## imagePRESS V1000

# ROBUST FUNCTIONALITY AND INNOVATIVE TECHNOLOGY PACKED INTO A SPACE-SAVING CUT-SHEET COLOUR DIGITAL PRESS

Amplify the profitability of your mid volume print environment. Grab the opportunity to meet diverse customer demand with fresh thinking.



- Fast, auto-duplex printing, as well as an embedded cooling unit to reduce the frequency of temperature adjustment for each sheet, deliver high productivity for a variety of print jobs by sustaining the same speed on all media weights
- Extensive media-handling capabilities can produce a wide range of applications, including booklets, postcards, posters, and envelopes. Expand your revenue streams by printing 52-400gsm weights, synthetic and textured media
- Save labour time and costs, with built-in colour management technology that uses an Inline sensor to automatically complete DFE calibration, profile creation, and verification
- Automatic duplexing of banner sheets up to 1.3m, for smooth running with minimal operator intervention to promote a wider range of applications
- Refine your production line with an endto-end solution. Team up an imagePRESS V1000 production press with finishing tools including professional modular in-line booklet making solutions, multi-purpose stacker and third party finishers thanks to the new Finisher Bridge and DFD Adapter



### **TECHNICAL SPECIFICATIONS**

# imagePRESS V1000

PRINT SPECIFICATIONS

Print Speed (BW/CL) Recommended monthly volume

Maximum monthly peak volume

Registration tolerance Printing method Print Resolution (dpi)

PAPER SUPPLY OPTIONS

Paper Supply Capacity (A4, 80gsm)

Supported media types

Supported media sizes

75,000-600,000 pages

Up to 1.2 million pages

2.400 x 2.400

Front to back: 0,70 mm Colour Laser Beam Printing

Standard: 1,100 sheets
550-sheet Paper Cassette x 2
Maximum: 11,100 sheets
Engine 550x2,
Multi-drawer Deck (1,500+1,500+2000) x2
POD Deck Lite: 3,500 sheets
POD Deck Lite XL: 19.2" or shorter
3,500 sheets (80gsm); Longer than 19.2"
1,000 sheets (80gsm)
Multi-purpose tray: 250 sheets

Paper Decks (1/2):

Thin (52-63gsm), Plain (64-105gsm), Thick (106-300 gsm), Recycled, Color, Tab, Tranceparency, Bond, Pre-punched, Letterhead, Envelope

Multi-drawer Paper Deck

Multi-drawer Paper Deck: Upper / Middle: Thin (52-63gsm), Plain (64-105gsm), Recycled, Color, Thick (106-550gsm), Coated (70-350gsm), Embossed, Bond, Transparency, Label, Pre Punched, Letterhead, Index, Bellum, Transparent film, Translucent film, Envelope\*

Lower: Thin (52-63 gsm), Plain (64-105 gsm), Recycled, Color, Thick (106-400gsm), Coated (70-400gsm), Embossed, Bond, Transparency, Label, Pre Punched, Letterhead, Index, Transparent film, Translucent film, Envelope, Synthetic, Magnetic

POD Deck Lite Thin (52-63 gsm), Plain (64-105 gsm), Recycled, Color, Thick (106-400gsm), Coated (85-350gsm), Embossed, Bellum, Bond, Transparency, Transparent film, Translucent film, Label, Pre Punched, Letterhead, Index, Postcard, Envelope, Synthetic

POD Deck Lite XI POD Deck Lite XL 19.2" or shorter Thin (52-63 gsm), Plain (64-105 gsm), Recycled, Color, Thick (106-400gsm'), Coated (85-350gsm'), Embossed, Bellum, Bond, Transparency, Transparent film, Translucent film, Label, Pre Punched, Letterhead, Index, Envelope, Synthetic Longer than 19.2" Uncoated (64-300gsm), Coated(100-300gsm)

Multi-purpose tray:
Thin (52-63gsm), Plain(64-105gsm), Recycled, Thick
(106-350gsm), Color, Transparency, Label, Postcard,
Envelope, Coated (106-350gsm),
Embossed, Bond, Pre-punched, Letterhead, Vellum, Tab

