                                       | Pass              | Yes              |
|              |                                     | Punch              |                  |                                       | through           |                  |
|              | Trim                                | YES                |                  | Trim                                  | YES               |                  |
|              | Booklet Trimmer-G1                  | Saddle Stitch max. | : 15 sheets      | Two-Knife Booklet Trimmer-B1          | Saddle Stitch :   | 15 sheets max.   |
|              | Multi Function Professional         | Hole               | Yes              |                                       |                   |                  |
|              | Puncher-C1                          | Punch              |                  |                                       |                   |                  |
|              |                                     | Crease             | No               |                                       |                   |                  |
| Caution      | Fan the sheets of paper well before | ore loading the    | m.               |                                       |                   |                  |
|              | Depending on the surrounding e      | nvironment, the    | paper may cu     | rl and cause paper jams. Paper whic   | ch has been rolle | d or curled must |
|              | be straightened out prior to use.   |                    |                  |                                       |                   |                  |
|              | Depending on the data for printing  | ıg, the slightly ι | ıneven densitie  | es may appear on the output paper.    |                   |                  |
|              | Perfect Binder Compatibility - ins  | erts only and u    | p to 10 sheets   | of this paper can be inserted per one | e perfect binding | job.             |
|              | If enough toner is not applied in   | high density are   | eas, and tiny de | ense spots appear, adjust the Secon   | dary Transfer Vol | Itage.           |

| Basis Weight |  | 80 gsm                             |   |                                   |                                   |         |  |  |
|--------------|--|------------------------------------|---|-----------------------------------|-----------------------------------|---------|--|--|
| Туре         |  | Uncoated                           |   | Finish                            | Uncoated                          |         |  |  |
| Paper Source | Engine Paper deck  | Yes                                |   | Multi Drawer Deck-E1              | Yes                               |         |  |  |
|              | Secondary Multi Drawer<br>Deck-E1  | Yes                                |   | POD Deck Lite-C1                  | Yes                               |         |  |  |
|              | POD Deck Lite-XL-A2  |                                    |   | Bypass Tray -D1                   | Yes                               |         |  |  |
|              | Bypass Tray + Long Sheet<br>Tray   | Yes                                |   | Document Insertion Unit-R1        | Yes                               |         |  |  |
| Automation   | Inspection Unit-B1   | Yes                                |   | Sensing Unit-B1                   | Yes                               |         |  |  |
| How to       | 1-Sided (FU)   | Yes                                |   | 1-Sided (FD)                      | Yes                               |         |  |  |
| Finish       | Automatic 2-Sided  | Yes                                |   |                                   |                                   |         |  |  |
| Finisher     | Perfect Binding Perfect Binder-F1  |                                    |   | Fold Paper Folding Unit-K1        | Yes                               |         |  |  |
|              | Staple Finisher-AF1/ Booklet Finisher-AF1  | Staple Staple (Booklet) Hole Punch | Yes S:80 sheets max. L:50 sheets max. YES Saddle Stitch: 25 sheets max. YES | Stack High Capacity Stacker-J1    | Stack Tray  Pass through          | Yes Yes |  |  |
|              | Trim Booklet Trimmer-G1  | YES<br>Saddle Stitch<br>max.       | : 25 sheets   | Trim Two-Knife Booklet Trimmer-B1 | YES Saddle Stitch: 25 sheets max. |         |  |  |
|              | Multi Function Professional Puncher-C1   | Hole<br>Punch<br>Crease            | Yes   |                                   |                                   |         |  |  |
| Caution      | Fan the sheets of paper well before loading them.  Depending on the surrounding environment, the paper may curl and cause paper jams. Paper which has been rolled or curled must be straightened out prior to use.  Depending on the data for printing, the slightly uneven densities may appear on the output paper.  Depending on the data for printing, the slightly uneven densities may appear on the output paper. |                                    |   |                                   |                                   |         |  |  |

| Basis Weight |  | 75 gsm  |  | -                                 |                                   |     |  |  |  |
|--------------|--|---|--|-----------------------------------|-----------------------------------|-----|--|--|--|
| Туре         |  | Uncoated  |  | Finish                            | Uncoated                          |     |  |  |  |
| Paper Source | Engine Paper deck  | Yes   |  | Multi Drawer Deck-E1              | Yes                               |     |  |  |  |
|              | Secondary Multi Drawer<br>Deck-E1                                | Yes   |  | POD Deck Lite-C1                  | Yes                               |     |  |  |  |
|              | POD Deck Lite-XL-A2  | Yes   |  | Bypass Tray -D1                   | Yes                               |     |  |  |  |
|              | Bypass Tray + Long Sheet<br>Tray                                 | Yes   |  | Document Insertion Unit-R1        | Yes                               |     |  |  |  |
| Automation   | Inspection Unit-B1   | Yes   |  | Sensing Unit-B1                   | Yes                               |     |  |  |  |
| How to       | 1-Sided (FU)   | Yes 1   |  | 1-Sided (FD)                      | Yes                               |     |  |  |  |
| Finish       | Automatic 2-Sided  | Yes   |  |                                   |                                   |     |  |  |  |
| Finisher     | Perfect Binding Perfect Binder-F1                                | Yes<br>10 to 200 sheets   |  | Fold Paper Folding Unit-K1        | Yes                               |     |  |  |  |
|              | Staple Finisher-AF1  Booklet Finisher-AF1                        | Staple Staple (Booklet) Hole Punch  | Yes S:100 sheets max. L:50 sheets max.  YES Saddle Stitch: 25 sheets max.  YES | Stack High Capacity Stacker-J1    | Stack Tray  Pass through          | Yes |  |  |  |
|              | Trim<br>Booklet Trimmer-G1                                       | YES<br>Saddle Stitch<br>max.  | : 25 sheets  | Trim Two-Knife Booklet Trimmer-B1 | YES Saddle Stitch: 25 sheets max. |     |  |  |  |
|              | Multi Function Professional Puncher-C1                           | Hole<br>Punch   | Yes  |                                   |                                   |     |  |  |  |
|              |  | Crease  | No   |                                   |                                   |     |  |  |  |
| Caution      | Depending on the surrounding e be straightened out prior to use. | Fan the sheets of paper well before loading them.  Depending on the surrounding environment, the paper may curl and cause paper jams. Paper which has been rolled or curled mus |  |                                   |                                   |     |  |  |  |

| Basis Weight |  | 80 gsm                             |   |                                |                          |             |  |  |
|--------------|--|------------------------------------|---|--------------------------------|--------------------------|-------------|--|--|
| Туре         |  | Punched                            |   | Finish                         | Uncoated                 |             |  |  |
| Paper Source | Engine Paper deck  | Yes                                |   | Multi Drawer Deck-E1           | Yes                      |             |  |  |
|              | Secondary Multi Drawer<br>Deck-E1  | Yes                                |   | POD Deck Lite-C1               | Yes                      |             |  |  |
|              | POD Deck Lite-XL-A2  | Yes                                |   | Bypass Tray -D1                | Yes                      |             |  |  |
|              | Bypass Tray + Long Sheet<br>Tray   | Yes D                              |   | Document Insertion Unit-R1     | Yes                      |             |  |  |
| Automation   | Inspection Unit-B1   | -                                  |   | Sensing Unit-B1                | -                        |             |  |  |
| How to       | 1-Sided (FU)   | Yes                                |   | 1-Sided (FD)                   | Yes                      |             |  |  |
| Finish       | Automatic 2-Sided  | Yes                                |   |                                |                          |             |  |  |
| Finisher     | Perfect Binding Perfect Binder-F1  |                                    |   | Fold Paper Folding Unit-K1     | No                       |             |  |  |
|              | Staple Finisher-AF1/ Booklet Finisher-AF1  | Staple Staple (Booklet) Hole Punch | Yes<br>S:80 sheets<br>max.<br>L:50 sheets<br>max.<br>No | Stack High Capacity Stacker-J1 | Stack Tray  Pass through | Yes Yes Yes |  |  |
|              | Booklet Trimmer-G1   | NO                                 | T   | Two-Knife Booklet Trimmer-B1   | No                       |             |  |  |
|              | Multi Function Professional Puncher-C1   | Hole<br>Punch                      | No  |                                |                          |             |  |  |
|              |  | Crease                             | NO  |                                |                          |             |  |  |
| Caution      | Fan the sheets of paper well before loading them.  When you load the paper into the Stack Bypass-C1, feed them one sheet at a time.  When the lead edge and tail end of paper are scratched, load the lead edge and tail end reversely. It might reduce the scratch. In addition, when you output the paper from the finisher, you can get better result by using Tray A than Tray B.  Depending on the surrounding environment, the paper may curl and cause paper jams. Paper which has been rolled or curled must be straightened out prior to use.  When the printed image may become rough, set to a negative value [-] on [Adj. Paper Realignment Speed].  If enough toner is not applied in high density areas, and tiny dense spots appear, adjust the Secondary Transfer Voltage. |                                    |   |                                |                          |             |  |  |

