

**JUNIO DE 2024** 

# Informe de prueba personalizada

# Comparativa de la Canon imagePROGRAF GP-4600S con la HP DesignJet Z6

| Ventaja ✓   | Canon<br>imagePROGRAF GP-4600S | HP<br>DesignJet Z6 |
|---|--------------------------------|--------------------|
| Calidad de imagen   | ✓                              |                    |
| Productividad de impresión                                      | ✓                              |                    |
| Impresión de pancarta   | ✓                              |                    |
| Consumo de tinta  |                                | ✓                  |
| Funcionalidad de impresión directa                              | ✓                              |                    |
| Características del dispositivo                                 | ✓                              |                    |
| Características del controlador de impresión                    | <b>✓</b>                       |                    |
| Fiabilidad del cabezal de impresión/<br>operaciones de limpieza | <b>~</b>                       |                    |

# **Objetivo**

Canon Europa encargó a Keypoint Intelligence la realización de unas pruebas de rendimiento con carácter confidencial en los equipos Canon imagePROGRAF GP-4600S de 44 pulgadas y HP DesignJet Z6 para luego redactar un informe comparativo destacando los puntos fuertes y débiles de los dos productos en los apartados de calidad de imagen, productividad, consumo de tinta, impresión directa, características del equipo, funcionalidad del controlador, estabilidad del cabezal de impresión y operaciones de limpieza. Todas las pruebas se realizaron en las instalaciones que Keypoint Intelligence utiliza a tal efecto en Wokingham (Reino Unido).



# Comparativa de la Canon imagePROGRAF GP-4600S con la HP Design|et Z6

## Resumen

En la exigente evaluación de artes gráficas de Keypoint Intelligence, las impresoras para grandes formatos Canon imagePROGRAF GP-4600S y HP DesignJet Z6 registraron excelentes resultados, cada una con sus puntos fuertes. La Canon GP-4600S registró unos resultados mejores en calidad de imagen, productividad y características del dispositivo y el controlador, mientras que la HP DesignJet Z6 destacó por un uso más eficiente de la tinta en dos de las tres pruebas. La GP-4600S es claramente el modelo más rápido, con unas velocidades superiores en todas las pruebas y modos evaluados, lo que se traduce en un gran nivel de potencia y productividad en entornos que trabajan con resoluciones altas, como estudios de fotografía, y también con resoluciones medias, como centros de producción de carteles y pósteres. Además, fue capaz de imprimir el archivo de pancarta de Keypoint Intelligence, mientras que la unidad HP no consiguió generar una vista previa ni imprimir ninguna parte del archivo. Los cabezales de impresión de ambos modelos mostraron un comportamiento fiable durante la evaluación, pero tras un fin de semana de desconexión el cabezal de impresión del modelo Canon no experimentó problemas de atasco de los inyectores, a diferencia del modelo HP, en el que fueron necesarios dos ciclos de limpieza para corregir los problemas del test de inyectores.

En lo que respecta a calidad de imagen, la Canon GP-4600S produjo unos textos y líneas más nítidos y claros, y también una mayor gama de colores. Sus imágenes en medios tonos en color presentaron unos colores más brillantes e intensos, unos tonos de piel más naturales y cálidos, y unos detalles más precisos en las zonas de bajo contraste. Una nueva formulación de tinta con cera en teoría mejora la resistencia a los arañazos, aunque este aspecto no formó parte de la evaluación de Keypoint Intelligence. Además, el nuevo kit de tintas puede reproducir el 96% de PANTONE FORMULA GUIDE Solid Coated, según Canon. La HP DesignJet Z6 produjo unas imágenes en medios tonos en grises neutros de una calidad comparable, con detalles más precisos en las zonas de contrastes oscuros. Incluye la interesante tecnología HP Professional PANTONE Emulation, que permite a los usuarios crear e imprimir una carta de colores de múltiples colores PANTONE para ver cómo los reproduce la impresora en los soportes seleccionados.

La GP-4600S ofrece todavía más facilidad de uso gracias a prestaciones tan destacadas como la sustitución de tintas en caliente, así como una excelente capacidad de carga de material, con detección automática del tipo de material y la cantidad restante, sin necesidad de códigos de barras impresos. La carga de material en el modelo HP es menos práctica, ya que se realiza por la parte superior trasera del equipo, lo que tal vez requiera dos personas para la manipulación de bobinas de material largas o pesadas, según la recomendación de HP. También es posible el seguimiento del papel a través de la impresión de un código de barras.

Otras prestaciones destacadas de la GP-4600S (no presentes en la HP Z6) son la función unidireccional, que puede eliminar los efectos de banda, y las opciones de capacidad de tinta flexible adaptadas a diferentes configuraciones de imprenta. Los dos equipos incluyen intuitivas pantallas táctiles para simplificar las tareas manuales, avanzadas herramientas de recuento de trabajos y prácticas utilidades de impresión directa, así como aplicaciones móviles de OEM para enviar trabajos desde cualquier lugar. La herramienta web PosterArtist de Canon es un interesante servicio de diseño gráfico gratuito. Permite acceder a numerosas plantillas y también a bibliotecas de imágenes de archivo, para que los usuarios de Canon puedan crear e imprimir carteles, folletos, pancartas y mucho más. Admite el anidamiento flexible, mientras que la unidad HP permite el anidamiento automático, que ayuda a utilizar el material de una forma más eficiente.

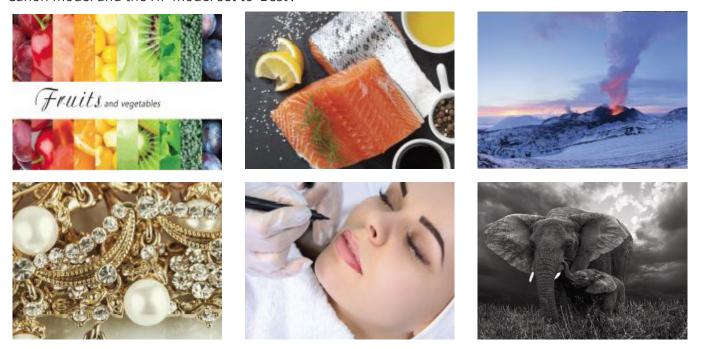
Aunque la HP presenta unas características del dispositivo impresionantes y un uso más eficiente de la tinta, la Canon GP-4600S se sitúa por delante, sobre todo por su mayor calidad de imagen, su productividad superior y su mayor facilidad de uso.



# **Image Quality**

| Advantage ✓                    | Canon<br>imagePROGRAF GP-4600S | HP<br>DesignJet Z6 |
|--------------------------------|--------------------------------|--------------------|
| Text                           | ✓                              |                    |
| Fine Lines                     | ✓                              |                    |
| 1x1 Pixel Grid                 | =                              | =                  |
| Halftone Range                 | =                              | =                  |
| Halftone Fill                  | =                              | =                  |
| Solid Density                  | ✓                              | =                  |
| Colour Drift Across FOGRA39    | =                              | =                  |
| Skin Tone Consistency          | =                              | =                  |
| Neutral Grey Consistency       |                                | ✓                  |
| Colour Photographic Images     | ✓                              |                    |
| Monochrome Photographic Images | =                              | =                  |
| Colour Gamut                   | ✓                              |                    |

Keypoint Intelligence's image quality test evaluation was conducted using Canon's Premium Semi-glossy 280gsm media and HP's Instant-Dry Satin Photo Paper 260gsm media, with quality set to 'Highest' on the Canon model and the HP model set to 'Best'.



Keypoint Intelligence's colour and greyscale halftone test targets



- The GP-4600S delivered smooth and distinct fonts that were fully formed at the 5-pt. level (serif) and 3-pt. level (sans serif). Text produced by the HP DesignJet Z6 was fully formed at the smallest 3-pt. level and dark, however characters lacked smoothness under magnification due to slight ink bleed.
- Both models' fine line artwork was crisp and clean at the 0.1-pt. level; the GP-4600S produced more slender lines compared to the HP DesignJet Z6's output (of which the 0.1-pt. and 0.25-pt. lines were indistinguishable) and were rated excellent with HP's rated good.
- Circles produced by the GP-4600S were smooth and distinct and were judged very good at the 0.1-pt. level. The HP DesignJet Z6's circles at the 0.1-pt. level were smooth and bold (again, similar to 0.25-pt. circles).
- Both devices produced very good CMYK 1x1 pixel grids with consistent dot formation and dot laydown.
- Both models delivered colour and black halftone output across the full range—from the 10% to the 100% dot-fill levels—with distinct transitions between all levels.
- Both models delivered an impressive range of halftone fills in colour mode, with no banding or graininess issues. Neutral greyscale halftone coverage was equally excellent from both units.
- The Canon GP-4600S produced higher cyan, magenta, and yellow optical densities, while black density was comparable to that from the HP Z6.
- Results were mixed in the three skin tone tests; each device delivered a low drift in one of the tests and had comparable drift results in the remaining test.
- Neutral grey consistency was better maintained by the HP DesignJet Z6 with a lower variance across the page.
- In Keypoint Intelligence's colour drift analysis, which involves printing and measuring (using EFI Color Verifier software), a FOGRA39 media wedge before and after productivity and ink consumption tests, both devices demonstrated low mean Delta E drifts (0.3 for the Canon, 0.2 for the HP).
- When printing on semi glossy media in highest quality settings, the Canon GP-4600S delivered a 47.7% larger colour gamut—737,735 CIE volume versus 499,573 CIE volume for the HP model.
- Keypoint Intelligence technicians rated the colour and greyscale images from both devices as exceptionally high quality. Colour output from the Canon GP-4600S was judged superior in several areas, however. It exhibited brighter and punchier memory colours and sharper fine detailing in highlights. Its metallics and pearlescents were more lustrous. Skin tones were smooth and warm which made them slightly more natural looking than those produced by the HP model which were comparatively pale.
- Greyscale halftones from both models were photographic-like, with smooth tonal transitions and true neutral grey tones. The Canon unit had better depth of field and details in highlight areas, while the HP's output had sharper fine detailing and textures in dark contrast areas.