Paper Decks (1/2):
A3S,B4S,A4L,A4S,B5S,B5L,A5S,A5L,A6S,SRA3S,
Il"xIl"S,LGLS,LTRL,LTRS,EXE\_L,STMTS,I2"xI8"S,
I3"xI9"S,BKS,I6KL,I6KS, Envelope,Custom size
(Cross track:I39,7-330.2mm,In track:182-487.7mm)
'Envelope specification
Size:Monarch,ISO-C5,DL

Custom size : Cross track: 98-330.2mm, In track: 148mm-487.7mm

POD Deck Lite
SRA35, A35, A4L, A4S, A55, B4S, B5L, B5S,
13"x19"S, 12"x18"S, 11"x17"S,
LGLS, LTRL, LTRS, EXECL, STMS, 8KS, 16KL, 16KS,
Monarch, DL, ISO-C5, "
Custom (139.7 × 182.0mm-330.2×487.7mm)
Envelope custom size(6"x9", 9"x12", 10"x13") '1
"Optional Envelope kit is needed (except 10"x13")

POD Deck Lite XL SRA3S, A3S, A4L, A4S, A5S, B4S, B5L, B5S, 13"x19"S, 12"x18"S, 11"x17"S, LGLS, LTRL, LTRS, EXECL, STMS, 8KS, 16KL, 16KS, Custom (139,7x182.0mm-330.2x487.7mm) Long Sheet(297.0x487.8-330.2x762.0mm)

Multi-drawer Paper Deck Multi-drawer Papel Deuk. Universal Cassette: SRA35, A35, A41, A45, A55, B45, B5L, B5S, 13"x19"S, 12"x18"S, 11"x17"S, LGLS, LTRL, LTRS, EXECL, STMTS, 8KS, 16KL, 16KS

Monarch DL ISO-C5 1

Custom (139.7×182.0 mm-330.2×487.7mm) Custom Envelope(6"x9", 9"x12", 10"x13") <sup>11</sup> Coptional Envelope kit is needed

Multi-purpose tray:
A3S, B4S, A4L, A4S, BSS, B5L, A5S, A5L, A6S, SRA3S,
11"x17"S, LGLS, LTRL, LTRS, EXE\_L, STMTS, 12"x18"S,
13"x19"S, BKS, 16KL, 16KS, Envelope, Custom size(Cross track:100-330.2 mm, In track:148-487.7 mm). Free size
(Cross track:100.0-330.2 mm,
In track: 182.0-487.7 mm).\*: 1300 mm printing is possible. \*Envelope specification

size: Short-edge feed:Monarch,ISO-C5,DL Custom size: Cross track: 98-330.2 mm, In track: 148mm-487.7mm

Supported media weights

Machine type Core functions Processor Control Panel Memory Hard Disk drive Mirroring Hard Disk Drive

Power supply

Dimensions main engine (W x D x H) Weight

Interface Connection

COPY SPECIFICATIONS Copy Speed (BW/CL)

First-Copy-Out Time (A4) (BW/CL) Weight unit Copy resolution (dpi)

Multiple Copies Copy Density Magnification Preset Reductions Preset Enlargements Basic Copy Features

Special Copy Features

SCAN SPECIFICATIONS

Name

Document Feeder Paper Capacity (80 gsm) Acceptable originals and weights

Supported media sizes

Scan Speed (ipm: BW/CL: A4)

Scan Resolution (dpi)

CONSUMABLES

Paper Deck (1/2): 52 to 300 gsm Multi-drawer Paper Deck: 52 to 400 gsm POD Deck Lite: 52 to 400 gsm POD Deck Lite XL: 52-400 gsm Multi-purpose tray: 52 to 350 gsm

A3 Digital colour Press cut-sheet Print, Copy, Scan, Send, Store

1.8GHz. 1.3GHz Dual

10.1 inch 6GB SSD 240GB Yes

NETWORK Standard: 1000Base-T/100Base-TX/10Base-T

220-240V/16Ax2(Main Station), 220-240V/16A(Fusing Station) 1.583 x 872 x 1.040 mm

mag 001

20 seconds or less

600dpix600dpi 600dpix300dpi 300dpix300dpi Up to 9,999 copies

Automatic or Manual (9 Levels) 25% - 400% (1% Increments)

25%, 50%, 70% 141,4%, 200%, 400%

Preset R/E Ratios by Area, Paper Setting, Previous Setting, Favourite Setting, Finishing, Two-Sided, Density Adjustment, Original Type Selection, Interrupt Mode, Setting Confirmation/Cancel