| Basis Weight |  | 80 gsm                             |  |                                   |                          |             |  |  |
|--------------|--|------------------------------------|--|-----------------------------------|--------------------------|-------------|--|--|
| Туре         |  | Punched                            |  | Finish                            | Uncoated                 |             |  |  |
| Paper Source | Engine Paper deck  | Yes                                |  | Multi Drawer Deck-E1              | Yes                      |             |  |  |
|              | Secondary Multi Drawer<br>Deck-E1  | Yes                                |  | POD Deck Lite-C1                  | Yes                      |             |  |  |
|              | POD Deck Lite-XL-A2  | Yes                                |  | Bypass Tray -D1                   | Yes                      |             |  |  |
|              | Bypass Tray + Long Sheet<br>Tray   | Yes                                |  | Document Insertion Unit-R1        | Yes                      |             |  |  |
| Automation   | Inspection Unit-B1   | -                                  |  | Sensing Unit-B1                   | -                        |             |  |  |
| How to       | 1-Sided (FU)   | Yes                                |  | 1-Sided (FD)                      | Yes                      |             |  |  |
| Finish       | Automatic 2-Sided  | Yes                                |  |                                   |                          |             |  |  |
| Finisher     | Perfect Binding Perfect Binder-F1  | No                                 |  | Fold Paper Folding Unit-K1        | No                       |             |  |  |
|              | Staple Finisher-AF1  Booklet Finisher-AF1  | Staple Staple (Booklet) Hole Punch | Yes S:80 sheets max. L:50 sheets max. No | Stack High Capacity Stacker-J1    | Stack Tray  Pass through | Yes Yes Yes |  |  |
|              | Trim Booklet Trimmer-G1  | No                                 |  | Trim Two-Knife Booklet Trimmer-B1 | No                       |             |  |  |
|              | Multi Function Professional<br>Puncher-C1  | Hole<br>Punch                      | No                                       |                                   |                          |             |  |  |
|              |  | Crease                             | NO TO TO                                 |                                   |                          |             |  |  |
| Caution      | Use paper with paper grain parallel to the feeding direction. The corners of the paper may be folded.  When you load the paper into the Stack Bypass-C1, feed them one sheet at a time.  When many paper dust adhere to the paper, clean them before printing. If you do not remove the paper dust, it may remain on out result.  Perfect Binder Compatibility - inserts only and up to 10 sheets of this paper can be inserted per one perfect binding job. |                                    |  |                                   |                          |             |  |  |

| Basis Weight |   | 80 gsm                             |   |  |                                   |         |
|--------------|---|------------------------------------|---|--|-----------------------------------|---------|
| Туре         |   | Uncoated                           |   | Finish   | Uncoated                          |         |
| Paper Source | Engine Paper deck                         | Yes                                |   | Multi Drawer Deck-E1                                       | Yes                               |         |
|              | Secondary Multi Drawer<br>Deck-E1         | Yes                                |   | POD Deck Lite-C1   | Yes                               |         |
|              | POD Deck Lite-XL-A2                       | Yes                                |   | Bypass Tray -D1  | Yes                               |         |
|              | Bypass Tray + Long Sheet<br>Tray          | Yes                                |   | Document Insertion Unit-R1                                 | Yes                               |         |
| Automation   | Inspection Unit-B1                        | Yes                                |   | Sensing Unit-B1  | Yes                               |         |
| How to       | 1-Sided (FU)                              | Yes .                              |   | 1-Sided (FD)   | Yes                               |         |
| Finish       | Automatic 2-Sided                         | Yes                                |   |  |                                   |         |
| Finisher     | Perfect Binding Perfect Binder-F1         | Yes<br>10 to 200 sheets            |   | Fold Paper Folding Unit-K1                                 | Yes                               |         |
|              | Staple Finisher-AF1  Booklet Finisher-AF1 | Staple Staple (Booklet) Hole Punch | Yes S:80 sheets max. L:50 sheets max. YES Saddle Stitch: 25 sheets max. YES | Stack High Capacity Stacker-J1                             | Stack Tray  Pass through          | Yes Yes |
|              | Trim Booklet Trimmer-G1                   | YES<br>Saddle Stitch<br>max.       | : 25 sheets   | Trim Two-Knife Booklet Trimmer-B1                          | YES Saddle Stitch: 25 sheets max. |         |
|              | Multi Function Professional Puncher-C1    | Hole<br>Punch                      | Yes   |  |                                   |         |
|              |   | Crease                             | No  |  |                                   |         |
| Caution      | result.                                   | o the paper, cle                   | an them before  | one sheet at a time. printing. If you do not remove the pa |                                   |         |

| Basis Weight |   | 75 gsm                       |  |                                   |                        |                |  |
|--------------|---|------------------------------|--|-----------------------------------|------------------------|----------------|--|
| Туре         |   | Uncoated                     |  | Finish                            | Uncoated               |                |  |
| Paper Source | Engine Paper deck   | Yes                          |  | Multi Drawer Deck-E1              | Yes                    |                |  |
|              | Secondary Multi Drawer Deck-E1  | Yes                          |  | POD Deck Lite-C1                  | Yes                    |                |  |
|              | POD Deck Lite-XL-A2   | Yes                          |  | Bypass Tray -D1                   | Yes                    |                |  |
|              | Bypass Tray + Long Sheet<br>Tray  | Yes D                        |  | Document Insertion Unit-R1        | Yes                    |                |  |
| Automation   | Inspection Unit-B1  | Yes                          |  | Sensing Unit-B1                   | Yes                    |                |  |
| How to       | 1-Sided (FU)  | Yes                          |  | 1-Sided (FD)                      | Yes                    |                |  |
| Finish       | Automatic 2-Sided   | Yes                          |  |                                   |                        |                |  |
| Finisher     | Perfect Binding Yes Perfect Binder-F1 10 to 200 sheets  |                              | eets   | Fold Paper Folding Unit-K1        | Yes                    |                |  |
|              | Staple Finisher-AF1/  | Staple                       | Yes  | Stack                             | Sample Tray            | Yes            |  |
|              | Booklet Finisher-AF1  | Staple<br>(Booklet)          | S:100 sheets max. L:50 sheets max. YES Saddle Stitch: 25 sheets max. | High Capacity Stacker-J1          | Stack Tray             | Yes            |  |
|              |   | Hole<br>Punch                | YES  |                                   | Pass<br>through        | Yes            |  |
|              | Trim<br>Booklet Trimmer-G1  | YES<br>Saddle Stitch<br>max. | : 25 sheets  | Trim Two-Knife Booklet Trimmer-B1 | YES<br>Saddle Stitch : | 25 sheets max. |  |
|              | Multi Function Professional<br>Puncher-C1   | Hole<br>Punch                | Yes  |                                   |                        |                |  |
|              |   | Crease                       | No   |                                   |                        |                |  |
| Caution      | When you load the paper into the Stack Bypass-C1, feed them one sheet at a time.  When many paper dust adhere to the paper, clean them before printing. If you do not remove the paper dust, it may remain on output result.  Perfect Binder Compatibility - inserts only and up to 10 sheets of this paper can be inserted per one perfect binding job.  If enough toner is not applied in high density areas, and tiny dense spots appear, adjust the Secondary Transfer Voltage. |                              |  |                                   |                        |                |  |

| Basis Weight |  | 80 gsm                                      |   |  |                                       |                  |
|--------------|--|---|---|--|---------------------------------------|------------------|
| Туре         |  | Uncoated                                    |   | Finish   | Uncoated                              |                  |
| Paper Source | Engine Paper deck  | Yes   |   | Multi Drawer Deck-E1   | Yes                                   |                  |
|              | Secondary Multi Drawer<br>Deck-E1  | Yes   |   | POD Deck Lite-C1   | Yes                                   |                  |
|              | POD Deck Lite-XL-A2  | Yes   |   | Bypass Tray -D1  | Yes                                   |                  |
|              | Bypass Tray + Long Sheet<br>Tray   |   |   | Document Insertion Unit-R1                                   | Yes                                   |                  |
| Automation   | Inspection Unit-B1   | Yes   |   | Sensing Unit-B1  | Yes                                   |                  |
| How to       | 1-Sided (FU)   | Yes   |   | 1-Sided (FD)   | Yes                                   |                  |
| Finish       | Automatic 2-Sided  | Yes   |   |  |                                       |                  |
| Finisher     | Perfect Binding Perfect Binder-F1  | Yes<br>10 to 200 sheets                     |   | Fold Paper Folding Unit-K1                                   | Yes                                   |                  |
|              | Staple Finisher-AF1/ Booklet Finisher-AF1                                    | Staple Staple (Booklet)  Hole Punch         | Yes S:80 sheets max. L:50 sheets max. YES Saddle Stitch: 25 sheets max. YES | Stack High Capacity Stacker-J1                               | Sample Tray  Stack Tray  Pass through | Yes Yes          |
|              | Trim Booklet Trimmer-G1 Multi Function Professional                          | YES Saddle Stitch : 25 sheets max. Hole Yes |   | Trim Two-Knife Booklet Trimmer-B1                            | YES<br>Saddle Stitch :                | 25 sheets max.   |
|              | Puncher-C1   | Punch<br>Crease                             | No  |  |                                       |                  |
| Caution      | When you load the paper into th<br>When many paper dust adhere to<br>result. | e Stack Bypass                              | -C1, feed them  | none sheet at a time.  printing. If you do not remove the pa | aper dust, it may r                   | remain on output |