## **Print Productivity**

| Advantage ✓  | Canon imagePROGRAF<br>GP-4600S | HP<br>DesignJet Z6 |
|--|--------------------------------|--------------------|
| First Print Out from Ready State Portrait Printing         | ✓                              |                    |
| First Print Out from Ready State Retail Poster<br>Printing | <b>✓</b>                       |                    |
| Throughput Speed A1 Portrait Printing                      | ✓                              |                    |
| Throughput Speed A1 Retail Poster                          | ✓                              |                    |
| Throughput Speed A0 Portrait Printing                      | ✓                              |                    |
| Throughput Speed A0 Retail Poster                          | ✓                              |                    |

Productivity evaluation is based on Fast/Fast, Standard/Normal, and High/Best modes.

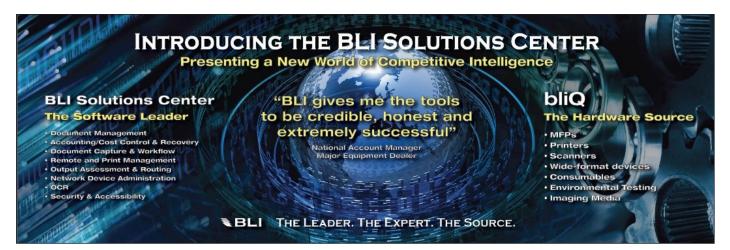
- When printing a single high-resolution portrait from ready state, the Canon GP-4600S scored a faster first-print-out time in all three tested speeds; in Fast mode it was 39.2% faster, in Standard/Normal mode 33.3% faster, and 37.7% in High/Best mode when compared with the HP model.
- When printing a single medium-resolution retail poster from ready state, the Canon model was the most productive model in all tested speeds. It was 28.7% faster in Fast mode, 15.9% faster in Standard/ Normal mode, and 11.6% faster in High/Best mode when compared with the HP device.
- In Keypoint Intelligence's A1 high-resolution portrait throughput speed evaluation, the Canon GP-4600S's per-page speed was 34.7% faster in Fast mode, 30.6% faster in Standard/Normal mode when compared with the HP model. In High/Best, the Canon device had the faster (by 33.5%) per-page speed, with a one minute, 49.67 second speed advantage over the HP model.
- When printing five copies of a single-page A1-size medium-resolution retail poster test document, the Canon GP-4600S's per-page speeds were 46.3% in Fast mode, 35.1% in Standard/Normal mode, and 18.5% faster in High/Best mode when compared with the HP DesignJet Z6.
- In the A0 high-resolution portrait throughput speed evaluation, the Canon GP-4600S's per-page speed was 22.1% faster in Fast mode and 15.7% faster in Standard/Normal mode compared with the HP Z6. However, in High/Best mode, the GP-4600S's per-page speed was 80.8% slower than that of the HP device.
- When printing five copies of a single-page A0-size medium-resolution retail poster test document, the Canon model's per-page speeds were 33.8% in Fast mode, 29.6% in Standard/Normal mode, and 11.5% faster in High/Best mode when compared with the HP DesignJet Z6.

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# **Banner Printing**

| Advantage ✓   | Canon imagePROGRAF<br>GP-4600S | HP<br>DesignJet Z6 |
|---------------|--------------------------------|--------------------|
| Image Quality | ✓                              |                    |
| Productivity  | <b>✓</b>                       |                    |



Keypoint Intelligence 24" x 70" banner (4,955-KB PDF file)

- The Canon imagePROGRAF GP-4600S successfully printed the banner in Fast mode with slight banding visible on output, taking 30.91 seconds to generate a preview at the desktop, and an additional two minutes, 47.24 seconds from preview to final paper cut.
- While a preview feature is available with the HP DesignJet Z6, no actual image was displayed, and it was incapable of printing the banner. When the job was submitted for printing, the device indicated that it was processed and ejected, however it did not print any portion of the banner.
- We expect such banners to be typically viewed from a distance (which means the impact of the banding is negligible), but the Canon device offers an advantage with its unidirectional feature (not available with the HP model). When the banner was printed on the GP-4600S with the feature enabled, banding was eliminated with a print time from preview to final paper cut of four minutes, 9.06 seconds.



## **Ink Consumption**



Keypoint Intelligence technicians observed that, owing to the vagaries of inkjet technology (for example, head flushing and calibration routines can occur at any time during testing), the same test can produce different results at different times. Although Keypoint Intelligence makes every effort to ensure that devices are tested on a level playing field, the test results should be regarded as an indicator of likely performance and not as a prediction of actual ink consumption in a real-world environment.

# **Overall Weight of Ink Used (in Grams)**

|                     | Canon<br>imagePROGRAF GP-4600S | HP<br>DesignJet Z6 |
|---------------------|--------------------------------|--------------------|
| Packaging Proof     | 100.2                          | 101.9              |
| Retail Sales Poster | 82.8                           | 72.3               |
| Studio Portrait     | 130.3                          | 98.8               |

Results are averaged across three sets of 50-page A1 printing in Standard/Normal mode.

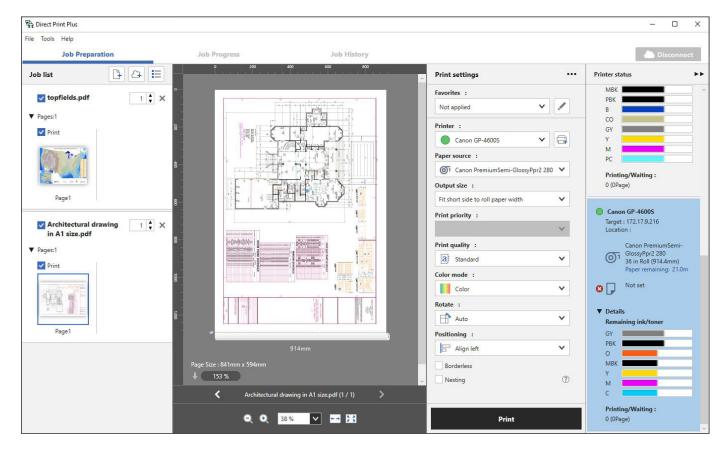
- The Canon GP-4600S and HP DesignJet Z6 used comparable amounts of ink when printing a Packaging Proof test target in Standard/Normal mode. This translates to the Canon device using 2.0% of its total available ink, while the HP model used 5.4%.
- When printing the Retail Sales Poster test target on matte coated media, the Canon unit used 14.5% more ink compared with the HP Z6. For the same print scenario, the Canon GP-4600S used 1.6% of its total available ink, while the HP model used 3.8%.
- In the Studio portrait ink consumption test conducted using semi-gloss photo media, the Canon GP-4600S used 31.9% more ink compared with the HP device, which meant it used 2.6% of its total available ink for the test, while the HP Z6 used 5.2%.



# **Direct Print Submission Functionality**

| Advantage ✓                           | Canon<br>imagePROGRAF GP-4600S | HP<br>DesignJet Z6 |
|---------------------------------------|--------------------------------|--------------------|
| Ease of Use                           | =                              | =                  |
| Direct Print Submission Functionality | =                              | =                  |
| Mobile App Integration                | =                              | =                  |

Canon's Direct Print Plus, featuring a Canon-developed PDF engine, offers a user-friendly interface
with improved PDF file processing and printing. Its layout includes three tabs: Job Preparation (the
home screen), Job Progress, and Job History. The Job Preparation tab is divided into four sections—Job
list, Preview, Print settings, and Printer status—allowing quick access to job settings, previews, and
printer status information without the need to link to the Status Monitor. The bidirectional between
the utility and the printer means there's less chance of media mismatch.

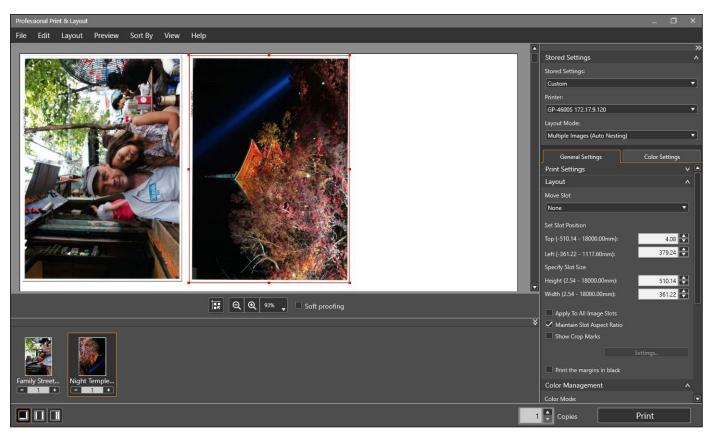


Direct Print Plus job submission software enables the direct printing of PDF, JPEG, TIFF, and HPGL/2 files without the need for native applications or print drivers. From the Job History tab, users can select and reprint jobs using the same settings as when last printed. Job progress indicates how many pages have been printed so far to provide operators with better visibility over the progress of a print job. There is also a link to Canon Accounting Manager to keep track of project costs.