Secting Commentation/Cancer
Book to Two Pages, Two-sided Original, Finishing,
Booklet, Job Build, N on 1, Add Cover, Insert Sheets,
Different Size Originals, Density Adjustment, Original
Type Selection, Transparency Cover Sheets, Page
Numbering, Copy Set Numbering, Sharpness, Erase
Frame, Secure Watermark, Print Date, Shift, Gutter, Print
& Check, Negative/Positive, Repeat Images, Merge Job
Blocks, Job Done Notice, Mirror Image, Print on Tab,
Store in Mail Box, Superimpose Image, Copy ID Card,
Skip Blank Pages, Detect Feeder Multi Sheet Feed, Free
Size Original Size Original

Duplex Colour Image Reader Unit-P1

Colour Platen and Single-pass Duplexing Automatic Document Feeder [2-sided to 2-sided (Automatic)]

200 sheets (75/80gsm)

Sheet, Book, 3-Dimensional objects Document Feeder media weight: <Single sided>
38-220 gsm (A/B)(\*D(\*2)(\*3)
50-220 gsm (inch)(\*D(\*3)
<Double sided>
38-220 gsm (A/B)(\*D(\*2)(\*3)
50-220 gsm (inch)(\*D(\*3), <Single sided>

(°1) 38-50gsm: Thin mode, 160-220 gsm: heavy mode. (°2) AGR or less: 50-220 gsm (°3) BW/CL mixed original same as Non mixed

Platen: max. scanning size: 297.0 x 431.8 mm

Document Feeder media size: A3S,A4L,A4S,A5L,A5S,A6S,B4S,B5L,B5S,B6S, 11"x17"S,LGLS,LTRL,LTRS,STMTL,STMTS,8KS,16KL BW:270ipm(A4/LTR)<sup>(\*1)</sup> CL:270ipm(A4/LTR)<sup>(\*1)</sup> (\*1)Plain mode

ab000xiab000 600dpix300dpi 300dpix300dpi

Toner T11 BK/C/M/Y



### **TECHNICAL SPECIFICATIONS**

# imagePRESS V1000

FIERY PRINT CONTROLLER SPECIFICATIONS

Optional / Standard

Print Resolution (dpi)

Page Description Language(s) Memory

Hard Disk Storage Processor Speed

System Fonts Supported Operating Systems

Network protocols

Direct Print VDP Fiery Print Controller Standard Features

Fiery Print Controller Options

HW Platform

Dimensions (W x D x H)

PRISMA SYNC CONTROLLER SPECIFICATIONS Optional / Standard

Name

Print Resolution (dpi) Page Description

Language(s) Memory

Hard Disk Drive **Processor Speed** 

Supported Operating Systems

Interface Network protocols

Direct Print

VDP PRISMA sync Controller Standard Features

PRISMA sync Controller Options

Dimensions (W x D x H)

Weight

imagePRESS Server D3000 1200 x 1200, 600 x 600

PS3, PCI 6 16GB

FS500Pro

240GB(2.5"SSD) 1x1TB(2.5"HDD) Core i7-8700 Coffee lake 4.6GHz, 6Core

138 PS fonts

Windows 7 32 and 64 bit / Windows 8.1 32 and 64 bit / Windows 10 32 and 64 bit / Windows10 32 and 64 bit / Windows11 / Windows Server 2008 R2 64bit only / Windows 2012 64bit only / Windows 2012 R2 64 bit only / Windows Server 2016 64bit / Windows Server 2019 64bit / Windows Server 2026 64bit / MAC OS (10.14, 10.15, 11, 12)

2 x Ethernet (1000Base-T/100Base-TX/10 Base-T), USB3.2 x 5, USB2.0 x 2

TCP/IP (FTP, SMTP, POP, HTTP, SNMP, LDAP, SLP, SMB, LPD, IPP, WS-Discovery, Bonjour, Direct Mobile Printing, Port 9100, SNTP, 802.1X, DHCP, DNS, NTP)

PDF2.0, EPS, TIFF, JDF1.8/JMF

PPML3.0. PDF/VT-1. PDF/VT1.VPS. FreeForm Plus

Fiery Command WorkStation 6 / Paper Catalog / Fiery Spot-On / Fiery Remote Scan / Fiery Hot Folders &