| Basis Weight |   | 80 gsm              |   |   |                 |     |  |  |  |
|--------------|---|---------------------|---|---|-----------------|-----|--|--|--|
| Туре         |   | Punched             |   | Finish  | Uncoated        |     |  |  |  |
| Paper Source | Engine Paper deck                         | Yes                 |   | Multi Drawer Deck-E1  | Yes             |     |  |  |  |
|              | Secondary Multi Drawer Deck-E1            | Yes                 |   | POD Deck Lite-C1  | Yes             |     |  |  |  |
|              | POD Deck Lite-XL-A2                       | Yes                 |   | Bypass Tray -D1   | Yes             |     |  |  |  |
|              | Bypass Tray + Long Sheet<br>Tray          | Yes                 |   | Document Insertion Unit-R1  | Yes             |     |  |  |  |
| Automation   | Inspection Unit-B1                        | -                   |   | Sensing Unit-B1   | -               |     |  |  |  |
| How to       | 1-Sided (FU) Yes                          |                     | 1-Sided (FD)                                      | Yes   |                 |     |  |  |  |
| Finish       | Automatic 2-Sided                         | Yes                 |   |   |                 |     |  |  |  |
| Finisher     | Perfect Binding Perfect Binder-F1         | No                  |   | Fold Paper Folding Unit-K1  | No              |     |  |  |  |
|              | Staple Finisher-AF1/ Booklet Finisher-AF1 | Staple              | Yes<br>S:80 sheets<br>max.<br>L:50 sheets<br>max. | Stack High Capacity Stacker-J1  | Sample Tray     | Yes |  |  |  |
|              |   | Staple<br>(Booklet) | No  |   | Stack Tray      | Yes |  |  |  |
|              |   | Hole<br>Punch       | No  |   | Pass<br>through | Yes |  |  |  |
|              | Trim Booklet Trimmer-G1                   | No                  |   | Trim Two-Knife Booklet Trimmer-B1   | No              |     |  |  |  |
|              | Multi Function Professional Puncher-C1    | Hole<br>Punch       | No  |   |                 |     |  |  |  |
|              |   | Crease              | NO  |   |                 |     |  |  |  |
| Caution      | result.                                   | o the paper, cle    | an them before                                    | one sheet at a time.  printing. If you do not remove the pa ense spots appear, adjust the Secon |                 |     |  |  |  |

| Basis Weight |   | 80 gsm                                   |   |  |                                   |                  |
|--------------|---|--|---|--|-----------------------------------|------------------|
| Туре         |   | Uncoated                                 |   | Finish   | Uncoated                          |                  |
| Paper Source | Engine Paper deck   | Yes                                      |   | Multi Drawer Deck-E1                                       | Yes                               |                  |
|              | Secondary Multi Drawer<br>Deck-E1                                       | Yes                                      |   | POD Deck Lite-C1   | Yes                               |                  |
|              | POD Deck Lite-XL-A2   | Yes                                      |   | Bypass Tray -D1  | Yes                               |                  |
|              | Bypass Tray + Long Sheet<br>Tray  | Yes                                      |   | Document Insertion Unit-R1                                 | Yes                               |                  |
| Automation   | Inspection Unit-B1  | Yes                                      |   | Sensing Unit-B1  | Yes                               |                  |
| How to       | 1-Sided (FU)  | Yes                                      |   | 1-Sided (FD)   | Yes                               |                  |
| Finish       | Automatic 2-Sided   | Yes                                      |   |  |                                   |                  |
| Finisher     | Perfect Binding Perfect Binder-F1                                       | Yes<br>10 to 200 sheets                  |   | Fold Paper Folding Unit-K1                                 | Yes                               |                  |
|              | Staple Finisher-AF1  Booklet Finisher-AF1                               | Staple Staple (Booklet) Hole Punch       | Yes S:80 sheets max. L:50 sheets max.  YES Saddle Stitch: 25 sheets max.  YES | Stack High Capacity Stacker-J1                             | Stack Tray  Pass                  | Yes              |
|              | Trim  Booklet Trimmer-G1  Multi Function Professional                   | YES<br>Saddle Stitch : 25 sheets<br>max. |   | Trim Two-Knife Booklet Trimmer-B1                          | YES Saddle Stitch: 25 sheets max. |                  |
|              | Puncher-C1  | Hole Punch Crease                        | Yes   |  |                                   |                  |
| Caution      | When you load the paper into the When many paper dust adhere to result. |  |   | one sheet at a time. printing. If you do not remove the pa | per dust, it may ı                | remain on output |

| Basis Weight |  | 80 gsm                  |                |   |  |                |
|--------------|--|-------------------------|----------------|---|--|----------------|
| Туре         |  | Uncoated                |                | Finish  | Uncoated   |                |
| Paper Source | Engine Paper deck  | Yes                     |                | Multi Drawer Deck-E1                                      | Yes  |                |
|              | Secondary Multi Drawer<br>Deck-E1  | Yes                     |                | POD Deck Lite-C1  | Yes  |                |
|              | POD Deck Lite-XL-A2  | Yes                     |                | Bypass Tray -D1   | Yes  |                |
|              | Bypass Tray + Long Sheet<br>Tray   | Yes                     |                | Document Insertion Unit-R1                                | Yes  |                |
| Automation   | Inspection Unit-B1   | Yes                     |                | Sensing Unit-B1   | Yes  |                |
| How to       | 1-Sided (FU)   | Yes                     |                | 1-Sided (FD)  | Yes  |                |
| Finish       | Automatic 2-Sided  | Yes                     |                |   |  |                |
| Finisher     | Perfect Binding Perfect Binder-F1  | Yes<br>10 to 200 sheets |                | Fold Paper Folding Unit-K1                                | Yes  |                |
|              | Staple Finisher-AF1/   | Staple Yes              |                | Stack   | Sample Tray  | Yes            |
|              | Booklet Finisher-AF1   | Staple                  | S:80 sheets    | High Capacity Stacker-J1                                  | Sample may   | 165            |
|              | BOOKIET FIIIISHEI-AFT  |                         | max.           | High Capacity Stacker-31                                  |  |                |
|              |  |                         | L:50 sheets    |   |  |                |
|              |  |                         | max.           |   |  |                |
|              |  | Staple                  | YES            |   | Stack Tray   | Yes            |
|              |  | (Booklet)               | Saddle         |   | January 11 and 1 |                |
|              |  | (=====,                 | Stitch : 25    |   |  |                |
|              |  |                         | sheets max.    |   |  |                |
|              |  | Hole                    | YES            |   | Pass   | Yes            |
|              |  | Punch                   |                |   | through  |                |
|              | Trim   | YES                     |                | Trim  | YES  | I              |
|              | Booklet Trimmer-G1   | Saddle Stitch           | : 25 sheets    | Two-Knife Booklet Trimmer-B1                              | Saddle Stitch :  | 25 sheets max. |
|              |  | max.                    |                |   |  |                |
|              | Multi Function Professional  | Hole                    | Yes            |   |  |                |
|              | Puncher-C1   | Punch                   |                |   |  |                |
|              |  | Crease                  | No             |   |  |                |
| Caution      | Fan the sheets of paper well bef<br>When you load the paper into th<br>Depending on the data for printin | e Stack Bypass          | -C1, feed them | one sheet at a time.<br>s may appear on the output paper. |  |                |
|              | Perfect Binder Compatibility - ins   | serts only and u        | p to 10 sheets | of this paper can be inserted per one                     | e perfect binding  | job.           |

| Basis Weight |                                   | 80 gsm                             |                                    |   |                   |                |
|--------------|-----------------------------------|------------------------------------|------------------------------------|---|-------------------|----------------|
| Туре         |                                   | Recycled Par                       | per                                | Finish  | Recycled          |                |
| Paper Source | Engine Paper deck                 | Yes                                |                                    | Multi Drawer Deck-E1  | Yes               |                |
|              | Secondary Multi Drawer<br>Deck-E1 | Yes                                |                                    | POD Deck Lite-C1  | Yes               |                |
|              | POD Deck Lite-XL-A2               | Yes                                |                                    | Bypass Tray -D1   | Yes               |                |
|              | Bypass Tray + Long Sheet<br>Tray  | Yes De                             |                                    | Document Insertion Unit-R1  | Yes               |                |
| Automation   | Inspection Unit-B1                | -                                  |                                    | Sensing Unit-B1   | -                 |                |
| How to       | 1-Sided (FU)                      | Yes 1                              |                                    | 1-Sided (FD)  | Yes               |                |
| Finish       | Automatic 2-Sided                 | Yes                                |                                    |   |                   |                |
| Finisher     | Perfect Binding                   | Yes                                |                                    | Fold  | Yes               |                |
|              | Perfect Binder-F1                 | 10 to 200 sheets                   |                                    | Paper Folding Unit-K1   |                   |                |
|              | Staple Finisher-AF1/              | Staple                             | Yes                                | Stack   | Sample Tray       | Yes            |
|              | Booklet Finisher-AF1              |                                    | S:80 sheets                        | High Capacity Stacker-J1  |                   |                |
|              |                                   |                                    | max.                               |   |                   |                |
|              |                                   |                                    | L:50 sheets                        |   |                   |                |
|              |                                   |                                    | max.                               |   |                   |                |
|              |                                   | Staple                             | YES                                |   | Stack Tray        | Yes            |
|              |                                   | (Booklet)                          | Saddle                             |   |                   |                |
|              |                                   |                                    | Stitch : 25                        |   |                   |                |
|              |                                   |                                    | sheets max.                        |   |                   |                |
|              |                                   | Hole                               | YES                                |   | Pass              | Yes            |
|              |                                   | Punch                              |                                    |   | through           |                |
|              | Trim                              | YES                                |                                    | Trim  | YES               |                |
|              | Booklet Trimmer-G1                | Saddle Stitch max.                 | : 25 sheets                        | Two-Knife Booklet Trimmer-B1  | Saddle Stitch :   | 25 sheets max. |
|              | Multi Function Professional       | Hole                               | Yes                                |   | 1                 |                |
|              | Puncher-C1                        | Punch                              |                                    |   |                   |                |
|              |                                   | Crease                             | No                                 |   |                   |                |
| Caution      | • •                               | e Stack Bypass<br>serts only and u | s-C1, feed them<br>up to 10 sheets | one sheet at a time. of this paper can be inserted per ones may appear on the output paper. | e perfect binding | job.           |