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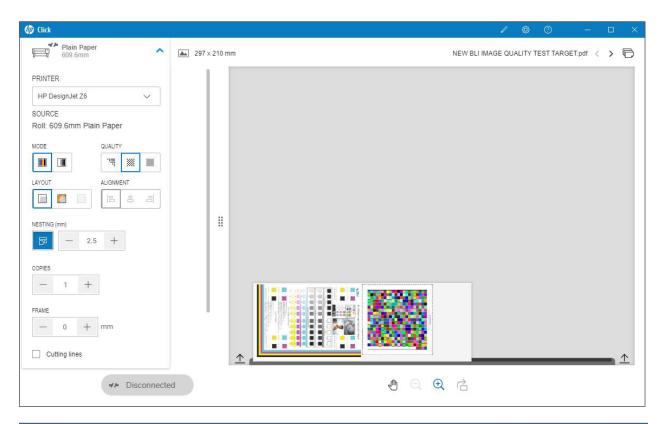
Direct Print Plus supports 'Shortcut Print' functionality which helps streamline print workflows. Akin
to a hot folder workflow, users can create desktop shortcuts that allow drag and drop automatic file
printing with predefined print settings. Multiple desktop icons can be created containing different
print settings or combinations of print settings.

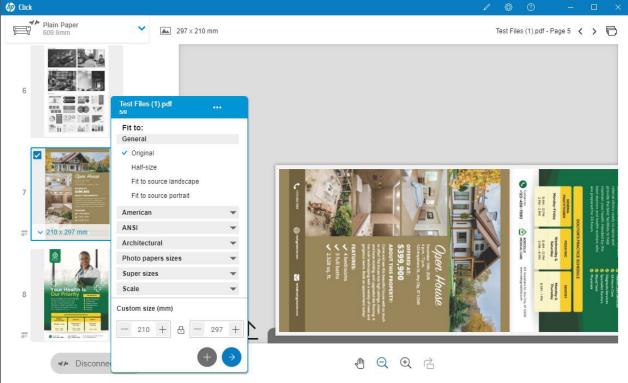


Canon's Professional Print & Layout utility offers an easy-to-use interface. The latest version (V1.4) can automatically retrieve paper type information from the printer.

- Canon's Professional Print & Layout software enables files—even those from different applications—
  to be scaled, resized, or grouped together as a single job. It features both auto and flexible nesting
  options for more efficient media use, with the latter allowing users to manually arrange images on a
  page. Previews, soft proofing, and pattern printing all enable users to check and adjust colour balance,
  contrast, and brightness. This is done by creating variations with the resulting 'pattern' allowing user
  to identify and select the desirable value.
- Job setting adjustments include colour management, print quality, image rotation, amongst others. The
  utility supports plug-in features with various software options designed to appeal to specific segments
  of the Graphic Arts market, such as photography and fine art display. These include a print plug-in for
  Photoshop, which, according to Canon, allows users to print 16-bit files directly from Adobe RGB with
  a wide gamut and clear tonal gradation, as well as a plug-in for DPP (Digital Photo Professional) that
  includes a Digital Lens Optimizer to improve photographic image quality and enhance depth of field;
  Adobe Lightroom is also supported.





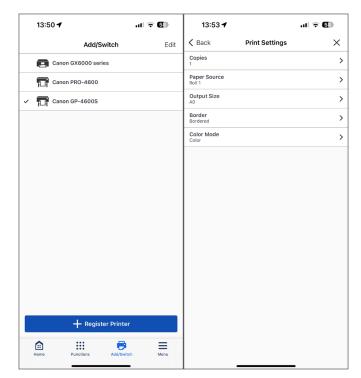


HP Click utility provides user friendly job submission procedures and a broad range of job and layout adjustment options.

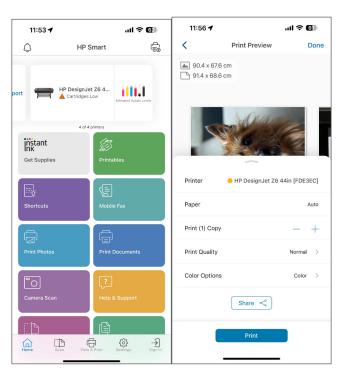
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- HP Click printing software, available as a free download, enables direct printing of PDF, JPEG, TIFF, and HPGL/2 files from the PC desktop, without the need for native applications or print drivers. Users can select basic print settings, preview, resize and align images. The utility also has an automatic nesting feature to reduce waste (however, unlike the Canon tool, it does not allow users to have precise control over the positioning of jobs).
- Both devices offer excellent mobile print support via a proprietary mobile app—Canon PRINT and HP Smart—making it easy for users to print wirelessly to compatible large-format printers on the same WiFi network. Both apps offer a clean interface and a broad range of print settings as well as the ability to retrieve documents from a variety of cloud storage services such as Dropbox, Box, and Google Drive. Canon Android users will need to use Canon Print Service app to print from their smart devices; the HP Smart app is compatible with iOS and Android platforms.
- Both models support mobile printing via AirPrint for added flexibility.
- In addition, the HP Z6 supports HP ePrint functionality, whereby users can send print jobs remotely by email either via a workstation PC or a mobile device; PDF, TIFF and JPEG files (up to 10 MB) are supported.



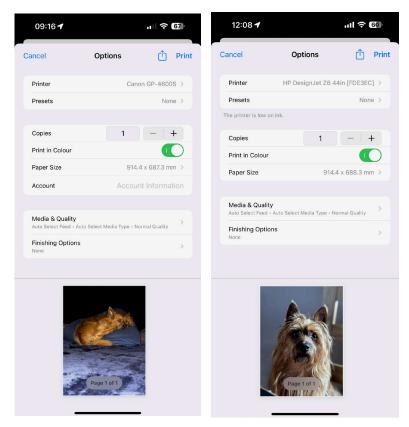




HP Smart mobile print app

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Apple AirPrint settings (Canon left, HP right)



# **Device Feature Set**

- The GP-4600S features a seven-ink set which includes orange, grey, and two black inks. New ink
  formulation includes wax in the pigment ink, which according to Canon, increases resistance to
  scratching. The HP DesignJet Z6 uses six inks, including chromatic red and two black inks. Canon has
  the advantage of allowing ink replacement during operation, reducing downtime. It offers 160/330/700
  ml cartridge sizes while the HP supports a single size (300 ml) option only.
- The Canon unit's ink delivery system dispenses a slightly smaller 4-picoliter drop size for all colours while the HP Z6 ink delivery system dispenses two drop sizes: 7/3-picoliter dual drop weight (M, C, PK) and a 6-picoliter drop size for yellow, chromatic red and matte black.
- Both units utilize user-replaceable printheads, which take less than five minutes to replace on both printers.
- The Canon GP-4600S offers a user-friendly, fast media loading process. Its smart roll paper set function allows for automatic media feeding once the roll is secured. As the roll rotates, a proximity sensor detects the edge of the paper and allows the printer to complete the loading process, minimizing user intervention. Built-in sensors identify paper characteristics, including type and thickness, and remember settings for future use, further reducing the need for manual input (in the event of a brand-new media being used for the first time on the device, the operator may need to indicate the media type on the control panel).
- Media loading on the HP DesignJet Z6 occurs at the top rear of the device. Users must lift the roll cover and lift out the spindle, which has a stop at each end to keep the roll in position. With one stop removed, the media roll can be loaded onto the spindle. There are labels on the spindle to ensure the roll is loaded in the correct orientation. The spindle is then placed back into the device, which requires the user to bend forward a little and makes the process less user friendly especially if using heavy weight media. HP recommends using two people for handling long rolls. Once the roll is in place, the user feeds the paper into the device which, once it is detected, then loads it automatically. The operator must confirm the media type on the control panel to complete the process unless the roll has a media remaining information barcode. Instructions on the control panel dynamically update as each step is completed.
- The Canon GP-4600S enhances efficiency with dual sensors that measure, estimate, and display the remaining roll length on its touchscreen. This feature eliminates barcode printing and reading for partially used rolls, and alerts operators if there's insufficient media to complete a job, reducing the risk of unexpected runouts.
- The HP DesignJet Z6 features convenient paper tracking (must be enabled), allowing users to print a
  media information barcode on a partial roll's edge, indicating remaining length and paper type, which
  is also displayed on the control panel.
- The GP-4600S's media mismatch feature temporarily holds jobs that require different media than what's loaded, while continuing to print jobs matching the current media; it automatically resumes held jobs once the correct paper is in place. The HP DesignJet Z6 allows users either to put the job on hold and continue with the next (the held job will be kept in the printer queue until suitable paper is loaded) or print it anyway; all jobs that are slated for the paper type that is already loaded will print without delay. A third option is 'pause and ask' so that users are alerted to the mismatch upon submitting their job.
- The Canon GP-4600S supports borderless printing regardless of what media is being used, with a media sensor detecting the edges and automatically adjusting the margin, so there is no ink waste; users can choose free size or three-sided borderless. The HP DesignJet Z6 supports borderless printing as well with select media and common media widths.
- Both models support Gigabit Ethernet and wireless connectivity, as well as direct printing of PDF and JPEG files from a USB flash drive, which helps aid document portability.