Fiery Impose / Fiery Compose / Fiery Impose and Compose / Fiery Graphic Arts Package / Removable HDD Kit

NX Pro

235mm x 464mm x 527mm

17ka

Optional

PRISMAsync for iPR V1000 1200x1200dpi, 600x600dpi

Postscript L3, PDF 2.0, APPE V5.7, PPML, IPDS (IS/3 standard compliant), PCL/PJL (transaction printing)

2x DDR4-2400 8GB, 16GB total

500GB + 1TB Intel Core i7-8700 PRISMAsync mark 8.3

139 Type I fonts for Roman languages; User import of PS fonts via Settings Editor; Optional Adobe Asian fonts: Japanese: 5 fonts Chinese: 2 fonts for simplified Chinese, 1 font for traditional Chinese; Korean: 1 font for Korean

Windows Server 2012 R2, 8.1 (32/64bit) and 10, Server 2016 & 2019
MacOS 10.15 (64 bit), MacOS 11 (64 bit, Big Sur, Intel)

Ethernet 10/100/1000 BaseT x 2 USB3.0x8

TCP/IP, IPv6 Support, IPSec, NetBEUI/SMB (hotfolders, scan-to-file), secure IPP, SNMP V3, Job MIB, HTTP, HTTPS, Socket printing (port9100), LPR/LPD, JDF/JMF, LDAP, WebDav.

PDF. JDF PDF/VT-1, PPML

PS/PDF, Scheduler, Multiple Queues/hotfolders, Streaming, Accounting, Scanning, PPML, Remote Manager, Remote Service, Integrity checker, Windows

E-shredding, Advanced Color Management, Advanced Impose, DocBox, Page Programming, DP Link, PCL6 TP, IPDS, PDF for IPDS

200mm x 430mm x 420mm

OUTPUT OPTIONS

Booklet Finisher-AF1

Puncher Unit-BT1/BU1

Multi Function Professional PUNCHER-C1

Two-Knife Booklet Trimmer-B1 and Two-Knife Booklet Trimmer Conveyor-B1

Staple Finisher-AF1

Upper Tray (A) Capacity:

A4/A4R/A5R/A3/SRA3/13"x19" 1,000 sheets
(52-300 gsm) / 200 sheets (301-400 gsm)

Long sheet (Over 487.7 mm up to 762 mm length) 100 sheets (52-79 gsm) / 50 sheets (80-150 gsm) / 25 sheets
(151-300 gsm) / 20 sheets (301-350 gsm) / 25 sheets
(151-300 gsm) / 20 sheets (301-350 gsm)

Lower Tray (B) Capacity:

A4 4,000 sheets (52-80 gsm) / 3,000 sheets
(80.1-300 gsm),

A31,500 sheets (52-300 gsm),

A31,500 sheets (52-300 gsm),

SRA3 1,000 sheets (52-300 gsm),

SRA3 1,000 sheets (52-300 gsm),

Any size 200 sheets (301-350 gsm)

Paper Weight: 52 to 350 gsm

Staple Position: Corner, Double

Staple Capacity: A4: 100 sheets, A3/A4R: 50 sheets

Dimensions (W x D x H): 800 mm x 792 mm x 1,239 mm)

Weight: Approx. 130 kg

Power: 220-240V, 50-60Hz, 8A

Tray Capacity / Paper Weight / Staple Position / Staple

Power: 220-240V, 50-60Hz, 8A

Tray Capacity / Paper Weight / Staple Position / Staple Capacity: same as Staple Finisher-AF1

Booklet stitch paper size: A3, A4R, SRA3, 13"x19", Free size (210 x 279.4 mm to 330.2 x 487.7 mm)

Booklet stitch paper weight: Body sheet 52-220 gsm, Cover sheet 64-300 gsm

Booklet stitch staple capacity: 25 sheets (52-80 gsm, include cover)

Dimensions (W x D x H): 800 mm x 792 mm x 1,239 mm (with Long Sheet Tray: 1,136 mm x 792 mm x 1,239 mm)

Weight: Approx. 180 kg

Power: 220-240V, 50-60Hz, 8A

Non Staple Folded Bunch Capacity: up to 5 sheets (60 to 105 gsm)

Power Source: 100-240V, 50 / 60Hz, 2.8A

Dimensions (W x D x H): 896 x 765 x 1,040 mm (when the extension tray is extended)