| Basis Weight |   | 80 gsm                             |   |   |                                       |         |
|--------------|---|------------------------------------|---|---|---------------------------------------|---------|
| Туре         |   | Recycled Pap                       | per   | Finish  | Recycled                              |         |
| Paper Source | Engine Paper deck   | Yes                                |   | Multi Drawer Deck-E1                                      | Yes                                   |         |
|              | Secondary Multi Drawer<br>Deck-E1   | Yes                                |   | POD Deck Lite-C1  | Yes                                   |         |
|              | POD Deck Lite-XL-A2   | Yes                                |   | Bypass Tray -D1   | Yes                                   |         |
|              | Bypass Tray + Long Sheet<br>Tray  | Yes D                              |   | Document Insertion Unit-R1                                | Yes                                   |         |
| Automation   | Inspection Unit-B1  | -                                  |   | Sensing Unit-B1   | -                                     |         |
| How to       | 1-Sided (FU)  | Yes                                |   | 1-Sided (FD)  | Yes                                   |         |
| Finish       | Automatic 2-Sided   | Yes                                |   |   |                                       |         |
| Finisher     | Perfect Binding Perfect Binder-F1   | Yes<br>10 to 200 sheets            |   | Fold Paper Folding Unit-K1                                | Yes                                   |         |
|              | Staple Finisher-AF1  Booklet Finisher-AF1   | Staple Staple (Booklet) Hole Punch | Yes S:80 sheets max. L:50 sheets max. YES Saddle Stitch: 25 sheets max. YES | Stack High Capacity Stacker-J1                            | Sample Tray  Stack Tray  Pass through | Yes Yes |
|              | Trim Booklet Trimmer-G1   | YES<br>Saddle Stitch<br>max.       | : 25 sheets   | Trim Two-Knife Booklet Trimmer-B1                         | YES Saddle Stitch: 25 sheets max.     |         |
|              | Multi Function Professional Puncher-C1  | Hole<br>Punch<br>Crease            | Yes<br>No   |   |                                       |         |
| Caution      | Fan the sheets of paper well before When you load the paper into the Depending on the data for printing | e Stack Bypass                     | -C1, feed them  | one sheet at a time.<br>s may appear on the output paper. |                                       |         |

| Basis Weight |  | 80 gsm  |   |   |  |                            |
|--------------|--|---|---|---|--|----------------------------|
| Туре         |  | Uncoated  |   | Finish  | Uncoated   |                            |
| Paper Source | Engine Paper deck  | Yes   |   | Multi Drawer Deck-E1  | Yes  |                            |
|              | Secondary Multi Drawer Deck-E1   | Yes   |   | POD Deck Lite-C1  | Yes  |                            |
|              | POD Deck Lite-XL-A2  | Yes   |   | Bypass Tray -D1   | Yes  |                            |
|              | Bypass Tray + Long Sheet<br>Tray   |   |   | Document Insertion Unit-R1  | Yes  |                            |
| Automation   | Inspection Unit-B1   | Yes   |   | Sensing Unit-B1   | Yes  |                            |
| How to       | 1-Sided (FU)   | Yes   |   | 1-Sided (FD)  | Yes  |                            |
| Finish       | Automatic 2-Sided  | Yes   |   |   |  |                            |
| Finisher     | Perfect Binding Perfect Binder-F1  | Yes<br>10 to 200 sheets                               |   | Fold Paper Folding Unit-K1  | Yes  |                            |
|              | Staple Finisher-AF1/ Booklet Finisher-AF1  Trim Booklet Trimmer-G1                                       | Staple Staple (Booklet)  Hole Punch YES Saddle Stitch | Yes S:80 sheets max. L:50 sheets max. YES Saddle Stitch: 25 sheets max. YES : 25 sheets | Stack High Capacity Stacker-J1  Trim Two-Knife Booklet Trimmer-B1 | Sample Tray  Stack Tray  Pass through YES Saddle Stitch: | Yes Yes Yes 25 sheets max. |
|              | Multi Function Professional Puncher-C1   | max. Hole Punch Crease                                | Yes   |   |  |                            |
| Caution      | Fan the sheets of paper well bef<br>When you load the paper into th<br>If enough toner is not applied in | e Stack Bypass  | s-C1, feed them   | one sheet at a time.<br>ense spots appear, adjust the Secon       | dary Transfer Vol  | ltage.                     |

| Basis Weight |   | 80 gsm             |  |                                |                 |                |
|--------------|---|--------------------|--|--------------------------------|-----------------|----------------|
| Туре         |   | Uncoated           |  | Finish                         | Uncoated        |                |
| Paper Source | Engine Paper deck   | Yes                |  | Multi Drawer Deck-E1           | Yes             |                |
|              | Secondary Multi Drawer Deck-E1  | Yes                |  | POD Deck Lite-C1               | Yes             |                |
|              | POD Deck Lite-XL-A2   | Yes                |  | Bypass Tray -D1                | Yes             |                |
|              | Bypass Tray + Long Sheet<br>Tray  | Yes De             |  | Document Insertion Unit-R1     | Yes             |                |
| Automation   | Inspection Unit-B1  | Yes                |  | Sensing Unit-B1                | Yes             |                |
| How to       | 1-Sided (FU)  | Yes 1-S            |  | 1-Sided (FD)                   | Yes             |                |
| Finish       | Automatic 2-Sided   | Yes                |  |                                |                 |                |
| Finisher     | Perfect Binding Perfect Binder-F1   | Yes                | · oto                                  | Fold                           | Yes             |                |
|              |   |                    | 10 to 200 sheets Paper Folding Unit-K1 |                                |                 |                |
|              | Staple Finisher-AF1/ Booklet Finisher-AF1   | Staple             | Yes<br>S:80 sheets                     | Stack High Capacity Stacker-J1 | Sample Tray     | Yes            |
|              |   |                    | max.                                   |                                |                 |                |
|              |   |                    | L:50 sheets                            |                                |                 |                |
|              |   |                    | max.                                   |                                |                 |                |
|              |   | Staple             | YES                                    |                                | Stack Tray      | Yes            |
|              |   | (Booklet)          | Saddle                                 |                                |                 |                |
|              |   |                    | Stitch : 25                            |                                |                 |                |
|              |   |                    | sheets max.                            |                                |                 |                |
|              |   | Hole               | YES                                    |                                | Pass            | Yes            |
|              |   | Punch              |  |                                | through         |                |
|              | Trim  | YES                |  | Trim                           | YES             |                |
|              | Booklet Trimmer-G1  | Saddle Stitch max. | : 25 sheets                            | Two-Knife Booklet Trimmer-B1   | Saddle Stitch : | 25 sheets max. |
|              | Multi Function Professional Puncher-C1  | Hole<br>Punch      | Yes                                    |                                |                 |                |
|              | Tulloller-01  | Crease             | -                                      |                                |                 |                |
| Caution      | Fan the sheets of paper well before loading them.  If paper is severely curled because of the surrounding environment, specify [Curl Correction Level].  Depending on the surrounding environment, the paper may curl and cause paper jams. Paper which has been rolled or curle be straightened out prior to use.  Depending on the data for printing, the slightly uneven densities may appear on the output paper.  If enough toner is not applied in high density areas, and tiny dense spots appear, adjust the Secondary Transfer Voltage.  When you print on labels, make sure glue is not bulged out.  If glue is bulged out, it may stick to the inside of the machine causing an unexpected image or paper jam. |                    |  |                                |                 |                |