- Both models come with a built in self-encrypting 500-GB hard drive, which allows for the storage of commonly used documents and aids spooling workflow.
- Both units offer an optional dual-roll unit, giving users the added flexibility of switching between
  different media types or sizes without having to reload the media each time. The units can act as an
  auto Take-up-Roll unit with bi-directional rewind, which could be an extremely valuable feature in
  high-volume production environments, enabling large numbers of prints to be conveniently stored
  on a single roll.
- Both models come with a simple output catch basket which collects prints as they emerge from the device; they work better for single prints or short-run jobs, as multiple sheets can build up on the basket and roll up.
- The Canon GP-4600S's interior can be illuminated (enabled at the control panel), which makes it easy for the user to identify the printing position and the status of the job being printed; this feature is not available on the HP Z6.
- A V-Trimmer comes with the HP Z6dr model (not available with the Canon device), which enables the unit to trim most supported media, including HP Artist and Professional Matte Canvas and Scrim Banner, and allows borderless output on all sizes and media supported. The Canon model supports borderless output on all media, too.
- Both models feature bright and responsive touchscreens which offer clear menu settings to simplify
  walk-up operation. From the home screen, operators can readily view printer and consumable status.
  When the printers are active, the respective displays show the current job's title, with the Canon also
  reporting the remaining print time for the current page and the HP displaying the count of printed
  pages in the ongoing job; both Canon and HP users can navigate menus during operation.
- Cloud-based HP PrintOS enables HP users to monitor and view device and consumable status; alerts can be sent to a mobile app version for remote control and monitoring.



Canon GP-4600S control panel



HP DesignJet Z6 control panel

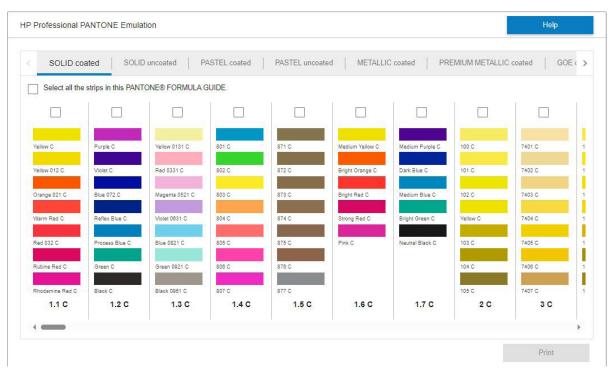
- The HP model is lighter (96 kg versus 181 kg) than the Canon unit, which helps operators when maneuvering the unit on the floor.
- Rated noise emissions while the devices are printing are slightly higher for the Canon model (49 dB) compared to 42-45 dB for the HP unit.



## **Print Driver Feature Set**

- Both models offer a variety of speed settings, although depending on the media type selected, not all speed options will be available.
- The Canon driver includes 62 media profiles versus 46 for the HP driver. Canon's Media Configuration
  Tool allows for new custom media types to be registered based on custom media information added to
  the printer, and users can also organize media shown on the control panel or driver, rename and show/
  hide information. HP users can access additional HP-certified media profiles from HP PrintOS Media
  Locator or deploy substrate packages to compatible DesignJet printers via HP PrintOS Configuration
  Centre.
- The GP-4600S driver features include a watermark capability, page stamping (date, time, job name, and page number), 16-up maximum printing, and a 2 by 2 poster mode, all of which are not available with the HP driver.
- The Canon driver has a unidirectional printing option, which helps to eliminate banding across output because the printhead travels in only one direction when creating the image. The HP driver does not offer this feature.
- The Canon driver offers a wide range of built-in adjustments for CMY, balance, brightness, and contrast. ICC profile settings are also available in its Matching tab under Colour Settings. Canon operators can select four modes— Driver Matching, ICC Profile Matching, ICM (and choose one of four rendering methods—perceptual, relative colorimetric, absolute colorimetric or saturation) or Off. The HP Color Center Utility offers the HP Easy Profiling feature, which enables users to build custom ICC colour profiles and embed them in the HP Z6 printer. Users can also re-profile existing media as well as new, third-party media.
- HP Professional PANTONE Emulation feature (available from the embedded web server) is highly beneficial for customers who require precise colour matching. Operators can create and print a swatchbook of multiple PANTONE colours, so that they can see just how accurately the printer will reproduce them on selected media. Canon does not offer such a feature.
- While the Canon unit does not offer a similar swatchbook feature, the GP-4600S's new LUCIA PRO II ink system can achieve 96% of PANTONE FORMULA GUIDE Solid Coated, according to Canon. This is beneficial when handling colour-critical brand work.

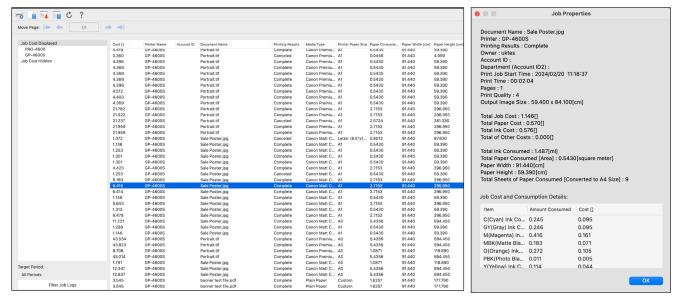




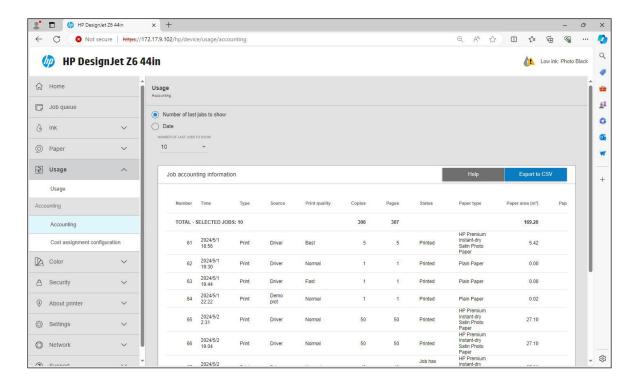
#### **HP Professional PANTONE Emulation**

- The Canon driver includes the Colour imageRUNNER Enlargement Copy Mode utility, which allows users to integrate a Canon MFP or other scanner with the GP-4600S. Documents scanned by the Canon MFP, or another configured scanner are automatically routed to a hot folder, which is monitored by the GP-4600S driver. The image is then resized and printed, offering a fast, easy-to-use poster creation tool for office users.
- The Canon model offers a plug-in for printing from Microsoft Office applications, which includes useful tools for automatic media resizing, nesting, and borderless printing. Keypoint technicians were unable to find out whether the HP device supports a similar feature.
- The GP-4600S is compatible with a free Canon Accounting Manager utility. Users can log actual costs for individual inks and media types for cost per job tracking and reporting. Job information on areas including media type, print area, ink used, and total print time is recorded, and more granular cost and consumption details can be obtained by double-clicking on an individual job name or by highlighting a range of different jobs. Job management reports can be exported in .CSV format. HP offers accounting functionality from the device's embedded web server; in addition to tracking the costs of ink and media, the utility can assign costs for low- and high-density images, premium quality images, blueprint paper and for general fixed cost. Reports can be exported in CSV format, as well.





#### **Canon Accounting Manager**

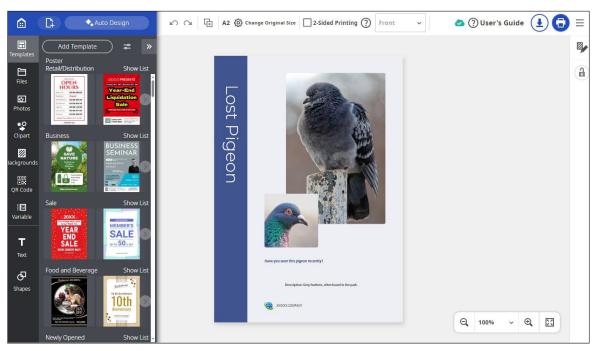


Accounting features are available in the HP Z6's embedded web server.

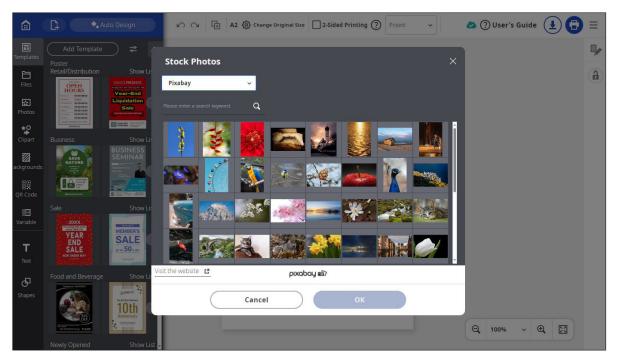
- Canon's web-based PosterArtist is a user-friendly tool for creating posters and signage. It provides
  access to stock photo services like Pixabay, Pexels, and Unsplash, and a wide selection of royaltyfree images. The software also offers a variety of pictographic icons and templates sorted by type
  and event, and supports multi-language poster creation with 900 common expressions across 10
  languages.
- Within PosterArtist, users can use Free Layout plus tool enables efficient media use by allowing custom arrangement of files and correct double-sided printing orientation for when folding is required.