Weight: Approx. 110 kg

(Requires either the STAPLE FINISHER-AF1 or BOOKLET

(Requires either the STAPLE FINISHER-AF1 or BOOKLET

Two or Four Holes Punch Hole type: BT1: 2 holes and 4 holes (FRN)

Selectable,
BUI: 4 holes (SWE)
Punch Paper Weight: 52-300 gsm
Punch Paper Weight: 52-300 gsm
Punch Paper Size: 2 holes: A3, A4, A4R,
Free size (182 x 182 mm to 297 x 432.0 mm
excluding 203 x 257 mm to 297 x 270 mm)
4 holes: A3, A4, Free size (257 x 182 mm to 297 x 432 mm)

4 noies: A3, A4, Free size (257 x 182 mm to 297 x 432 Paper Weight:

<Punch> 75-300 gsm (Plain paper),
118-300 gsm (Coated paper)

<Crease> 157-300 gsm (Plain paper / Coated paper)

<Through> All substrates supported by engine
Paper Size:

<Through> All substrates supported by engine

<Punch> SRA3, A3, SRA4, SRA4R, A4, A4R

<Crease> SRA3, A3, A4R, 13"x19", 13"x19.2"

Punch Tous!

<Crease> SRA3, A3, A4R, 13"x19", 13"x19.2" Punch Tools: Plastic Comb 21-Hole, Twin Loop 23-Hole (Round/Square), Twin Loop 34-Hole (Round/Square), Color Coil 47-Hole, Velo Bind 12-Hole, Loose Leaf 4-Hole (Swedish), Crease Dimensions (W x D x H): 445 mm x 795 mm x 1,040 mm Weight: Approx. 102 kg Power: 230V, 50Hz, 1.9A

Requires Booklet Finisher-AF1

Booklet Trimmer-G1

Trim Width: 2-28mm
Trim Thickness: Up to 50 Sheets (include cover)
Paper Weight: 52 to 300 gsm
Chip tray capacity: Approx. 5,000 sheets
(Trim width 20mm, A4, 80gsm)
Dimensions (W x D x H): 2,095 mm (including joint, conveyor and output tray) x 790 mm x 1,040 mm
Weight: Approx. 178 kg (including conveyor and output tray)

tray)
Requires Booklet Trimmer-G1
Trim Width: 2-15 mm
Trim Thickness: Up to 50 sheets (include cover)
Paper Weight: 52 to 300 gsm (Trim 60 to 300 gsm)
Chip tray capacity: Approx. 5,000 sheets
(Trim width 20mm, A4, 80 gsm)
Dimensions (W x D x H): 2,312 mm (including Booklet
Trimmer-F1) x 790 mm x 1,040 mm
Weight: Approx. 145 kg
Power: 220-240V, 60Hz, 2.3A

### **TECHNICAL SPECIFICATIONS**

# imagePRESS V1000

Paper Size: A3, A4, A4R, A5R, SRA3, 13"x19", Free size (140 x 182 mm to 330.2 x 1,300 mm) Paper Weight: 52 to 350 gsm Output Capacity Stack tray: 6,000 sheets (80 gsm) in two stacks of 3,000 sheets each Top Tray: 200 sheets (80 gsm, 140 x 182 mm to 330.2 x 762mm), 100 sheets (210 x 762.1 mm to 330.2 x 1,300 mm) Dimensions (W x D x H): 899 mm x 745 mm x 1,040 mm Weight: Approx. 120 kg Power: 90-264V, 47-63Hz, 10A

Document Insertion Unit-R1

Number of trays: 2 Tray Capacity: Upper Tray: 200 Sheets (80 gsm), Lower Tray: 200 Sheets (80 gsm) Acceptable Paper Type: Thin, Plain, Recycled, Colour, Thick, Pre-punched, Letterhead, Bond, Coated, Tab, Tracing, Textured

Tracing, Textured
Acceptable Paper Sizes: SRA3, A3, A4, A4R, B4, B5, B5R,
Custom size(182.0 × 182.0 mm to 330.2 × 487.7 mm)
Acceptable Paper Weight: 52 to 300 gsm
Power Source: 100-240V/50/60Hz 1.0A
Dimensions (W x D x H): 336 × 793 × 1,407 mm
(width excluding document tray)
Weight: Approx. 61 kg