| Basis Weight |   | 100 gsm                      |   |                                    |                          |                |
|--------------|---|------------------------------|---|------------------------------------|--------------------------|----------------|
| Туре         |   | Uncoated                     |   | Finish                             | Uncoated                 |                |
| Paper Source | Engine Paper deck   | Yes                          |   | Multi Drawer Deck-E1               | Yes                      |                |
|              | Secondary Multi Drawer Deck-E1                                      | Yes                          |   | POD Deck Lite-C1                   | Yes                      |                |
|              | POD Deck Lite-XL-A2   | Yes                          |   | Bypass Tray -D1                    | Yes                      |                |
|              | Bypass Tray + Long Sheet<br>Tray                                    | Yes D                        |   | Document Insertion Unit-R1         | Yes                      |                |
| Automation   | Inspection Unit-B1  | Yes                          |   | Sensing Unit-B1                    | Yes                      |                |
| How to       | 1-Sided (FU)  | Yes                          |   | 1-Sided (FD)                       | Yes                      |                |
| Finish       | Automatic 2-Sided   | Yes                          |   |                                    |                          |                |
| Finisher     | Perfect Binding   | Yes                          |   | Fold                               | Yes                      |                |
|              | Perfect Binder-F1   | 10 to 150 sheets             |   | Paper Folding Unit-K1              | Double Parallel Fold: NO |                |
|              | Staple Finisher-AF1/ Booklet Finisher-AF1                           | Staple                       | Yes<br>S:60 sheets<br>max.<br>L:30 sheets<br>max. | Stack High Capacity Stacker-J1     | Sample Tray              | Yes            |
|              |   | Staple<br>(Booklet)          | YES Saddle Stitch: 15 sheets max.                 |                                    | Stack Tray               | Yes            |
|              |   | Hole<br>Punch                | YES   |                                    | Pass<br>through          | Yes            |
|              | Trim Booklet Trimmer-G1   | YES<br>Saddle Stitch<br>max. | : 15 sheets                                       | Trim Two-Knife Booklet Trimmer-B1  | YES<br>Saddle Stitch :   | 15 sheets max. |
|              | Multi Function Professional<br>Puncher-C1                           | Hole<br>Punch                | Yes   |                                    |                          |                |
|              |   | Crease                       | No  |                                    |                          |                |
| Caution      | Fan the sheets of paper well be<br>Depending on the data for printi | _                            |   | es may appear on the output paper. |                          |                |

| Basis Weight |  | 120 gsm                      | 120 gsm                               |                                   |                 |     |  |  |  |  |
|--------------|--|------------------------------|---------------------------------------|-----------------------------------|-----------------|-----|--|--|--|--|
| Туре         |  | Uncoated                     |                                       | Finish                            | Uncoated        |     |  |  |  |  |
| Paper Source | Engine Paper deck                      | Yes                          |                                       | Multi Drawer Deck-E1              | Yes             |     |  |  |  |  |
|              | Secondary Multi Drawer Deck-E1         | Yes                          |                                       | POD Deck Lite-C1                  | Yes             |     |  |  |  |  |
|              | POD Deck Lite-XL-A2                    | Yes                          |                                       | Bypass Tray -D1                   | Yes             |     |  |  |  |  |
|              | Bypass Tray + Long Sheet<br>Tray       | Yes                          |                                       | Document Insertion Unit-R1        | Yes             |     |  |  |  |  |
| Automation   | Inspection Unit-B1                     | Yes                          |                                       | Sensing Unit-B1                   | Yes             |     |  |  |  |  |
| How to       | 1-Sided (FU)                           | Yes 1-                       |                                       | 1-Sided (FD)                      | Yes             |     |  |  |  |  |
| Finish       | Automatic 2-Sided                      | Yes                          |                                       |                                   |                 |     |  |  |  |  |
| Finisher     | Perfect Binding                        | Yes                          |                                       | Fold                              | No              |     |  |  |  |  |
|              | Perfect Binder-F1                      | cover only                   |                                       | Paper Folding Unit-K1             |                 |     |  |  |  |  |
|              | Booklet Finisher-AF1                   | Staple                       | Yes S:20 sheets max. L:10 sheets max. | Stack High Capacity Stacker-J1    | Sample Tray     | Yes |  |  |  |  |
|              |  | Staple<br>(Booklet)          | YES Saddle Stitch: 5 sheets max.      |                                   | Stack Tray      | Yes |  |  |  |  |
|              |  | Hole<br>Punch                | YES                                   |                                   | Pass<br>through | Yes |  |  |  |  |
|              | Trim Booklet Trimmer-G1                | YES<br>Saddle Stitch<br>max. | : 5 sheets                            | Trim Two-Knife Booklet Trimmer-B1 | YES             | •   |  |  |  |  |
|              | Multi Function Professional Puncher-C1 | Hole<br>Punch                | Yes                                   |                                   |                 |     |  |  |  |  |
|              |  | Crease                       | No                                    |                                   |                 |     |  |  |  |  |
| Caution      |  |                              |                                       |                                   |                 |     |  |  |  |  |

| Basis Weight        |                                  | 160 gsm         |                 |                              |                 |               |
|---------------------|----------------------------------|-----------------|-----------------|------------------------------|-----------------|---------------|
| Туре                |                                  | Uncoated        |                 | Finish                       | Uncoated        |               |
| Paper Source        | Engine Paper deck                | Yes             |                 | Multi Drawer Deck-E1         | Yes             |               |
|                     | Secondary Multi Drawer Deck-E1   |                 |                 | POD Deck Lite-C1             | Yes             |               |
|                     | POD Deck Lite-XL-A2              | Yes             |                 | Bypass Tray -D1              | Yes             |               |
|                     | Bypass Tray + Long Sheet<br>Tray | Yes             |                 | Document Insertion Unit-R1   | Yes             |               |
| Automation          | Inspection Unit-B1               | Yes             |                 | Sensing Unit-B1              | Yes             |               |
| How to 1-Sided (FU) |                                  | Yes             |                 | 1-Sided (FD)                 | Yes             |               |
| Finish              | Automatic 2-Sided                | Yes             |                 |                              |                 |               |
| Finisher            | Perfect Binding                  | Yes             |                 | Fold                         | No              |               |
|                     | Perfect Binder-F1                | cover only      |                 | Paper Folding Unit-K1        |                 |               |
|                     | Staple Finisher-AF1/             | Staple          | Yes             | Stack                        | Sample Tray     | Yes           |
|                     | Booklet Finisher-AF1             |                 | S:20 sheets     | High Capacity Stacker-J1     |                 |               |
|                     |                                  |                 | max.            |                              |                 |               |
|                     |                                  |                 | L:10 sheets     |                              |                 |               |
|                     |                                  |                 | max.            |                              |                 |               |
|                     |                                  | Staple          | YES             |                              | Stack Tray      | Yes           |
|                     |                                  | (Booklet)       | Saddle          |                              |                 |               |
|                     |                                  |                 | Stitch : 5      |                              |                 |               |
|                     |                                  |                 | sheets max.     |                              |                 |               |
|                     |                                  | Hole            | YES             |                              | Pass            | Yes           |
|                     |                                  | Punch           |                 |                              | through         |               |
|                     | Trim                             | YES             |                 | Trim                         | YES             |               |
|                     | Booklet Trimmer-G1               | Saddle Stitch   | : 5 sheets      | Two-Knife Booklet Trimmer-B1 | Saddle Stitch : | 5 sheets max. |
|                     |                                  | max.            |                 |                              |                 |               |
|                     | Multi Function Professional      | Hole            | Yes             |                              |                 |               |
|                     | Puncher-C1                       | Punch           |                 |                              |                 |               |
|                     |                                  | Crease          | Yes             |                              |                 |               |
| Caution             | Fan the sheets of paper well bef | ore loading the | m.              |                              |                 |               |
|                     | When you load the paper into th  | e Stack Bypass  | s-C1, feed them | one sheet at a time.         |                 |               |

| Basis Weight |                                  | 200 gsm         |                 |                              |                 |               |
|--------------|----------------------------------|-----------------|-----------------|------------------------------|-----------------|---------------|
| Туре         |                                  | Uncoated        |                 | Finish                       | Uncoated        |               |
| Paper Source | Engine Paper deck                | Yes             |                 | Multi Drawer Deck-E1         | Yes             |               |
|              | Secondary Multi Drawer Deck-E1   |                 |                 | POD Deck Lite-C1             | Yes             |               |
|              | POD Deck Lite-XL-A2              | Yes             |                 | Bypass Tray -D1              | Yes             |               |
|              | Bypass Tray + Long Sheet<br>Tray | Yes             |                 | Document Insertion Unit-R1   | Yes             |               |
| Automation   | Inspection Unit-B1               | Yes             |                 | Sensing Unit-B1              | Yes             |               |
| How to       | 1-Sided (FU)                     | Yes             |                 | 1-Sided (FD)                 | Yes             |               |
| Finish       | Automatic 2-Sided                | Yes             |                 |                              |                 |               |
| Finisher     | Perfect Binding                  | Yes             |                 | Fold                         | No              |               |
|              | Perfect Binder-F1                | cover only      |                 | Paper Folding Unit-K1        |                 | 1             |
|              | Staple Finisher-AF1/             | Staple          | Yes             | Stack                        | Sample Tray     | Yes           |
|              | Booklet Finisher-AF1             |                 | S:20 sheets     | High Capacity Stacker-J1     |                 |               |
|              |                                  |                 | max.            |                              |                 |               |
|              |                                  |                 | L:10 sheets     |                              |                 |               |
|              |                                  |                 | max.            |                              |                 |               |
|              |                                  | Staple          | YES             |                              | Stack Tray      | Yes           |
|              |                                  | (Booklet)       | Saddle          |                              |                 |               |
|              |                                  | , ,             | Stitch : 5      |                              |                 |               |
|              |                                  |                 | sheets max.     |                              |                 |               |
|              |                                  | Hole            | YES             |                              | Pass            | Yes           |
|              |                                  | Punch           |                 |                              | through         |               |
|              | Trim                             | YES             | •               | Trim                         | YES             |               |
|              | Booklet Trimmer-G1               | Saddle Stitch   | : 5 sheets      | Two-Knife Booklet Trimmer-B1 | Saddle Stitch : | 5 sheets max. |
|              |                                  | max.            |                 |                              |                 |               |
|              | Multi Function Professional      | Hole            | Yes             |                              |                 |               |
|              | Puncher-C1                       | Punch           |                 |                              |                 |               |
|              |                                  | Crease          | Yes             |                              |                 |               |
| Caution      | Fan the sheets of paper well bef | ore loading the | m.              |                              |                 |               |
|              | When you load the paper into th  | e Stack Bypass  | s-C1, feed them | one sheet at a time.         |                 |               |