HP users can create posters via a poster application in the HP Applications Center, accessed through HP PrintOS. The utility provides access to creative tools such as Unsplash, dreamstime, and Pattern Design, enabling users to create artwork and print them via HP Click. The HP unit supports a similar nesting feature, which can be activated directly on the control panel, from the print driver utility, or when using HP Click. However, unlike the Canon tool, it does not allow users to have precise control over the positioning of jobs, rather it will randomly position jobs to print across the width of a page, either in the order they were submitted or in 'optimized' layout order



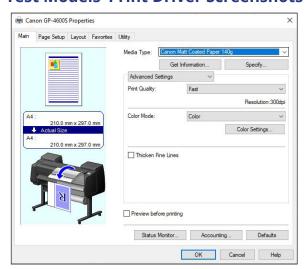
Canon PosterArtist provides a wide range of customizable templates.



PosterArtist Web integrates with Pixabay, Unsplash, and Pexels photo libraries.



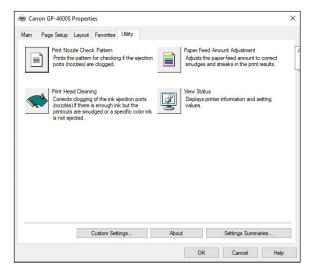
## **Test Models' Print Driver Screenshots**



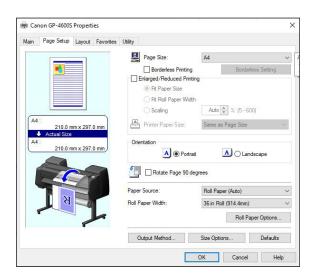
#### Canon GP-4600S Main tab



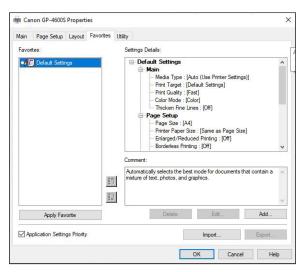
## Canon GP-4600S Layout tab



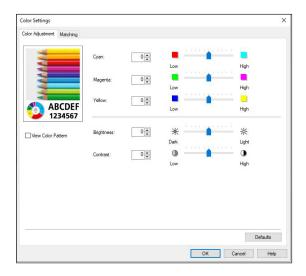
Canon GP-4600S Utilities tab



## Canon GP-4600S Page Setup tab

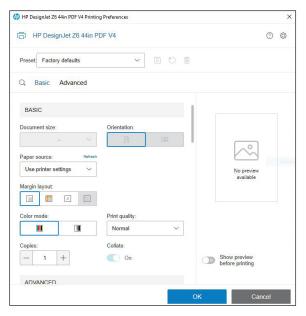


Canon GP-4600S Favourites tab

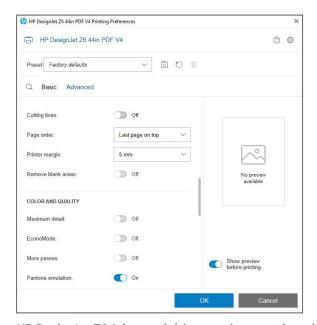


Canon GP-4600S Colour Adjustment Settings tab

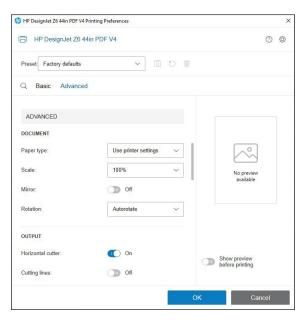




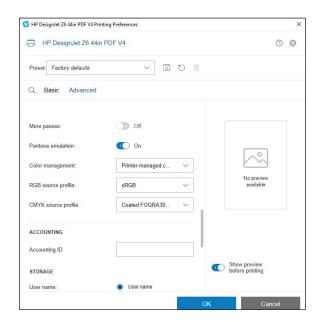
HP DesignJet Z6 Basic driver settings



HP DesignJet Z6 Advanced driver settings continued



HP DesignJet Z6 Advanced driver settings





# **Printhead Reliability and Cleaning Routines**

- The Canon GP-4600S offers a printhead nozzle check, accessible through both the control panel and the embedded web page. Set to 'Auto nozzle check' by default, this function automatically monitors the nozzles at specified intervals. Users have the flexibility to set these intervals based on specific page counts. When detecting a clogged nozzle, the Canon printer automatically pauses, runs a cleaning cycle, and resumes printing once complete, requiring no user intervention. The HP DesignJet Z6 conducts automatic cleanings periodically to prevent nozzle clogging issues, but users can run a nozzle check via the Print Diagnostic Image option from the control panel, which can be found in the main Settings menu.
- The Canon offers an Ink Ejection Status check feature which can be set to Auto Fix, Display Warning, or Off. This is a newly developed ink sensing system designed to monitor ink ejection status, helping to prevent any deterioration in image quality.
- For image quality issues, Canon users can initiate printhead cleaning cycles from the desktop or control panel, offering three levels: Cleaning (4 minutes), Deep Cleaning (4 minutes), and System Cleaning (up to 13 minutes). The latter (with standard and short options) is recommended if initial cleanings don't resolve nozzle clogs, with the choice to clean all colors or specific ink groups. HP users while users can initiate a clean printhead maintenance process at the control panel for one, two, three, or all printheads. The control panel indicates an estimated time and estimate of the amount of ink consumed, which differs depending on how many printheads are selected.
- A standard cleaning cycle performed on the Canon model takes approximately four minutes, 1 second on average to complete, whilst on the HP model, a cleaning cycle lasts approximately 10 minutes.
- Both devices were turned off over the course of a weekend and upon restarting the following Monday, the Canon device had no issues with clogged nozzles and printed a nozzle check pattern perfectly.
   In contrast, the nozzles of the HP unit became clogged and required at least two cleaning cycles (approximately 10 minutes per clean cycle) to resolve the issue, leading to operator downtime.



# **Supporting Test Data**

# **Productivity**

## Colour Throughput Time - A1 High-Resolution Portrait Printing (in Seconds)

|                             | Fast/Speed | Standard/Quality | High/Best |
|-----------------------------|------------|------------------|-----------|
| Canon imagePROGRAF GP-4600S | 124.00     | 188.95           | 217.50    |
| HP DesignJet Z6             | 189.83     | 272.27           | 327.17    |

A single-page high-resolution A1 portrait was printed as a five-page job using the device driver set to the semi-gloss photo/colour setting. Both devices were loaded with 36" rolls, with each job set to auto-rotate to save media. The time indicated is the average number of seconds (based on timing from the cutting of the first page to the cutting of the final page and dividing by four to exclude the initial processing time).

## Colour Throughput Time - A1 Medium-Resolution Portrait Printing (in Seconds)

|                             | Fast/Fast | Standard/Normal | High/Best |
|-----------------------------|-----------|-----------------|-----------|
| Canon imagePROGRAF GP-4600S | 51.38     | 88.76           | 190.80    |
| HP DesignJet Z6             | 95.76     | 136.70          | 234.01    |

A single-page medium-resolution A1 portrait was printed as a five-page job using the device driver set to the matte coated/colour setting. Both devices were loaded with 36" rolls, with each job set to auto-rotate to save media. The time indicated is the average number of seconds (based on timing from the cutting of the first page to the cutting of the final page and dividing by four to exclude the initial processing time).

#### Colour Throughput Time – A0 High-Resolution Portrait Printing (in Seconds)

|                             | Fast/Fast | Standard/Normal | High/Best |
|-----------------------------|-----------|-----------------|-----------|
| Canon imagePROGRAF GP-4600S | 202.60    | 352.65          | 989.68    |
| HP DesignJet Z6             | 260.20    | 418.54          | 547.39    |

A single-page high-resolution A0 portrait was printed as a five-page job using the device driver set to the semigloss photo/colour setting. Both devices were loaded with 36" rolls, with each job set to auto-rotate to save media. The time indicated is the average number of seconds (based on timing from the cutting of the first page to the cutting of the final page and dividing by four to exclude the initial processing time).



## **Colour Throughput Time - A0 Medium-Resolution Portrait Printing (in Seconds)**

|                             | Fast/Fast | Standard/Normal | High/Best |
|-----------------------------|-----------|-----------------|-----------|
| Canon imagePROGRAF GP-4600S | 100.05    | 170.60          | 393.23    |
| HP DesignJet Z6             | 151.07    | 242.28          | 444.10    |

A single-page medium-resolution A0 portrait was printed as a five-page job using the device driver set to the matte coated/colour setting. Both devices were loaded with 36" rolls, with each job set to auto-rotate to save media. The time indicated is the average number of seconds (based on timing from the cutting of the first page to the cutting of the final page and dividing by four to exclude the initial processing time).