Supported Folding Type: Z-Fold, Accordion Z-Fold, C-Fold, Half-Fold, Double Parallel Fold Acceptable Paper Type: Thin, Plain, Recycled, Colour, Bond Paper Folding Unit-K1

Bond
Acceptable Paper Sizes:
Z-Fold : A3, A4R , B4
Accordion Z-Fold, C-Fold, Half-Fold, Double Parallel
Fold: A4R
Acceptable Paper Weight:
Z-Fold, Accordion Z-Fold, C-Fold,
Half-Fold: S2 to 105 gsm
Double Parallel Fold: 52 to 90 gsm
Power Source: From the Finisher
Dimensions (W x D x H): 336 x 793 x 1,190 mm
Weight: Approx. 71 kg

Booklet size: 203 x 138 mm to 297 x 216 mm Perfect Binder-F1

Booklet thickness: Up to 25mm Cutting Range: Top/bottom: 6.5 to 39.5mm at each edge, fore edge: 6.5 to 49.5mm

Body pages: Sizes: A4, SRA4, Free size (257 x 182 mm to 320 x 228.6 mm)

320 x 228.6 mm)
Paper weight and number of sheets:
Thin Paper (52-63 gsm): 30-200 sheets
Plain Paper (64-80 gsm): 10-200 sheets
Plain Paper (81-90 gsm): 10-150 sheets
Thick Paper (91-105 gsm): 10-150 sheets
Thick Paper (106-163 gsm): 10 to 10 sheets as insertion
sheet or up to 25 mm as thickness of bunch
Cover:
Number of Sheets: 1 sheet
Sizes 43 x 2043

Number of Sheets: 1 sheet Sizes: A3, SRA3, Free size (257 x 364 mm to 330.2 x 487.7mm) Paper weight: 90 to 300 gsm Tray capacity: Approx.127 mm or approx.1,000 sheets of paper as a total Dimensions: 922 mm x 791 mm x 1,300 mm

Weight Approx. 308kg Power: 220-240V, 50/60Hz, 3.0A

DFD Adapter-B1

Finisher Bridge-A2

3rd Party Finishers

Staple Cartridge

SENSING UNIT

Sensing Unit Spec:

Enables DFD connectivity directly
with the Finisher Bridge
Paper Weight: Plain Paper 52-400 gsm, Coated Paper
128-400 gsm
Paper Size: 182 x 182 mm-330.2 x 487.7 mm
Optionals: Finisher Bridge Height Kit 1002-A1
(Standard DFD height is 860 mm)
Dimensions (W x D x H): 300 mm x 745 mm x 1040 mm
Weight: Approx. 60 kg
Power: 90-264V, 47-63Hz, more than 10A

Offers connectivity of Staple
Finisher-AF1 and Booklet Finisher-AF1 with 3rd
party DFD finishing equipments. Always in combination
with DFD Adapter-B1.
Paper Weight: Plain Paper 52-400 gsm, Coated Paper
128-400 gsm
Paper Size: 182 x 182 mm-330.2 x 487.7 mm
Dimensions (W N D x H): 600 mm x 745 mm x 150 mm
Weight: Approx. 30 kg
Power: Power and control from DFD Adapter-B1

Power and control from 5 of Acapta. 2.

The imagePRESS V1000 can be configured also with 3rd party finishers. Please find here a list of listed and approved finishers. Plockmatic BLM35/S0 Booklet Maker Plockmatic MPS (Multi-Purpose Stacker) GBC eWire Pro

STAPLE-N1-for Stapling (3  $\times$  5,000 pcs) (for Staple Finisher-AF1 and Booklet Finisher-AF1) STAPLE-P1-for Saddle Stiching (2  $\times$  5,000 pcs) (for Booklet Finisher-AF1)

Type: Inline CIS + Spectrophotometer(SPM) Scanning Front to back registration:
Paper size: All media sizes supported by the engine. (Long sheet over 762mm is not supported)
Print margin necessary for registration adjustment mark:
Cross track direction:92.lmm(3.5mm(Print Margin) +
4.7lmm(Registration Adjustment Mark) + Imm(White Area)
Paper feed direction:95.smm(4.0mm(Print Margin) +
4.5mm(Registration Adjustment Mark) + 1mm(White Area)

**Software & Solutions** 

**Trellix** 

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