| Basis Weight                               |  | 220 gsm            |             |                              |                 |             |
|--|--|--------------------|-------------|------------------------------|-----------------|-------------|
| Туре                                       |  | Uncoated           |             | Finish                       | Uncoated        |             |
| Paper Source                               | Engine Paper deck  | Yes                |             | Multi Drawer Deck-E1         | Yes             |             |
|  | Secondary Multi Drawer<br>Deck-E1                                    | Yes                |             | POD Deck Lite-C1             | Yes             |             |
|  | POD Deck Lite-XL-A2  | Yes                |             | Bypass Tray -D1              | Yes             |             |
|  | Bypass Tray + Long Sheet<br>Tray                                     | Yes De             |             | Document Insertion Unit-R1   | Yes             |             |
| Automation                                 | Inspection Unit-B1   | Yes                |             | Sensing Unit-B1              | Yes             |             |
| How to                                     | 1-Sided (FU)   | Yes                |             | 1-Sided (FD)                 | Yes             |             |
| Finish                                     | Automatic 2-Sided  | Yes                |             |                              |                 |             |
| Finisher Perfect Binding Perfect Binder-F1 |  | Yes cover only     |             | Fold Paper Folding Unit-K1   | No              |             |
|  | Staple Finisher-AF1/   | Staple             | Yes         | Stack                        | Sample Tray     | Yes         |
|  | Booklet Finisher-AF1   |                    | cover only  | High Capacity Stacker-J1     |                 |             |
|  |  | Staple             | YES         |                              | Stack Tray      | Yes         |
|  |  | (Booklet)          | Saddle      |                              |                 |             |
|  |  |                    | Stitch:4    |                              |                 |             |
|  |  |                    | sheets max. |                              |                 |             |
|  |  |                    | 220g 以下     |                              |                 |             |
|  |  | Hole               | YES         |                              | Pass            | Yes         |
|  |  | Punch              |             |                              | through         |             |
|  | Trim   | YES                |             | Trim                         | YES             |             |
|  | Booklet Trimmer-G1   | Saddle Stitch max. | :4 sheets   | Two-Knife Booklet Trimmer-B1 | Saddle Stitch:4 | sheets max. |
|  | Multi Function Professional Puncher-C1                               | Hole<br>Punch      | Yes         |                              |                 |             |
|  |  | Crease             | Yes         |                              |                 |             |
| Caution                                    | Fan the sheets of paper well before When you load the paper into the | _                  |             | one sheet at a time.         |                 |             |

| Basis Weight |   | 250 gsm             | 250 gsm          |  |                   |     |  |
|--------------|---|---------------------|------------------|--|-------------------|-----|--|
| Туре         |   | Uncoated            |                  | Finish                                   | Uncoated          |     |  |
| Paper Source | Engine Paper deck                         | Yes                 |                  | Multi Drawer Deck-E1                     | Yes               |     |  |
|              | Secondary Multi Drawer<br>Deck-E1         | Yes                 |                  | POD Deck Lite-C1                         | Yes               |     |  |
|              | POD Deck Lite-XL-A2                       | Yes                 |                  | Bypass Tray -D1                          | Yes               |     |  |
|              | Bypass Tray + Long Sheet<br>Tray          | Yes                 |                  | Document Insertion Unit-R1               | Yes               |     |  |
| Automation   | Inspection Unit-B1                        | Yes                 |                  | Sensing Unit-B1                          | Yes               |     |  |
| How to       | 1-Sided (FU)                              | Yes                 |                  | 1-Sided (FD)                             | Yes               |     |  |
| rinisn       | Automatic 2-Sided                         | Yes                 |                  |  |                   |     |  |
| Finisher     | Perfect Binding                           | Yes                 |                  | Fold                                     | No                |     |  |
|              | Perfect Binder-F1                         | cover only          |                  | Paper Folding Unit-K1                    |                   |     |  |
|              | Staple Finisher-AF1/                      | Staple              | Yes              | Stack                                    | Sample Tray       | Yes |  |
|              | Booklet Finisher-AF1                      |                     | cover only       | High Capacity Stacker-J1                 |                   |     |  |
|              |   | Staple<br>(Booklet) | Yes cover only   |  | Stack Tray        | Yes |  |
|              |   | Hole<br>Punch       | YES              |  | Pass<br>through   | Yes |  |
|              | Trim<br>Booklet Trimmer-G1                | Yes cover only      |                  | Trim Two-Knife Booklet Trimmer-B1        | Yes cover only    |     |  |
|              | Multi Function Professional<br>Puncher-C1 | Hole<br>Punch       | Yes              |  | ,                 |     |  |
|              |   | Crease              | Yes              |  |                   |     |  |
| Caution      | When you use this paper, fan ea           | ch corner of the    | e paper well for | approximately every 25 sheets of page 25 | aper before loadi | ng. |  |

| Basis Weight |                                   | 280 gsm          |                  |                                     |                   |           |
|--------------|-----------------------------------|------------------|------------------|-------------------------------------|-------------------|-----------|
| Туре         |                                   | Uncoated         |                  | Finish                              | Uncoated          |           |
| Paper Source | Engine Paper deck                 | Yes              |                  | Multi Drawer Deck-E1                | Yes               |           |
|              | Secondary Multi Drawer<br>Deck-E1 | Yes              |                  | POD Deck Lite-C1                    | Yes               |           |
|              | POD Deck Lite-XL-A2               | Yes              |                  | Bypass Tray -D1                     | Yes               |           |
|              | Bypass Tray + Long Sheet<br>Tray  | Yes              |                  | Document Insertion Unit-R1          | Yes               |           |
| Automation   | Inspection Unit-B1                | Yes              |                  | Sensing Unit-B1                     | Yes               |           |
| How to       | 1-Sided (FU)                      | Yes              |                  | 1-Sided (FD)                        | Yes               |           |
| Finish       | Automatic 2-Sided                 | Yes              |                  |                                     |                   |           |
| Finisher     | Perfect Binding Perfect Binder-F1 |                  |                  | Fold Paper Folding Unit-K1          | No                |           |
|              | Staple Finisher-AF1/              | Staple           | Yes              | Stack                               | Sample Tray       | Yes       |
|              | Booklet Finisher-AF1              |                  | cover only       | High Capacity Stacker-J1            |                   |           |
|              |                                   | Staple           | YES              |                                     | Stack Tray        | Yes       |
|              |                                   | (Booklet)        | Saddle           |                                     |                   |           |
|              |                                   |                  | Stitch:cover     |                                     |                   |           |
|              |                                   |                  | only             |                                     |                   |           |
|              |                                   | Hole             | YES              |                                     | Pass              | Yes       |
|              |                                   | Punch            |                  |                                     | through           |           |
|              | Trim                              | YES              |                  | Trim                                | YES               |           |
|              | Booklet Trimmer-G1                | Saddle Stitch    | cover only:      | Two-Knife Booklet Trimmer-B1        | Saddle Stitch:c   | over only |
|              | Multi Function Professional       | Hole             | Yes              |                                     | <u> </u>          |           |
|              | Puncher-C1                        | Punch            |                  |                                     |                   |           |
|              |                                   | Crease           | Yes              |                                     |                   |           |
| Caution      | When you use this paper, fan ea   | ch corner of the | e paper well for | approximately every 25 sheets of pa | aper before loadi | ng.       |