## First-Print-Out Time from Ready State - High-Resolution Portrait Printing (in Seconds)

|                                      | Canon<br>imagePROGRAF<br>GP-4600S | HP<br>DesignJet Z6 | Canon<br>imagePROGRAF<br>GP-4600S | HP<br>DesignJet Z6 | Canon<br>imagePROGRAF<br>GP-4600S | HP<br>DesignJet Z6 |
|--------------------------------------|-----------------------------------|--------------------|-----------------------------------|--------------------|-----------------------------------|--------------------|
|                                      | Fast                              | Fast               | Standard                          | Normal             | High                              | Best               |
| Time Before<br>Printing<br>Commences | 22.04                             | 38.63              | 22.59                             | 28.77              | 21.88                             | 45.83              |
| First Print Out<br>Time              | 126.48                            | 207.95             | 188.68                            | 278.57             | 220.11                            | 353.03             |

First-page-out times are determined by sending an A1 high-resolution portrait PDF file to print, timed from job release to page out, with both Canon and HP drivers set to semi-gloss photo media. Both devices were loaded with 36" rolls.

## First-Print-Out Time from Ready State - Medium-Resolution Retail Poster Printing (in Seconds)

|                                      | Canon image-<br>PROGRAF<br>GP-4600S | HP<br>DesignJet Z6 | Canon image-<br>PROGRAF<br>GP-4600S | HP<br>DesignJet Z6 | Canon image-<br>PROGRAF<br>GP-4600S | HP<br>DesignJet Z6 |
|--------------------------------------|-------------------------------------|--------------------|-------------------------------------|--------------------|-------------------------------------|--------------------|
|                                      | Fast                                | Fast               | Standard                            | Normal             | High                                | Best               |
| Time Before<br>Printing<br>Commences | 19.92                               | 30.61              | 20.62                               | 19.59              | 21.53                               | 41.77              |
| First Print Out<br>Time              | 61.03                               | 85.57              | 97.05                               | 115.35             | 202.00                              | 228.41             |

First-print-out times are achieved by sending an A1 medium-resolution retail sales poster PDF file to print, timed from job release to page out with both Canon and HP drivers set to matte coated media. Both devices were loaded with 36" rolls.



# **Colour Print Quality**

# **Colour Optical Density Evaluation**

| Canon imagePROGRAF GP-4600S |      |      |      |       |      |      |
|-----------------------------|------|------|------|-------|------|------|
|                             |      |      | Hi   | ghest |      |      |
|                             | 1    | 2    | 3    | 4     | Max. | Min. |
| Cyan                        | 2.15 | 2.15 | 2.18 | 2.13  | 2.18 | 2.13 |
| Magenta                     | 1.89 | 1.88 | 1.88 | 1.88  | 1.89 | 1.88 |
| Yellow                      | 1.38 | 1.37 | 1.37 | 1.39  | 1.39 | 1.37 |
| Black                       | 2.22 | 2.21 | 2.22 | 2.23  | 2.23 | 2.21 |

| HP DesignJet Z6 |      |      |      |      |      |      |
|-----------------|------|------|------|------|------|------|
|                 |      |      | В    | est  |      |      |
|                 | 1    | 2    | 3    | 4    | Max. | Min. |
| Cyan            | 0.78 | 0.78 | 0.77 | 0.76 | 0.78 | 0.76 |
| Magenta         | 1.45 | 1.44 | 1.44 | 1.42 | 1.45 | 1.42 |
| Yellow          | 1.13 | 1.12 | 1.13 | 1.12 | 1.13 | 1.12 |
| Black           | 2.22 | 2.23 | 2.24 | 2.24 | 2.24 | 2.22 |

Note: Colour density readings were assessed by printing a Keypoint Intelligence proprietary PDF test target on proofing paper at the respective highest/best quality driver settings, with no colour correction. Density was measured with an XRite exact<sup>Xp</sup> densitometer.

# **Skin Tone and Neutral Grey Consistency**

|                          | Skin Tone 1 (Formula: C=6, M=15, Y=16, K=0) |                    |  |  |
|--------------------------|---|--------------------|--|--|
|                          | Canon imagePROGRAF<br>GP-4600S              | HP<br>DesignJet Z6 |  |  |
| Colour block             |   |                    |  |  |
| 2                        | 0.11  | 0.26               |  |  |
| 3                        | 0.42  | 0.16               |  |  |
| 4                        | 0.21  | 0.08               |  |  |
| 5                        | 0.11  | 0.43               |  |  |
| 6                        | 0.46  | 0.26               |  |  |
| 7                        | 0.25  | 0.35               |  |  |
| 8                        | 0.11  | 0.43               |  |  |
| 9                        | 0.14  | 0.27               |  |  |
| Max. Delta E<br>Variance | 0.35  | 0.35               |  |  |



|                          | Skin Tone 2 (Formula: C=30, M=63, Y=75,K=0) |      |  |  |  |
|--------------------------|---|------|--|--|--|
|                          | Canon imagePROGRAF HP GP-4600S DesignJet Z6 |      |  |  |  |
| Colour block             |   |      |  |  |  |
| 2                        | 0.24  | 0.28 |  |  |  |
| 3                        | 0.02  | 0.42 |  |  |  |
| 4                        | 0.28  | 0.17 |  |  |  |
| 5                        | 0.20  | 0.22 |  |  |  |
| 6                        | 0.04  | 0.41 |  |  |  |
| 7                        | 0.11  | 0.33 |  |  |  |
| 8                        | 0.29  | 0.33 |  |  |  |
| 9                        | 0.34  | 0.40 |  |  |  |
| Max. Delta E<br>Variance | 0.32  | 0.25 |  |  |  |

|                          | Skin Tone 3 (Formula: C=19, M=33, Y=50, K=0) |                    |  |  |  |
|--------------------------|--|--------------------|--|--|--|
|                          | Canon imagePROGRAF<br>GP-4600S               | HP<br>DesignJet Z6 |  |  |  |
| Colour block             |  |                    |  |  |  |
| 2                        | 0.36   | 0.14               |  |  |  |
| 3                        | 0.27   | 0.27               |  |  |  |
| 4                        | 0.41   | 0.05               |  |  |  |
| 5                        | 0.43   | 0.08               |  |  |  |
| 6                        | 0.33   | 0.12               |  |  |  |
| 7                        | 0.45   | 0.47               |  |  |  |
| 8                        | 0.08   | 0.49               |  |  |  |
| 9                        | 0.27   | 0.38               |  |  |  |
| Max. Delta E<br>Variance | 0.37   | 0.44               |  |  |  |



|                          | Neutral Grey                   |                    |  |  |  |
|--------------------------|--------------------------------|--------------------|--|--|--|
|                          | Canon imagePROGRAF<br>GP-4600S | HP<br>DesignJet Z6 |  |  |  |
| Colour block             |                                |                    |  |  |  |
| 2                        | 0.72                           | 0.43               |  |  |  |
| 3                        | 0.18                           | 0.20               |  |  |  |
| 4                        | 0.58                           | 0.39               |  |  |  |
| 5                        | 0.61                           | 0.38               |  |  |  |
| 6                        | 0.17                           | 0.43               |  |  |  |
| 7                        | 0.86                           | 0.41               |  |  |  |
| 8                        | 0.78                           | 0.54               |  |  |  |
| 9                        | 0.57                           | 0.20               |  |  |  |
| Max. Delta E<br>Variance | 0.69                           | 0.34               |  |  |  |

Note: Skin tone and neutral grey consistency measurements are based on nine readings taken from a Keypoint Intelligence proprietary PDF test target file comprising four A1-sized solid coverage documents of three skin tones and a neutral grey with the Highest/Best setting selected in the driver and the target printed on the manufacturer's own brand of proofing semi-gloss media, with no colour correction. Colour differences across the A1 image were measured comparing eight locations to that of the colour measured at the top left of the page, using an EFI ES1000 colour spectrophotometer and Gretag MacBeth EyeOne Share colour comparison software.

## **FOGRA 39 Drift Test**

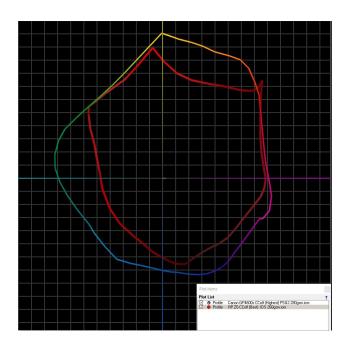
## Comparison of FOGRA39 colour patches before and after ink consumption test

|               | Canon imagePROGRAF GP-4600S | HP DesignJet Z6 |
|---------------|-----------------------------|-----------------|
| Delta E Drift | 0.3                         | 0.2             |

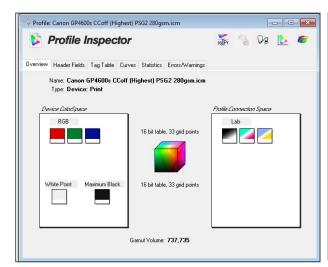


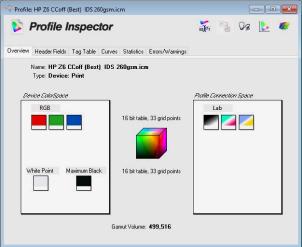
## Colour Gamut Cubic L\*a\*b Unit Volume Comparison

| Media Type/Settings                                   | Canon imagePROGRAF<br>GP-4600S | HP DesignJet Z6 | Canon % larger/smaller<br>(-) than HP |
|---|--------------------------------|-----------------|---------------------------------------|
| Premium Semi-Gloss Photo<br>Paper Highest/Max Quality | 737,735                        | 499,573         | 47.7%                                 |



Canon imagePROGRAF GP-4600S colour gamut (shown chromatically) on semi-gloss photo paper in Highest mode with colour correction disabled versus HP DesignJet Z6 colour gamut (red) on Instant-Dry Satin photo paper in Best quality mode with colour adjustment disabled.





Colour gamut profile for Canon imagePROGRAF GP-4600S (left) and HP DesignJet Z6 (right) on semi-gloss/satin photo paper in highest-quality mode.



# **Device Feature Set**

|  | Canon imagePROGRAF<br>GP-4600S   | Advantage 🗸 |          | HP DesignJet Z6   |
|--|--|-------------|----------|---|
| Max. print resolution                        | 2400 x 1200 dpi  |             |          | 2400 x 1200 dpi   |
| Number of inks                               | 7 (MBK, PBK, C, M, Y, GY, PGY, O)  | ~           |          | 6 (C, M, Y, CR, PBK, MBK)   |
| Ink tanks replaceable during operation       | Yes  | <b>✓</b>    |          | No  |
| Ink-drop size                                | Minimum 4 picoliter  | ~           |          | 7/3 picoliter dual-drop weight (M, C,<br>PK); 6 picoliter single-drop weight (Y,<br>CR, MK) |
| Starter cartridge ink capacity               | 330 ml bundled starter ink per colour  |             |          | INA   |
| Ink cartridge capacity                       | 160 ml, 330 ml, and<br>700 ml (all colours)  | ~           |          | 300 ml (all colours)  |
| Number of nozzles                            | 18,432 nozzles in total<br>(MBK, C, M, Y, O: 1,536 x 2<br>channels; PBK, GY: 1,536 nozzles<br>x 1 channel) | ~           |          | 12,672 nozzles in total (2,112 per<br>colour)   |
| Number of printheads                         | 1  |             |          | 3   |
| Printhead replacement                        | User replaceable   |             |          | User replaceable  |
| Line accuracy                                | +/-0.1% or less  |             |          | +/-0.1%   |
| Minimum line width                           | INA  |             |          | 0.02 mm   |
| Minimum print margins                        | Roll paper: Borderless or 3 mm (all sides); Cut sheet: 3 mm (Top, Side), 12.7 mm (Bottom)                  |             |          | Roll paper: Borderless (select media)<br>or 5 mm (all sides); Cut sheet: 5 x 17<br>x 5 mm   |
| Borderless (0 mm) printing                   | Yes, recommended sizes and free size borderless printing support on roll paper by user definition          |             |          | Yes, with select media and sizes  |
| Maximum outside diameter of roll paper       | 170 mm   |             |          | INA   |
| Maximum printable paper roll length          | Roll: 18 m (varies according to the OS, RIP, and application used)   |             |          | INA   |
| Maximum printable cut-<br>sheet media length | 1.6 m  |             |          | 1.676 m   |
| Maximum media thickness                      | Roll/cut: 0.07-0.8 mm  |             |          | Up to 0.8 mm  |
| Maximum media width                          | 44"  |             |          | 44"   |
| Media loading                                | One roll: Upper loading; added roll: front loading   |             |          | Upper rear  |
| Roll paper                                   | Optional multifunction roll system<br>(dual roll and/or bi-directional auto<br>Take up configuration)      |             |          | Optional dual roll/take up reel unit  |
| Optional media<br>handling                   | Roll holder set (supports 2" and 3" media cores)   | ~           |          | Roll holder adapter (supports 3"<br>media core)   |
| Standard RAM                                 | 3 GB   |             | <b>✓</b> | 128 GB with 4 GB physical memory  |



| Hard drive                        | Standard self-encrypting 500-GB  |   |          | Standard self-encrypting 500-GB   |
|-----------------------------------|--|---|----------|---|
| Interface                         | Hi Speed USB; 10/100Base-<br>TX/1000Base-T/TX; Wireless LAN:<br>802.2.11 b/g/n |   |          | 10/100/1000Base-T Ethernet (802.3,<br>802.3u, 802.3ab), USB Type-A host<br>port |
| PDL                               | SG Raster; PDF Ver. 1.7; JPEG (Ver.<br>JFIF 1.02)                              |   |          | Adobe PostScript 3, Adobe PDF 1.7,<br>TIFF, JPEG, CALS G4, HPGL/2, HP-RL        |
| Net weight (unpacked)<br>and size | 181 kg<br>1,593 x 984 x 1,168 mm<br>(W x D x H; basket open)                   |   | ~        | 96 kg<br>1,802 x 695 x 998 mm<br>(W x D x H)                                    |
| Power consumption when in standby | 1.7 W or less (using wired LAN)  | ~ |          | < 32 W  |
| Power consumption when active     | 94 W or less (using wired LAN)   | ~ |          | < 100 W   |
| Acoustic pressure                 | Operation: 49 dB (A) or less   |   | <b>✓</b> | Operation: 42-45 dB (A)   |
| Acoustic power                    | Operation: 6.6 Bels  |   | ~        | Operation: 6.0-6.3 Bels   |

INA - Information not available

# **Driver Feature Set**

|  | Canon imagePROGRAF<br>GP-4600S  | Advantage 🗸 |          | HP DesignJet Z6  |
|--|---|-------------|----------|--|
| Speed settings                           | Fast, Standard, High, and Custom<br>(with various settings depending on<br>media selection) |             |          | Fast, Normal, and Best   |
| Economy mode                             | Yes (Custom Fast)   |             |          | Yes (EconoMode)  |
| Predefined profiles                      | 4 available under Easy Settings:<br>Default; Photo (Color); Poster;<br>Custom               |             | <b>~</b> | 7 available: Default; B&W Photo; CAD;<br>Canvas; GIS; Photo; Poster (and ability<br>to create custom profiles) |
| Overview of profile settings provided    | Yes   | <b>✓</b>    |          | No   |
| Media profiles                           | 62 plus 10 custom profiles  | <b>✓</b>    |          | 46   |
| IQ optimized for various types of output | Yes   |             |          | Yes  |
| Watermark                                | Yes   | <b>✓</b>    |          | No   |
| Sharpen text                             | No  |             | <b>✓</b> | Yes (called Max Detail)  |
| Thicken fine lines                       | Yes   |             |          | Yes (called Max Detail)  |
| Mirror image                             | Yes   |             |          | Yes  |
| Multi-up printing                        | Yes (2 to 16)   | <b>✓</b>    |          | No   |
| Poster print mode                        | Yes (2 by 2)  | ~           |          | No   |
| Page stamping                            | Yes (Under Layout and Page Options:<br>Date, Time, Username, Page<br>Number)                | ~           |          | No   |
| Image rotation                           | Yes, 90 degrees and 180 degrees   |             | <b>~</b> | Yes, Auto, 0, 90, 180, and 270 degrees   |



| Option to preview before print           | Yes                              |          | Yes  |
|--|----------------------------------|----------|--|
| Link to device web server from driver    | Yes (via link to Status Monitor) | ~        | No   |
| CMYK balance<br>adjustment               | Yes (CMY only)                   | ~        | No   |
| Brightness adjustment                    | Yes                              | ~        | No   |
| Contrast adjustment                      | Yes                              | <b>✓</b> | No   |
| Saturation adjustment                    | No                               |          | No   |
| Advanced colour management options       | Yes                              |          | Yes (ability to change RGB or CYMK source profile) |
| Enlargement Copy<br>Mode                 | Yes                              |          | INA  |
| Free Layout Capability                   | Yes (flexible placement)         | <b>✓</b> | Yes (automatic placement via HP Click)             |
| MS Office Plug-in                        | Yes                              |          | INA  |
| Adobe Photoshop<br>Plug-in*              | Yes                              |          | INA  |
| Accounting Capability                    | Yes                              |          | Yes (via embedded web server)                      |
| Disable automatic cutter                 | Yes                              |          | Yes  |
| Unidirectional printing selection option | Yes                              | ~        | No   |
| Integration with MFP                     | Yes                              |          | INA  |

<sup>\*</sup> The Canon GP-4600S supports PosterArtist Web and Professional Print & Layout (PPL) v.1.4 workflow software, which is designed to accentuate details in highlight areas and make in-focus areas stand out. It can be used as a standalone RIP or as an export module from industry-standard editing and graphics software such as Adobe Photoshop, Adobe Lightroom, as well as Canon Digital Photo Professional.