| Basis Weight |                                    | 90 gsm         |                |                              |                 |                |
|--------------|------------------------------------|----------------|----------------|------------------------------|-----------------|----------------|
| Туре         |                                    | Uncoated       |                | Finish                       | Uncoated        |                |
| Paper Source | Engine Paper deck                  | Yes            |                | Multi Drawer Deck-E1         | Yes             |                |
|              | Secondary Multi Drawer<br>Deck-E1  | Yes            |                | POD Deck Lite-C1             | Yes             |                |
|              | POD Deck Lite-XL-A2                | Yes            |                | Bypass Tray -D1              | Yes             |                |
|              | Bypass Tray + Long Sheet<br>Tray   | Yes            |                | Document Insertion Unit-R1   | Yes             |                |
| Automation   | Inspection Unit-B1                 | Yes            |                | Sensing Unit-B1              | Yes             |                |
| How to       | 1-Sided (FU)                       | Yes            |                | 1-Sided (FD)                 | Yes             |                |
| Finish       | Automatic 2-Sided                  | Yes            |                |                              |                 |                |
| Finisher     | Perfect Binding                    | Yes            |                | Fold                         | Yes             |                |
| _            | Perfect Binder-F1 10 to 150 sheets |                | ets            | Paper Folding Unit-K1        |                 |                |
|              | Staple Finisher-AF1/               | Staple         | Yes            | Stack                        | Sample Tray     | Yes            |
|              | Booklet Finisher-AF1               |                | S:60 sheets    | High Capacity Stacker-J1     |                 |                |
|              |                                    |                | max.           |                              |                 |                |
|              |                                    |                | L:30 sheets    |                              |                 |                |
|              |                                    |                | max.           |                              |                 |                |
|              |                                    | Staple         | YES            |                              | Stack Tray      | Yes            |
|              |                                    | (Booklet)      | Saddle         |                              |                 |                |
|              |                                    |                | Stitch: 15     |                              |                 |                |
|              |                                    |                | sheets max.    |                              |                 |                |
|              |                                    | Hole           | YES            |                              | Pass            | Yes            |
| _            |                                    | Punch          |                |                              | through         |                |
|              | Trim                               | YES            |                | Trim                         | YES             |                |
|              | Booklet Trimmer-G1                 | Saddle Stitch  | : 15 sheets    | Two-Knife Booklet Trimmer-B1 | Saddle Stitch : | 15 sheets max. |
| _            |                                    | max.           |                |                              |                 |                |
|              | Multi Function Professional        | Hole           | Yes            |                              |                 |                |
|              | Puncher-C1                         | Punch          |                |                              |                 |                |
|              |                                    | Crease         | No             |                              |                 |                |
| Caution      | When you load the paper into the   | e Stack Bypass | -C1, feed them | one sheet at a time.         |                 |                |

| Basis Weight  |  | 100 gsm   |  |   |  |             |  |
|---|--|---|--|---|--|-------------|--|
| Туре  |  | Uncoated  |  | Finish  | Uncoated   |             |  |
| Paper Source Engine Paper deck  Secondary Multi Drawer  Deck-E1 |  | Yes   |  | Multi Drawer Deck-E1  | Yes  |             |  |
|   |  | Yes   |  | POD Deck Lite-C1  | Yes  |             |  |
|   | POD Deck Lite-XL-A2  | Yes   |  | Bypass Tray -D1   | Yes  |             |  |
|   | Bypass Tray + Long Sheet Yes Tray  |   |  | Document Insertion Unit-R1  | Yes  |             |  |
| Automation  | Inspection Unit-B1   | Yes   |  | Sensing Unit-B1   | Yes  |             |  |
| How to  | 1-Sided (FU)   | Yes   |  | 1-Sided (FD)  | Yes  |             |  |
| Finish  | Automatic 2-Sided  | Yes   |  |   |  |             |  |
| Finisher  | inisher Perfect Binding Yes Perfect Binder-F1 cover only                         |   |  | Fold Paper Folding Unit-K1  | No   |             |  |
|   | Staple Finisher-AF1/ Booklet Finisher-AF1  Trim Booklet Trimmer-G1               | Staple Staple (Booklet)  Hole Punch YES Saddle Stitch | Yes S:20 sheets max. L:10 sheets max. YES Saddle Stitch: 5 sheets max. YES | Stack High Capacity Stacker-J1  Trim Two-Knife Booklet Trimmer-B1 | Sample Tray  Stack Tray  Pass through YES Saddle Stitch: | Yes Yes Yes |  |
|   | Multi Function Professional Puncher-C1   | max. Hole Punch                                       | Yes  |   |  |             |  |
|   |  | Crease  | No   |   |  | _           |  |
| Caution   | When you load the paper into the Stack Bypass-C1, feed them one sheet at a time. |   |  |   |  |             |  |

| Paper Source Engine Paper deck Yes Multi Drawer Deck-E1 Yes  Secondary Multi Drawer Yes POD Deck Lite-C1 Yes  Deck-E1 POD Deck Lite-XL-A2 Yes Bypass Tray -D1 Yes  Bypass Tray + Long Sheet Tray  Automation Inspection Unit-B1 Yes Sensing Unit-B1 Yes  How to Finish Automatic 2-Sided Yes   | Basis Weight                   |                             | 160 gsm                  |             |                              |                               |     |
|--|--------------------------------|-----------------------------|--------------------------|-------------|------------------------------|-------------------------------|-----|
| Secondary Multi Drawer Deck-E1  POD Deck Lite-XL-A2  Yes  Bypass Tray - D1  Yes  Bypass Tray + Long Sheet Tray  Automation Inspection Unit-B1  Yes  Sensing Unit-B1  Yes  Sensing Unit-B1  Yes  I-Sided (FD)  Yes  Fold Automatic 2-Sided  Yes  Fold Paper Folding Unit-K1  Staple Finisher-AF1/ Booklet Finisher-AF1  Staple (Booklet)  Staple (Booklet)  Trim Booklet Trimmer-G1  Trim Booklet Trimmer-G1  Fold Paper Folding Unit-K1  Staple  Yes Sc2 sheets max. L:10 sheets max. Baddle Stitch: 5 sheets max.  Trim Booklet Trimmer-G1  Fold Paper Folding Unit-K1  Stack High Capacity Stacker-J1  Fold Paper Folding Unit-K1  Stack High Capacity Stacker-J1  Frim Booklet Trimmer-G1  Frim Saddle Stitch: 5 sheets max.  Hole Punch  Fold Paper Folding Unit-K1  Frim Fold Paper Folding Unit-K1  Frim Fold Fold Paper Folding Unit-K1  Frim Fold Fold Paper Folding Unit-K1  Stack High Capacity Stacker-J1  Frim Fold Fold Paper Folding Unit-K1  Frim Fold Fold Fold Fold Fold Fold Fold Fold   | Туре                           |                             |                          |             | Finish                       | Uncoated                      |     |
| Deck-E1  | Paper Source Engine Paper deck |                             | Yes                      |             | Multi Drawer Deck-E1         | Yes                           |     |
| Bypass Tray + Long Sheet Tray  |                                |                             | Yes                      |             | POD Deck Lite-C1             | Yes                           |     |
| Automation Inspection Unit-B1 Yes Sensing Unit-B1 Yes  I-Sided (FU) Yes  I-Sided (FD)  |                                | POD Deck Lite-XL-A2         | Yes                      |             | Bypass Tray -D1              | Yes                           |     |
| How to Finish    1-Sided (FU)   Yes  |                                |                             | Yes                      |             | Document Insertion Unit-R1   | Yes                           |     |
| Finisher    Perfect Binding   Perfect Binder-F1   Staple   Stack   High Capacity Stacker-J1  | Automation                     | Inspection Unit-B1          | Yes                      |             | Sensing Unit-B1              | Yes                           |     |
| Automatic 2-Sided  Yes  Perfect Binding Perfect Binder-F1  Staple Finisher-AF1/ Booklet Finisher-AF1  Staple (Booklet)  Finisher  Trim Booklet Trimmer-G1  Trim Booklet Trimmer-G1  Fold Paper Folding Unit-K1  Stack High Capacity Stacker-J1  Stack Tray  Yes  Stack Tray  Yes  Stack Tray  Yes  Trim Trim Booklet Trimmer-G1  Saddle Stitch: 5 sheets max.  Multi Function Professional Punch  Punch  Hole Punch  Yes  Trim Two-Knife Booklet Trimmer-B1  Saddle Stitch: 5 sheets max.  Multi Function Professional Puncher-C1  Hole Punch  Yes  Pas Trim Two-Knife Booklet Trimmer-B1  Saddle Stitch: 5 sheets max.  | How to                         | 1-Sided (FU)                | Yes                      |             | 1-Sided (FD)                 | Yes                           |     |
| Perfect Binder-F1   Cover only   Paper Folding Unit-K1   | Finish                         | Automatic 2-Sided           | Yes                      |             |                              |                               |     |
| Staple Finisher-AF1  | Finisher                       | Perfect Binding             | Yes                      |             | Fold                         | No                            |     |
| Booklet Finisher-AF1   |                                | Perfect Binder-F1           | cover only               |             | Paper Folding Unit-K1        |                               |     |
| Multi Function Professional Puncher-C1   Max. L:10 sheets max. L:10 sheets max.  |                                | Staple Finisher-AF1/        | Staple                   | Yes         | Stack                        | Sample Tray                   | Yes |
| L:10 sheets max.  Staple (Booklet) Saddle Stitch: 5 sheets max.  Hole Punch  Trim Booklet Trimmer-G1 Saddle Stitch: 5 sheets max.  Multi Function Professional Punch  L:10 sheets max.  Stack Tray Yes  Pass through Trim Trim Two-Knife Booklet Trimmer-B1 Saddle Stitch: 5 sheets max.  Multi Function Professional Punch  Hole Punch  Yes Punch   |                                | Booklet Finisher-AF1        |                          | S:20 sheets | High Capacity Stacker-J1     |                               |     |
| Multi Function Professional   Punch    |                                |                             |                          | max.        |                              |                               |     |
| Staple (Booklet) Saddle Stitch: 5 sheets max.  Hole YES Punch Trim Booklet Trimmer-G1 Saddle Stitch: 5 sheets max.  Multi Function Professional Puncher-C1 Hole Punch Punch Saddle Stitch Saddle Stitc |                                |                             |                          | L:10 sheets |                              |                               |     |
| Cooklet   Saddle   Stitch : 5   Sheets max.   Hole   YES   Punch   Trim   YES   Trim   Trim   Saddle Stitch : 5 sheets   Two-Knife Booklet Trimmer-B1   Saddle Stitch : 5 sheets   Two-Knife Booklet Trimmer-B1   Saddle Stitch : 5 sheets max.   Multi Function Professional Puncher-C1   Punch   P   |                                |                             |                          | max.        |                              |                               |     |
| Stitch : 5   sheets max.   Hole   YES   Pass   Yes   |                                |                             | Staple                   | YES         |                              | Stack Tray                    | Yes |
| Sheets max.   Hole   YES   Pass   Yes  |                                |                             | (Booklet)                | Saddle      |                              |                               |     |
| Hole Punch  Trim Booklet Trimmer-G1  Multi Function Professional Punch  Hole Punch  YES Trim Trim Saddle Stitch: 5 sheets Two-Knife Booklet Trimmer-B1 Multi Function Professional Punch  Figh Pass through  YES Trim Two-Knife Booklet Trimmer-B1 Saddle Stitch: 5 sheets max.  |                                |                             |                          | Stitch : 5  |                              |                               |     |
| Trim YES Trim YES Booklet Trimmer-G1 Saddle Stitch: 5 sheets max.  Multi Function Professional Punch Pthrough YES Trim YES Trim YES Two-Knife Booklet Trimmer-B1 Saddle Stitch: 5 sheets max.  |                                |                             |                          | sheets max. |                              |                               |     |
| Trim Booklet Trimmer-G1 Saddle Stitch: 5 sheets max.  Multi Function Professional Puncher-C1  YES Two-Knife Booklet Trimmer-B1 Saddle Stitch: 5 sheets max.  YES Two-Knife Booklet Trimmer-B1 Saddle Stitch: 5 sheets max.   |                                |                             | Hole                     | YES         |                              | Pass                          | Yes |
| Booklet Trimmer-G1 Saddle Stitch : 5 sheets max.  Multi Function Professional Puncher-C1 Yes  Punch  Saddle Stitch : 5 sheets Two-Knife Booklet Trimmer-B1 Saddle Stitch : 5 sheets max.   |                                |                             | Punch                    |             |                              | through                       |     |
| Multi Function Professional Puncher-C1  Multi Function Professional Punch  Punch   |                                | Trim                        | YES                      |             | Trim                         | YES                           |     |
| Multi Function Professional Hole Yes Puncher-C1 Punch  |                                | Booklet Trimmer-G1          | Saddle Stitch : 5 sheets |             | Two-Knife Booklet Trimmer-B1 | Saddle Stitch : 5 sheets max. |     |
| Puncher-C1 Punch   |                                |                             | max.                     |             |                              |                               |     |
|  |                                | Multi Function Professional | Hole                     | Yes         |                              |                               |     |
| Crease Yes   |                                | Puncher-C1                  | Punch                    |             |                              |                               |     |
|  |                                |                             | Crease                   | Yes         |                              |                               |     |
| Caution  | Caution                        |                             |                          |             |                              |                               |     |