# **Ink Consumption**

Table 1: Amount of Ink in Each Canon imagePROGRAF GP-4600S 700-ml Cartridge (in Grams)

|   | GY    | PBK   | 0     | MBK   | Υ     | M     | С       |
|---|-------|-------|-------|-------|-------|-------|---------|
| Weight of cartridge prior to installation | 930.7 | 924.4 | 921.8 | 942.3 | 921.1 | 924.9 | 920.8   |
| Weight of cartridge at end of life        | 207.4 | 207.4 | 207.4 | 207.4 | 207.4 | 207.4 | 207.4   |
| Net weight of ink                         | 723.3 | 717.0 | 714.4 | 734.9 | 713.7 | 717.5 | 713.4   |
| Total ink weight across seven cartridges  |       |       |       |       |       |       | 5,034.2 |

Table 2: Amount of Ink in Each HP DesignJet Z6 300-ml Cartridge (in Grams)

|   | M     | Υ     | С     | CR    | PBK   | MBK   |
|---|-------|-------|-------|-------|-------|-------|
| Weight of cartridge prior to installation | 417.3 | 416.2 | 496.6 | 418.8 | 418.0 | 419.8 |
| Weight of<br>cartridge at end<br>of life  | 109.7 | 109.7 | 137.5 | 109.7 | 109.7 | 109.7 |
| Net weight of ink                         | 307.6 | 306.5 | 359.1 | 309.1 | 308.3 | 310.1 |
| Total ink weight across six cartridges    |       |       |       |       |       |       |

Table 3: Ink Used in Three 50-Page Runs of Packaging Proof Test Document (Standard Mode) on the Canon imagePROGRAF GP-4600S (in Grams)

|  | GY   | PBK  | 0    | MBK  | Υ   | М    | С     |
|--|------|------|------|------|-----|------|-------|
| Test Run 1 Net<br>weight of ink used   | 27.1 | 19.1 | 12.0 | 9.9  | 5.7 | 16.4 | 9.3   |
| Test Run 2 Net<br>weight of ink used   | 27.2 | 18.6 | 14.2 | 10.4 | 6.1 | 15.1 | 9.6   |
| Test Run 3 Net<br>weight of ink used   | 27.8 | 18.6 | 12.0 | 9.8  | 6.4 | 15.9 | 9.4   |
| Average amount of ink used across three runs                                 | 27.4 | 18.8 | 12.7 | 10.0 | 6.1 | 15.8 | 9.4   |
| Total ink weight across seven cartridges for 50-page run (based on averages) |      |      |      |      |     |      | 100.2 |



Table 4: Ink Used in Three 50-Page Runs of Packaging Proof Test Document (Normal Mode) on the HP DesignJet Z6 (in Grams)

|  | M    | Υ    | С    | CR   | PBK  | MBK |
|--|------|------|------|------|------|-----|
| Test Run 1 Net weight of ink used                          | 12.5 | 16.3 | 10.1 | 12.4 | 47.9 | 2.7 |
| Test Run 2 Net weight of ink used                          | 12.4 | 16.2 | 9.9  | 12.2 | 47.6 | 3.1 |
| Test Run 3 Net weight of ink used                          | 12.6 | 16.5 | 10.1 | 12.2 | 47.8 | 3.1 |
| Average amount of ink used across three runs               | 12.5 | 16.3 | 10.0 | 12.3 | 47.8 | 3.0 |
| Total ink weight across six cartridges (based on averages) |      |      |      |      |      |     |

Table 5: Ink Used in Three 50-Page Runs of Retail Sales Poster Test Document (Standard mode) on the Canon imagePROGRAF GP-4600S (in Grams)

|  | GY   | PBK | 0    | MBK  | Υ   | M    | С    |
|--|------|-----|------|------|-----|------|------|
| Test Run 1 Net<br>weight of ink used   | 21.7 | 7.5 | 13.1 | 10.1 | 8.4 | 14.8 | 8.4  |
| Test Run 2 Net<br>weight of ink used   | 20.7 | 7.8 | 12.5 | 9.3  | 8.3 | 14.6 | 9.4  |
| Test Run 3 Net<br>weight of ink used   | 21.2 | 7.3 | 12.4 | 9.0  | 8.4 | 14.7 | 8.4  |
| Average amount of ink used across three runs                                 | 21.2 | 7.5 | 12.7 | 9.5  | 8.4 | 14.7 | 8.8  |
| Total ink weight across seven cartridges for 50-page run (based on averages) |      |     |      |      |     |      | 82.8 |

Table 6: Ink Used in Three 50-Page Runs of Retail Sales Poster Test Document (Normal Mode) on the HP DesignJet Z6 (in Grams)

|  | M    | Υ   | С   | CR   | PBK  | MBK |
|--|------|-----|-----|------|------|-----|
| Test Run 1 Net<br>weight of ink used                       | 10.4 | 3.4 | 6.7 | 22.2 | 21.4 | 6.6 |
| Test Run 2 Net weight of ink used                          | 10.8 | 3.5 | 6.9 | 22.4 | 21.7 | 7.1 |
| Test Run 3 Net weight of ink used                          | 10.9 | 3.7 | 7.0 | 23.0 | 22.2 | 7.0 |
| Average amount of ink used across three runs               | 10.7 | 3.5 | 6.9 | 22.5 | 21.8 | 6.9 |
| Total ink weight across six cartridges (based on averages) |      |     |     |      |      |     |

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Table 7: Ink Used in Three 50-Page Runs of Studio Portrait Test Document (Standard mode) on the Canon imagePROGRAF GP-4600S (in Grams)

|  | GY   | PBK  | 0    | MBK  | Υ    | М    | С     |
|--|------|------|------|------|------|------|-------|
| Test Run 1 Net<br>weight of ink used   | 45.7 | 14.2 | 11.8 | 12.8 | 14.3 | 15.0 | 15.9  |
| Test Run 2 Net<br>weight of ink used   | 45.0 | 14.6 | 12.4 | 12.0 | 14.6 | 15.3 | 15.6  |
| Test Run 3 Net<br>weight of ink used   | 47.6 | 14.2 | 13.7 | 12.0 | 14.6 | 15.7 | 13.8  |
| Average amount of ink used across three runs                                 | 46.2 | 14.3 | 12.6 | 12.3 | 14.5 | 15.3 | 15.1  |
| Total ink weight across seven cartridges for 50-page run (based on averages) |      |      |      |      |      |      | 130.3 |

Table 8: Ink Used in Three 50-Page Runs of Studio Portrait Test Document (Normal mode) on the HP DesignJet Z6 (in Grams)

|  | М    | Υ    | С    | CR  | PBK  | MBK |
|--|------|------|------|-----|------|-----|
| Test Run 1 Net weight of ink used                          | 18.2 | 18.8 | 17.6 | 9.6 | 30.6 | 4.0 |
| Test Run 2 Net weight of ink used                          | 18.2 | 18.6 | 17.6 | 9.7 | 30.7 | 4.1 |
| Test Run 3 Net weight of ink used                          | 18.2 | 18.4 | 17.7 | 9.8 | 30.5 | 4.1 |
| Average amount of ink used across three runs               | 18.2 | 18.6 | 17.6 | 9.7 | 30.6 | 4.1 |
| Total ink weight across six cartridges (based on averages) |      |      |      |     |      |     |



## **Test Methodology**

**Ink Consumption:** Keypoint Intelligence analyzed ink consumption using three different document types: a PDF-formatted Packaging Proof, a Retail Sales Poster (jpg), and a Studio Portrait (tiff), all sized at ISO A1.

In Keypoint Intelligence's lab, the Canon imagePROGRAF GP-4600S, with the latest "01.00" firmware (as of February 2024) was connected to a Windows 10 workstation via a 1000BaseT TCP/IP connection and maintained in default configuration for testing. Using the Canon imagePROGRAF Printer Driver in its default colour settings, the Packaging Proof was printed on Canon medium weight proofing media, the Retail Poster on 140gsm matte coated media, and the Studio Portrait on 280gsm semi-gloss photo media, all in Standard mode.

The HP DesignJet Z6 was installed with the latest "JGR6\_09\_23\_48.1" level of firmware (as of April 2024) and connected to a Windows 10 workstation via a 1000BaseT TCP/IP connection and maintained in default configuration for testing. Using the HP DesignJet Z6 44in PDF V4 driver in default colour settings, the Packaging Proof document was printed on photo semi gloss/satin paper media, the Retail Poster on heavyweight matte coated media, and the Studio Portrait on HP 260gsm premium instant-dry gloss photo media, all in Normal mode.

Lab technicians weighed each ink cartridge before installation (with the weight of each ink with all packaging removed recorded) and after every 50-print test run, calculating the weight of ink used for each colour. To account for the Canon model's sub-tank, a procedure was followed to ensure that the sub-tank level was at its maximum before the print run commenced and again after the print run was completed, thereby ensuring that ink replenishment of the sub-tanks was taken into account for each print run.

For both models, one cartridge was then run to exhaustion and the weight of the empty cartridge was recorded.

**Test Environment:** Products were tested in Keypoint Intelligence's environmentally controlled UK test lab, which replicates typical office conditions.

**Test Equipment:** Keypoint Intelligence's dedicated test network in Europe, consisting of Windows 10 Professional workstations, 10/100/1000BaseTX network switches and CAT5e/6 cabling.

**Test Procedures:** Keypoint Intelligence employs proprietary procedures and industry-standard test procedures in its lab test methods. In addition to a number of proprietary test documents, Keypoint Intelligence uses industry-standard files including an ASTM monochrome test document for evaluating black image quality. Alongside a visual observation, colour print quality and gamut size are evaluated using XRite i1 profile software and an i1 Pro colour spectrophotometer and analysed using i1i0 Advanced Scanning Table. Density of black and colour output was measured using XRite 508 and XRite exact<sup>Xp</sup> densitometers.



## **About Keypoint Intelligence**

For over 60 years, clients in the digital imaging industry have relied on Keypoint Intelligence for independent hands-on testing, lab data, and extensive market research to drive their product and sales success. Keypoint Intelligence has been recognized as the industry's most trusted resource for unbiased information, analysis, and awards due to decades of analyst experience. Customers have harnessed this mission-critical knowledge for strategic decision-making, daily sales enablement, and operational excellence to improve business goals and increase bottom lines. With a central focus on clients, Keypoint Intelligence continues to evolve as the industry changes by expanding offerings and updating methods, while intimately understanding and serving manufacturers', channels', and their customers' transformation in the digital printing and imaging sector.

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