| Basis Weight |                                  | 80 gsm                         |                 |                              |                                |     |  |
|--------------|----------------------------------|--------------------------------|-----------------|------------------------------|--------------------------------|-----|--|
| Туре         |                                  | Uncoated                       |                 | Finish                       | Uncoated                       |     |  |
| Paper Source | Engine Paper deck                | Yes                            |                 | Multi Drawer Deck-E1         | Yes                            |     |  |
|              | Secondary Multi Drawer Deck-E1   | Yes                            |                 | POD Deck Lite-C1             | Yes                            |     |  |
|              | POD Deck Lite-XL-A2              | Yes                            |                 | Bypass Tray -D1              | Yes                            |     |  |
|              | Bypass Tray + Long Sheet<br>Tray | Yes                            |                 | Document Insertion Unit-R1   | Yes                            |     |  |
| Automation   | Inspection Unit-B1               | Yes                            |                 | Sensing Unit-B1              | Yes                            |     |  |
| How to       | 1-Sided (FU)                     | Yes                            |                 | 1-Sided (FD)                 | Yes                            |     |  |
| Finish       | Automatic 2-Sided                | Yes                            |                 |                              |                                |     |  |
| Finisher     | nisher Perfect Binding Yes       |                                |                 | Fold                         | Yes                            |     |  |
|              | Perfect Binder-F1                | 10 to 150 sheets               |                 | Paper Folding Unit-K1        |                                |     |  |
|              | Staple Finisher-AF1/             | Staple                         | Yes             | Stack                        | Sample Tray                    | Yes |  |
|              | Booklet Finisher-AF1             |                                | S:80 sheets     | High Capacity Stacker-J1     |                                |     |  |
|              |                                  |                                | max.            |                              |                                |     |  |
|              |                                  |                                | L:50 sheets     |                              |                                |     |  |
|              |                                  |                                | max.            |                              |                                |     |  |
|              |                                  | Staple                         | YES             |                              | Stack Tray                     | Yes |  |
|              |                                  | (Booklet)                      | Saddle          |                              | •                              |     |  |
|              |                                  | ,                              | Stitch : 25     |                              |                                |     |  |
|              |                                  |                                | sheets max.     |                              |                                |     |  |
|              |                                  | Hole                           | YES             |                              | Pass                           | Yes |  |
|              |                                  | Punch                          |                 |                              | through                        |     |  |
|              | Trim                             | YES                            |                 | Trim                         | YES                            |     |  |
|              | Booklet Trimmer-G1               | Saddle Stitch : 25 sheets max. |                 | Two-Knife Booklet Trimmer-B1 | Saddle Stitch : 25 sheets max. |     |  |
|              |                                  |                                |                 |                              |                                |     |  |
|              | Multi Function Professional      | Hole                           | Yes             |                              |                                |     |  |
|              | Puncher-C1                       | Punch                          |                 |                              |                                |     |  |
|              |                                  | Crease                         | No              |                              |                                |     |  |
| Caution      | When you load the paper into th  | e Stack Bypass                 | s-C1, feed them | one sheet at a time.         |                                |     |  |

| Type Paper Source | Engine Paper deck                 | Uncoated                  |             |                              |                 |                |
|-------------------|-----------------------------------|---------------------------|-------------|------------------------------|-----------------|----------------|
| Paper Source      | Engine Paper deck                 | _                         |             | Finish                       | Uncoated        |                |
| L                 | 9                                 | ngine Paper deck Yes      |             | Multi Drawer Deck-E1         | Yes             |                |
|                   | Secondary Multi Drawer<br>Deck-E1 | Yes                       |             | POD Deck Lite-C1             | Yes             |                |
|                   | POD Deck Lite-XL-A2               | Yes                       |             | Bypass Tray -D1              | Yes             |                |
|                   | Bypass Tray + Long Sheet<br>Tray  | Yes                       |             | Document Insertion Unit-R1   | Yes             |                |
| Automation        | Inspection Unit-B1                | Yes                       |             | Sensing Unit-B1              | Yes             |                |
| How to            | 1-Sided (FU)                      | Yes                       |             | 1-Sided (FD)                 | Yes             |                |
| Finish            | Automatic 2-Sided                 | Yes                       |             |                              |                 |                |
| Finisher          | Perfect Binding                   | Yes                       |             | Fold                         | Yes             |                |
|                   | Perfect Binder-F1                 | 10 to 150 sheets          |             | Paper Folding Unit-K1        |                 |                |
|                   | Staple Finisher-AF1/              | Staple                    | Yes         | Stack                        | Sample Tray     | Yes            |
|                   | Booklet Finisher-AF1              |                           | S:60 sheets | High Capacity Stacker-J1     |                 |                |
|                   |                                   |                           | max.        |                              |                 |                |
|                   |                                   |                           | L:30 sheets |                              |                 |                |
|                   |                                   |                           | max.        |                              |                 |                |
|                   |                                   | Staple                    | YES         |                              | Stack Tray      | Yes            |
|                   |                                   | (Booklet)                 | Saddle      |                              |                 |                |
|                   |                                   |                           | Stitch : 15 |                              |                 |                |
|                   |                                   |                           | sheets max. |                              |                 |                |
|                   |                                   | Hole                      | YES         |                              | Pass            | Yes            |
|                   |                                   | Punch                     |             |                              | through         |                |
|                   | Trim                              | YES                       |             | Trim                         | YES             |                |
|                   | Booklet Trimmer-G1                | Saddle Stitch : 15 sheets |             | Two-Knife Booklet Trimmer-B1 | Saddle Stitch : | 15 sheets max. |
|                   |                                   | max.                      | 1           |                              |                 |                |
|                   | Multi Function Professional       | Hole                      | Yes         |                              |                 |                |
|                   | Puncher-C1                        | Punch                     |             |                              |                 |                |
|                   |                                   | Crease                    | No          |                              |                 |                |
| Caution           |                                   |                           |             |                              |                 |                |